

Operations & Parts Manual



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MX340

Automatic Edgebander

Please ensure you have your serial number available when contacting us for parts or service.

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1. General Information

For any problems regarding to this machine, please contact the local agent or service department. Also please provide the following information:

- Machine model number
- Serial number
- Purchase date
- Approximate number of working hours

Effect only adjustments and maintenance operations on machine as indicated in this manual.

Machine Performances

The MAX 340 has the function to edge band straight panels with automatic feed and spread glue directly on panels with edges between a thickness of 0.4 and 3mm.

MAX340 is packed with features including pre-heating, end cutting, flush trimming, radius scraping and buffing unit.

Lifting and transport

Preferably use a forklift or trans-pallet to handle transport of machine. To avoid any accidents during transport, make sure the machine is firmly secured to the forklift with ropes or other suitable systems. The machine can be lifted with ropes, belts or slings, adequate to the machine weight, and hooked on.

Location of machine

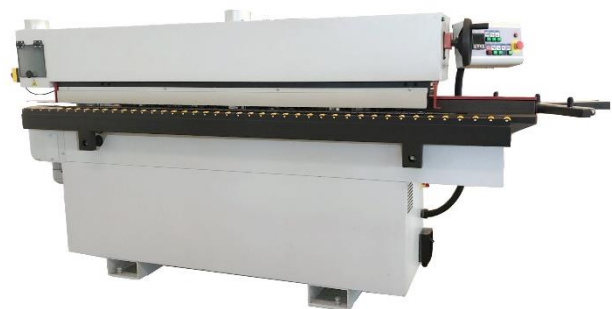
The machine is delivered with a thermal shrined nylon protection for transport, some parts of the machine are detached.

Locate the machine in a suitable place, considering the overall dimensions of the machine, space needed for stacking, loading and offloading work-pieces leaving sufficient space for the operator.

The machine base must be lay on a solid surface and well leveled.

Use a water level (or other good quality level) to check the working table is leveled in both directions.

Tolerance $\pm 0.25\text{mm}$ in longitudinal direction. It is possible to fix the machine to the floor by screwing the 4 holes made on the bottom of the base.



Operator's position

The operator's position, can reach all operating and emergency controls with the maximum ease and practicality.

The caution area indicates the space which must be left free around the machine for cleaning purposes, maintenance and normal use.

Noise Levels

As per ISO3744/94-ISO 7960/95 Annex norms:

When working with dust tractor

AVG 73.6 (dB (A)), OpE 73.1 (dB (A)) OpU 73.7 (dB(A))

Description of symbols:

AVG: Medium level of acoustic pressure

OpE Level of acoustic pressure of operator's entrance place

OpU level of acoustic pressure of operator's exit place



2. Safety Precautions

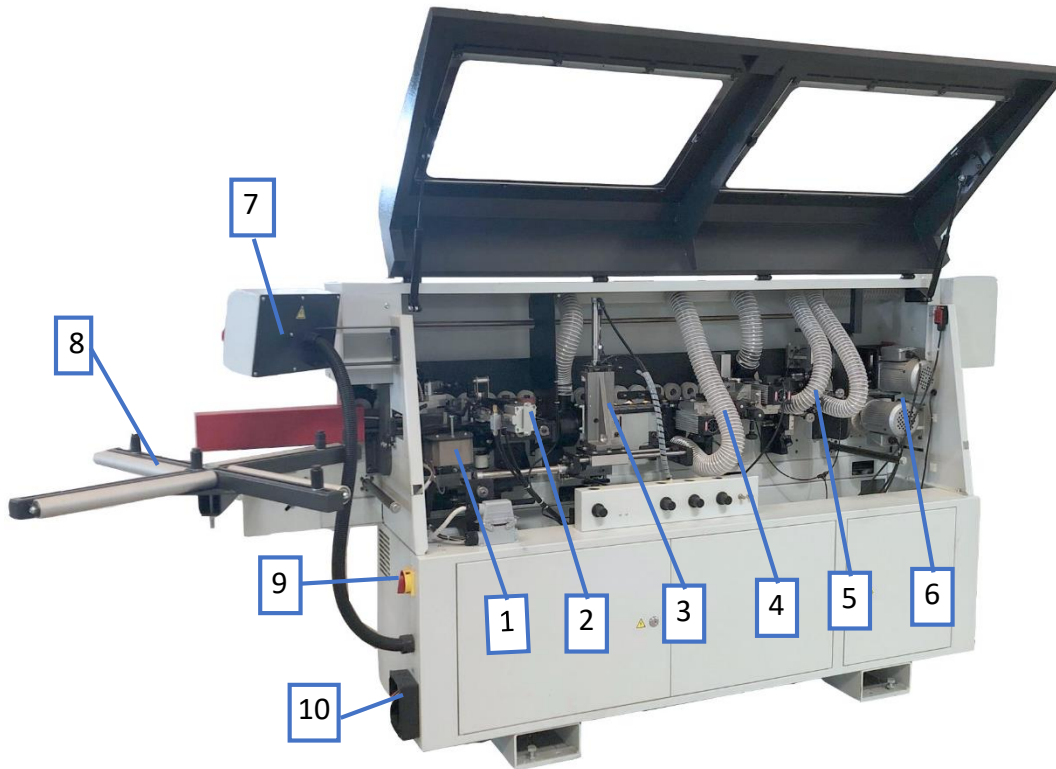
- Before operating machine, read the instruction manual carefully, taking note of all recommended safety precautions.
- Your safety is your responsibility. Serious risks are involved when working with machinery.
- Always focus on the job, do not operate machine when tired.
- Never use in dangerous environment such as in damp, wet location, or expose under the rain.
- Never leave machine running without attention.
- Never open the protection cover while the machine is still running.
- The machine operator must not be younger than the minimum age established by legislation and must also be fully qualified to work with this machine.
- Many accidents are caused by inappropriate clothing and personal objects (i.e. bracelets, watches, necklaces etc.). Make sure that buttons are securely fastened. Do not wear ties and tie back long hair.
- Wear approved footwear and safety glasses for your eyes at all time.
- The machine and working area around it must always be kept clean, keep well lighted and ventilation.
- The use of safety devices is obligatory and must never be removed, modified or damaged. The manufacturer declines all responsibility if safety devices are modified in any way.
- In exceptional working conditions the safety devices provided with the machine may be insufficient. It is your responsibility to make and fit the necessary additional safety devices.
- All work on electrical components must be carried out by a qualified electrician.
- All maintenance work must be carried out with the machine switched off, padlocked, the compressed air tube disconnected from the fast Snap-on fitting.
- Use only cutting tools in good condition. In any case avoid using a hammer. Screws, nuts and bolts must be tightened with a proportional strength, neither too slack nor too tight. Use only the tools given just as they are without altering their strength.

3. Machine Information

3.1 Specification

Model	MAX340
Feeding speed	9M/min.
Panel Thickness	8-45mm
Edge Thickness	0.4 - 3mm
Mini. Panel width	90mm
Mini panel length	170mm
Working table height	930mm
Extensible support width	560mm
Extraction connector Ø in mm	Ø5"
Total Motor Power	5.5kw
Weight, kg (with standard equipment)	510/ 558kgs (N.W./G.W.)
Packing size (LxWxH)	2820*720*1590MM
Front/rear	12000rpm
Up/down	12000rpm
Buffing	3000rpm
Power (kw) of each motor	
Feeding motor	1.13 (Kw)
Glue pot heating (5 elements)	1.315 (Kw)
Pre-heating	0.4 (Kw)
Glue spindle motor	0.25 (Kw)
Front/rear trimming motor	0.22 (Kw)
Top/down trimming motor	0.37 (Kw)
Upper/lower buffing motor	3PH-0.12 (Kw); 1PH-0.18(Kw)

3.2 Machine Structure

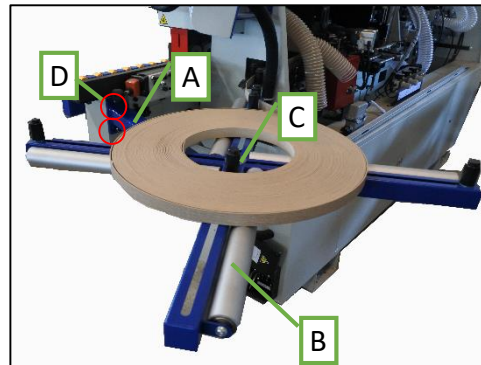


1.	Glue Pot	6.	Buffing unit
2.	Feeding system and Guillotine shear	7.	Control Panel
3.	Front/End trimming unit	8.	Coil support with plate fence
4.	Top/Down trimming unit	9.	Power switch
5.	Radius scraping unit	10.	Electrical box

4. Installation

4.1 Assembling Detached Parts

Tap coil support is detached from the machine and needed to be assembled before using. Fix the arm A to the machine with Screws D (two screws). Place the tap coil support B on arm A, place the nuts in their correct position then tighten the screw C.



4.2 Compressed Air Supply Connection

This RFL system (Regulator, Filter, Lubrication) is situated below the feeding motor.

- Always connect the machine to the compressed air unit
- Ensure compressed air is at least 7kg/cm². When the air pressure is less than 4.5kg/cm², the machine is unable to be started up.
- Ensure the machine is free from humidity
- Before doing maintenance, turn off the machine, padlock it and disconnect the compressed air system by taking off the fast Snap-on fitting.
- For lubrication, always using pneumatic oil. If using different types of oil, it can cause serious damage.

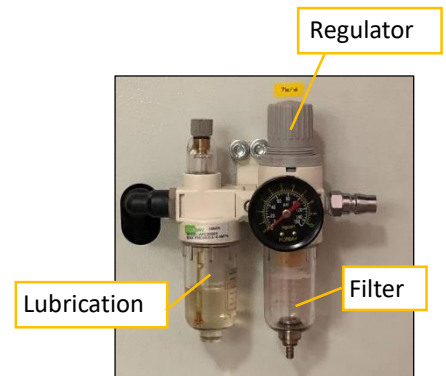


Fig. 4.2

4.3 Electrical Connection

WARNING: WORK ON ELECTRICAL FITTINGS MAY ONLY BE CARRIED OUT BY QUALIFIED PERSON. SERIOUS INJURY MAY OCCURRED WHEN LACK OF ATTENTION.

- Check the voltage and the power frequency are corresponding to the machine nameplate.

For 380V~415V/3PH

1. Open the wiring box (fig.4.3.1) to connect the cables as shown.
2. Connection 380/3, cable with 4 wires (3 phase, 1 earth). The 3 phases to L1, L2, L3, Earth to PE.
3. Use a cable adequate for the total power installed.
4. Close the wiring box.



Fig. 4.3.1

For 220V~240V/ 3PH

1. Open the wiring box (fig.4.3.2) to connect the cables as shown.
2. Connection 220/3, cable with 3 wires (3 line, 1 earth). The 3 phase to R.S.T, Earth to E.
3. Use a cable adequate for the total power installed.
4. Close the wiring box.



Fig. 4.3.2

- Check the direction of feeding chain

1. Turn on the machine, then press "Conveyer" on the control panel.

2. Check whether direction is correct. If the direction is not correct, press emergency stop bottom immediately.
3. Turn off the power and exchange two wires (choose two from L1, L2, L3 to exchange/ choose two from R, S, T).
4. Repeat step one again and make sure the direction is correct.

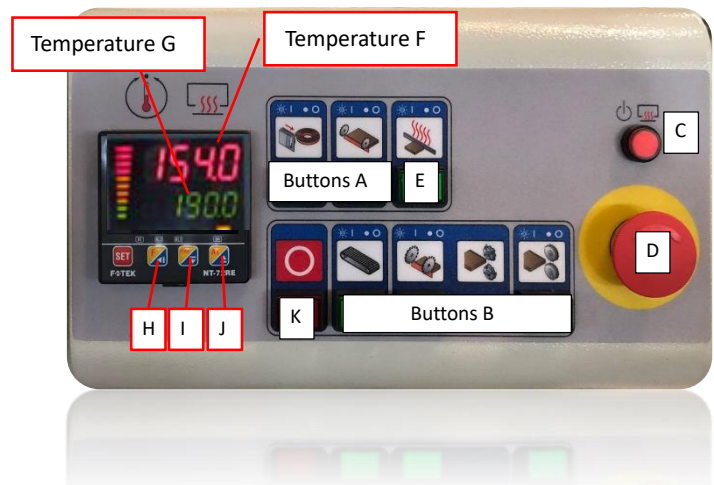
4.4 Connect to Dust Collectors

MAX340 must be operated with dust collector to make sure the edge quality is the best. If operating without dust collector, the dust may cause bad performance. There are two 5" dust hoses in MAX340, make sure the dust hose for radius scraping is with a separate tube.



4.5 Control Panel

- Buttons A control pneumatic system; buttons B control motors. When you want to turn on the functions, users need to turn on correspond buttons in A & B.
- Lamp C is standby mode lamp. When the machine is on standby mode, lamp C will light on, and the glue pot temperature will go down to 150°C. Turn on conveyor chain can release standby mode.
- Button D is emergency stop. When pressing emergency stop, all the actives will stop immediately and all the machine functions are in locked position. Please turn and pull emergency button out to release them.
- Button E: pre-heating function
- Temperature F shows the current glue pot temperature; temperature G shows the setting temperature.



1. How to change the setting temperature G?

1. Press **SET** and use button H to change the digits
2. Use button I and J to increase or decrease the number
3. Press **SET** to finish setting

- Button K: Stop button to stop the machine operation.
- How to turn on automatically heating up function?

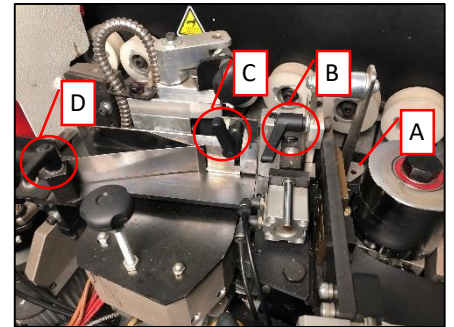
When we turn on the machine, this function has automatically been turned on. If users are fixing the machine or under any other situation and no need to heat up the glue pot, press button I 3 to 5 seconds to turn it off. Users can turn it on again by pressing button I 3-5 seconds again.

5. Operation

5.1 Edge Feeding

Please follow the instructions below to feed the edge.

- Put the edges over point A.
- Using handle B & C to make sure the edge is fed smoothly. Loosen handle B & C, let it touch the edge, leave it up to 0.5-1mm, and lock it.
- Handle D is used for fixed the edge. Loosen handle D to let the metal shrapnel gives the edge pressure and lock it.



5.2 Glue Pot

Users are able to operate the machine, when the glue pot temperature reaches 180°C (default setting).

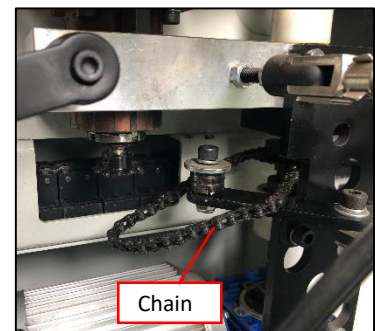
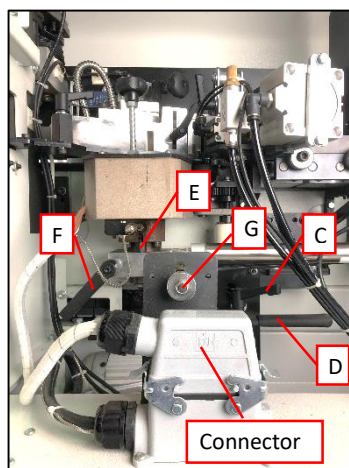
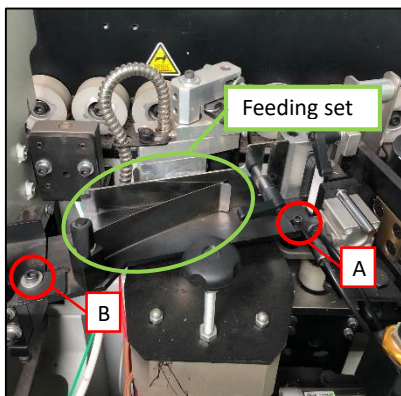
When the setting temperature is different, the operation temperature will be different too. Make sure only fill the glue to 80% capacity of the glue pot only.

5.2.1 Change glue pot

➤ Take off the glue pot

1. Loosen screw A and B, and take off the feeding set
2. Loosen handle F & C
3. Turn the handle D backward to take off the chain from the gear
4. Take off the connector and take off the whole set glue pot

※The glue pot would be very hot, please be careful when you are taking it off※



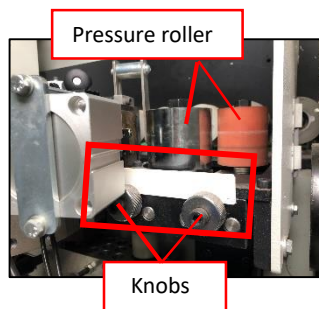
➤ Install the glue pot back

1. Install the glue pot on fixed point E
2. Lock handle F. **※Must lock handle F first※**
3. Put the chain back to the gear
4. Turn the handle D forward to lock the chain on the gear
5. Tighten handle C, put on connector, lock the feeding set with screw A & B.

5.3 Pressure Roller

Pressure rollers make the edge to accrete on the workpiece better. There are 2 rollers set onto the plate, which have to be adjusted according to the thickness of the edge.

- Put a piece of edge which should be the one the machine is banding now on the two knobs to give the pressure rollers correspondent pressure.
- If without this adjustment, the workpiece may be pushed out and the banding performance will not as good as your expectation.



5.4 Front End Trimming Unit

End trimming unit is used to cut the excess edge on the front and rear. This unit is able to do straight cutting.

5.4.1 To adjust trimming amount

Figure 5.4.A shows copy pad for front trimming; figure 5.4.B is the copy pad for end trimming. Please follow the instructions below to adjust the trimming amount.

1. Loosen set screw A (correspond to end trimming set screws D & E)
2. Screw B & C (F & G) out to decrease the trimming amount. Screw B & C (F & G) in to increase the trimming amount.
3. Lock A (D & E)

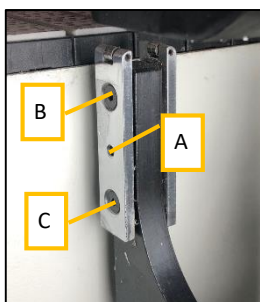


Fig. 5.4.A

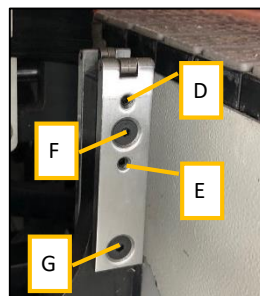


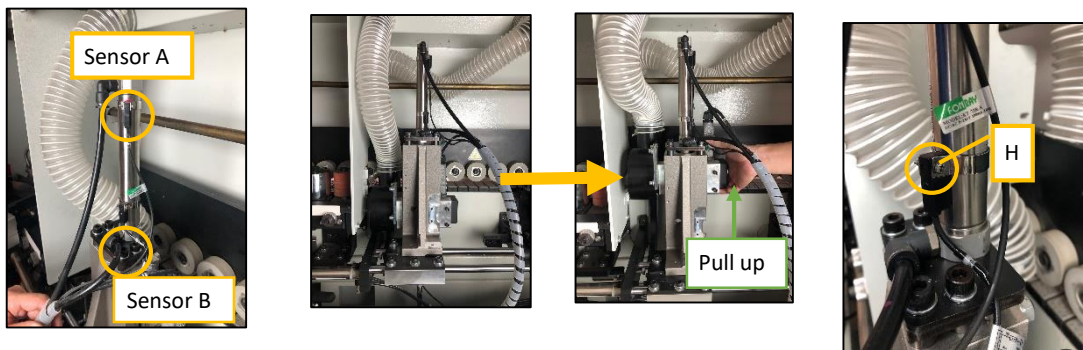
Fig. 5.4.B

5.4.2 Check the sensor

Please make sure when the front/end trimming unit goes up to the top, the sensor A lights on. When the whole unit goes down to the bottom, the sensor B lights on. If they do not light on, please follow the instructions below to check the sensors.

1. Press emergency stop to release the compressed air
2. Pull the motor to the top
3. Loosen screw H

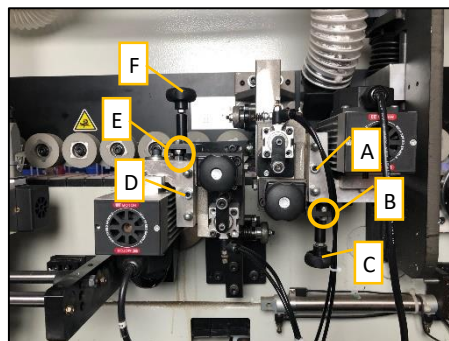
4. Move the sensor to the middle of lighting area
5. Lock screw H



5.5 Top Down Trimming Unit

MAX340 is able to do flat trimming, and radius trimming. Please follow the instructions below to adjust the trimming amount. A, B, and C are for top trimming; D, E, and F are for down trimming.

- Loosen nut A (correspond to down trimming nut D) and the set screw inside.
- Loose Nuts B (correspond to down trimming nut E)
- Turn handle C (correspond to down trimming handle F) to adjust the trimming amount. Turning right or left is showed on the handle.
- Lock set screw and nuts A & B (correspond to down trimming nut D & E)

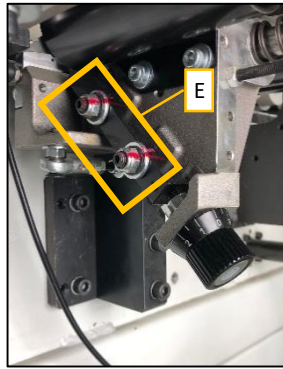
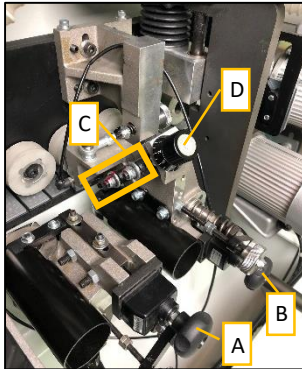


5.6 Radius Scraping Unit

Radius scraping unit is able to eliminate any knife marks left on the edge after profiling on the top/down trimmers.

- General setting
Before operating the machine, adjust knob A & B to the amount of edge thickness.
- When the thickness of the workpiece is uneven, trimming too much, or trimming not enough, you can use knob D to adjust the trimming amount.
 1. Loosen nut C & E (Total 4 screws)
 2. Turn the knob D to adjust the amount. When it trims too much, decrease the amount. When the remaining edge is too much, increase the amount.

3. Tighten the nut C and E



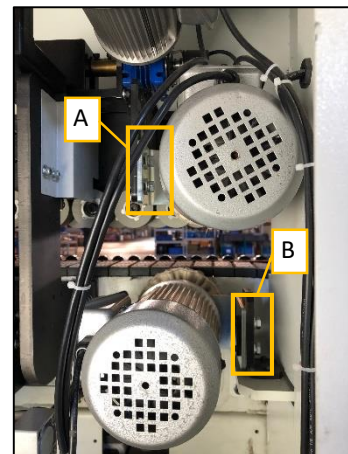
5.7 Buffing Unit

The buffing unit is designed to polish edges and maintain their natural colours. Two independent buffing wheels for cleaning and polishing can be adjusted to a particular angle to maximize its effect for better workpiece finishing and extending buffing wheel service life.

➤ Adjust buffing wheel angle

When using the buffing wheels for some period, the wheel may be wear and need to adjust their angels.

1. Loosen the Screw A and B (total 4 screws)
2. Move the upper motor tail lower to let the buffing wheel touch the workpiece. And vice versa, move the lower motor tail upper to let the buffing wheel touch the workpiece.
3. Tighten the screw A and B (total 4 screws)



6. Maintenance and Service

6.1 Glue Pot Maintenance and Cleaning

- Heat the glue pot to 190°C to let the glue melt then turn off the power before operating following cleaning work. If the glue gets hard during cleaning, please heat the glue pot again.
- The glue pot is very hot, please be careful when you are doing maintenance and cleaning work.
- Cleaning process

1. Loosen screw A and B, then take off the feeding unit.
2. Take off 4 screws off from Fig. 6.1.B
3. Take off the heating element and glue upper set as Fig. 6.1.C
4. Clean the glue shaft and the glue in the glue pot
5. Assembly them all back

※Make sure you press the glue shaft to the right side to avoid leaking problem, when you assembly all the parts back to the original position※

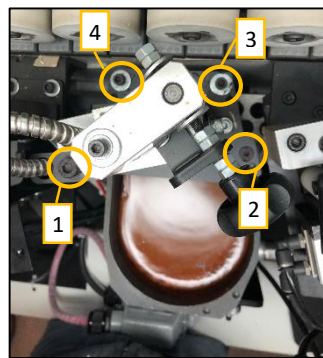


Fig. 6.1.B

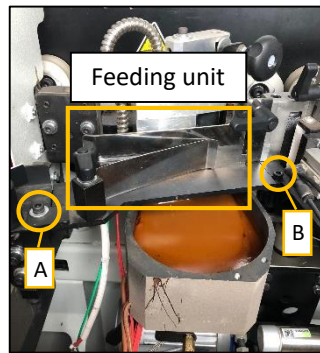


Fig. 6.1.A

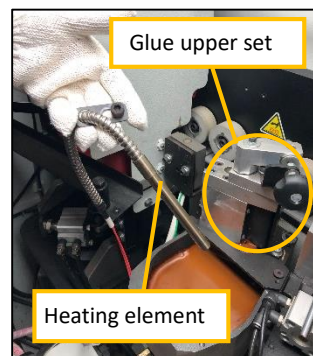


Fig. 6.1.C



6.2 Change Blades

✖Before changing any blades, please press emergency stop and wait till the blades are all stop! Even already turned off the motor, the blades may have inertia and keep running.

6.2.1 Change front/end trimming cutters

- Take off the three screws and cover from Fig. 6.2.C
- Use allen key to fix the motor on the right and use allen key to release the cutters. (Fig. 6.2.D)
- Replace the cutters, then assembly them all back
- Make sure the cutters direction is correct.

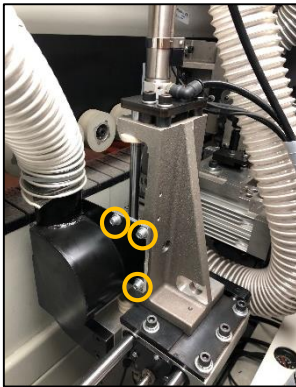


Fig. 6.2.C

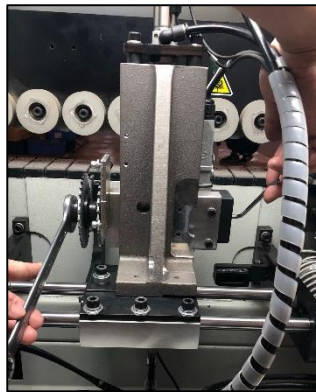


Fig. 6.2.D

6.2.2 Change top/down trimming cutters

- Take off screw A and remove the motor (Fig. 6.2.E)
- Loosen the set screws then replace the cutters (total 4 cutters) (Fig. 6.2.F)
- We suggest to replace 4 cutters in one time, not to replace only one or two.
- Please make sure you press the cutters to the button, then assembly all back.
- Top trimming and down trimming cutter replacing method are the same.

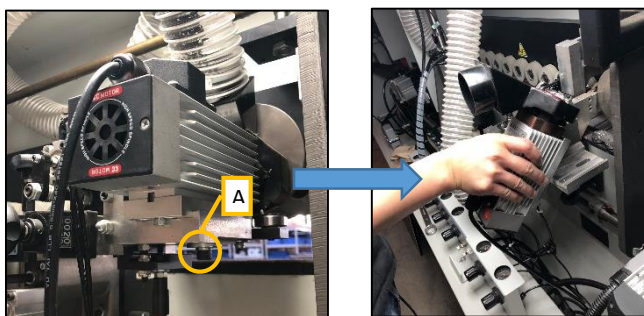


Fig. 6.2.E



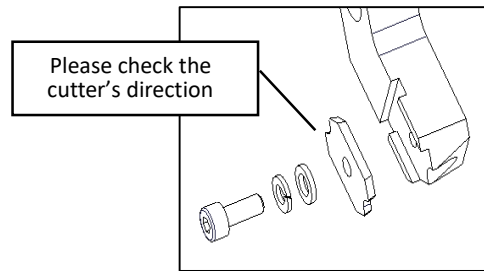
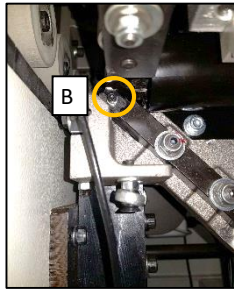
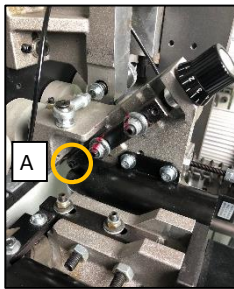
Fig. 6.2.F

6.2.3 Change radius scraping cutter

- Radius scraping cutter has two sides, and both sides are able to use.
- Please make sure you install the correct direction (long side touch the washer, short side touch cutter set). Please check the following figures.

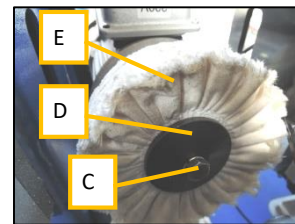
1. Take off the screw A (Upper radius scraping) & B (Lower radius scraping) and take off the cutter

2. Change a new cutter or turn the cutter's direction
3. Assembly back



6.2.4 Change buffing wheel

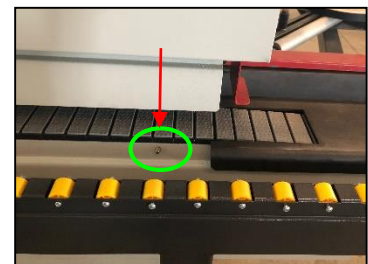
- Loosen screw C and pull out flange D & buffer E
- Replace the buffer and assemble them all back



6.3 Lubrication

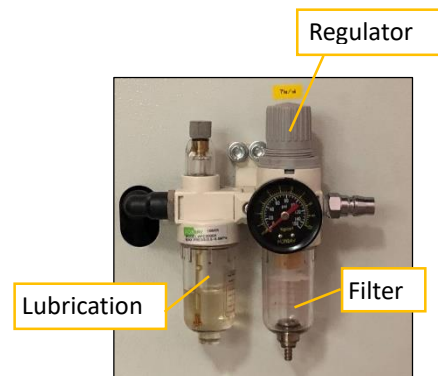
6.3.1 Conveyor rail

- Turn on the conveyor, and use grease gun with grease to lubricate. If there is no grease gun, stop the conveyor, pull up the chain pads and brush grease on the chain rail.



6.3.2 RFL system (Regulator, Filter, Lubrication)

- Make sure always use pneumatic oil. If use different types of oil, it can cause serious damage.
- Only need to fill up the pneumatic, RFL system will do lubrication automatically.

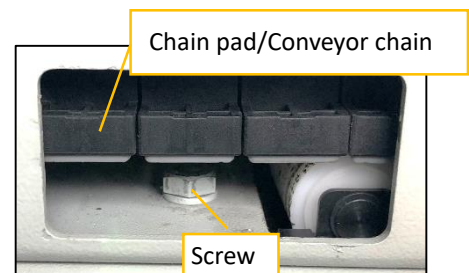


6.4 Conveyor Chain Tension

When using the machine for a while, the chain may be loosening. If it is too loose and touch the machine body, users may have feeding problem. Check the conveyor chain every month is very important.

- Check Conveyor Chain Tension

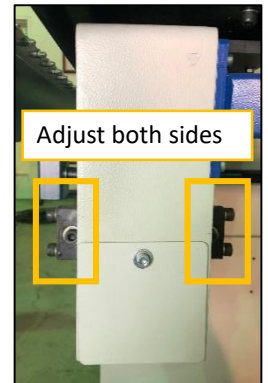
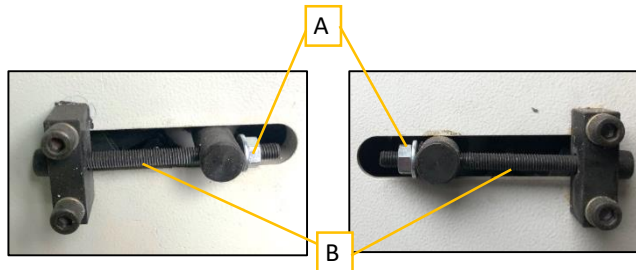
Please go to the back of the machine. There are few holes on the machine body as the following photo. When the conveyor chain/chain pads almost touch the screw, please follow the next section to adjust its tension.



➤ Adjust Chain Tension

Please make sure adjusting both screws on the both sides of the machine body.

1. Loose the nut A
2. Adjust the screw B to tight the chain up. Please make sure you adjust the same amount of the screws.
3. Lock the nuts A.



6.5 Cleaning

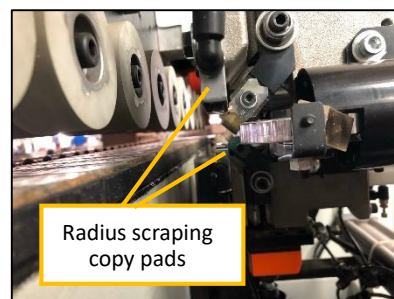
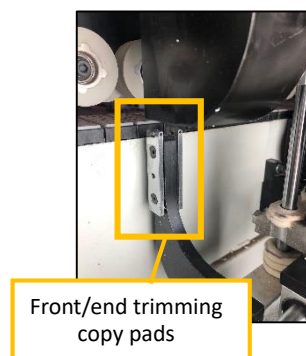
Use wind gun to clean all the dust sticks on the machine every day.

6.5.1 Glue Pot cleaning

Please clean the residual glue every day to avoid overflowing. If it overflows, you will take much more time on cleaning. Also check chapter 6.1 for more details.

6.5.2 Pressure Roller, End trimming, Corner rounding, Radius scraping

- If there is residual glue stick on pressure roller, front/end trimming copy pads, roller, radius scraping copy pads, please use cleaning naphtha or WD40 to clean them. If not, doing cleaning work, that may affect edging performance.

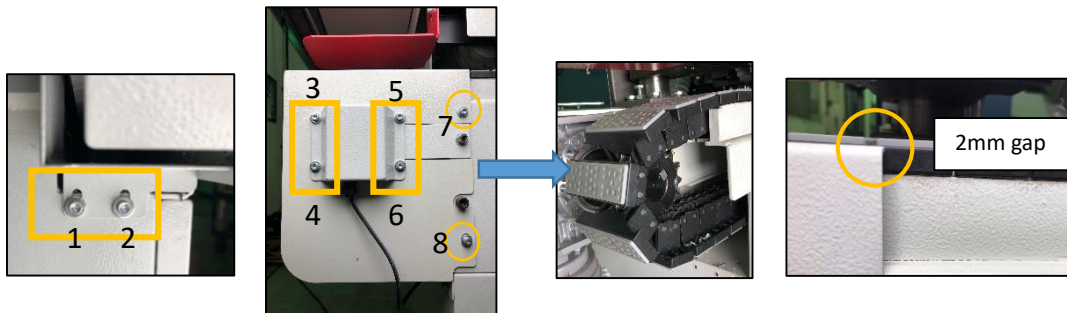


6.5.3 Conveyor Chain cleaning

After using the machine for a while, there may be some dust. Please take off the cover to clean the conveyor chain every month

1. Take off the encoder and conveyor chain cover with total eight screws as the photos show.
2. Clean the conveyor chain.
3. Install the two covers back. Make sure the conveyor chain cover is 2mm below the chain pads.

✖ **Make sure the conveyor chain cover is 2mm below the chain pads is very important. If cover is too low, it may hit the chain pads. If it is too high, it may hit the panel.** ✖

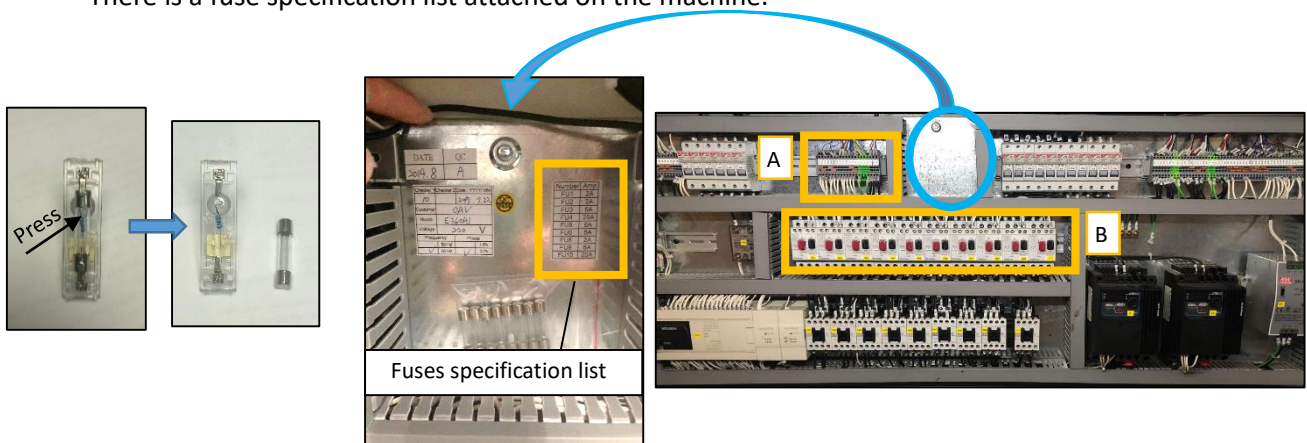


6.6 Fuses and Motor protector

✂ Before opening the back door to access the electrical box, please make sure you have turned off the power.

➤ Replace fuses

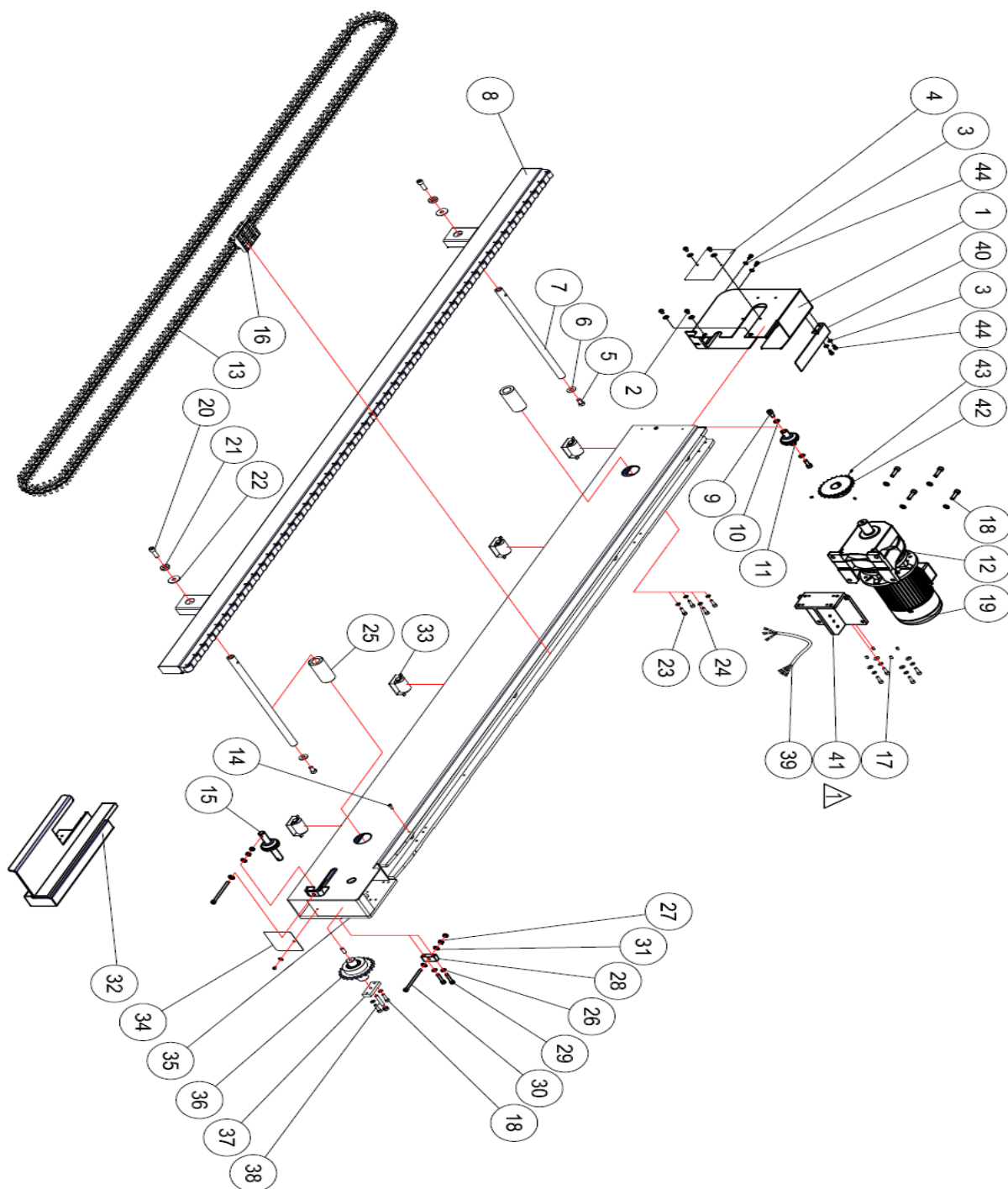
Take fuses off as the following picture showed and put on a new one. Before replacing a new one, please make sure you take the same specification. If the fuse is 2A, please use 2A fuse to replace. There is a fuse specification list attached on the machine.



➤ Reset motor protector (B from the above photo)

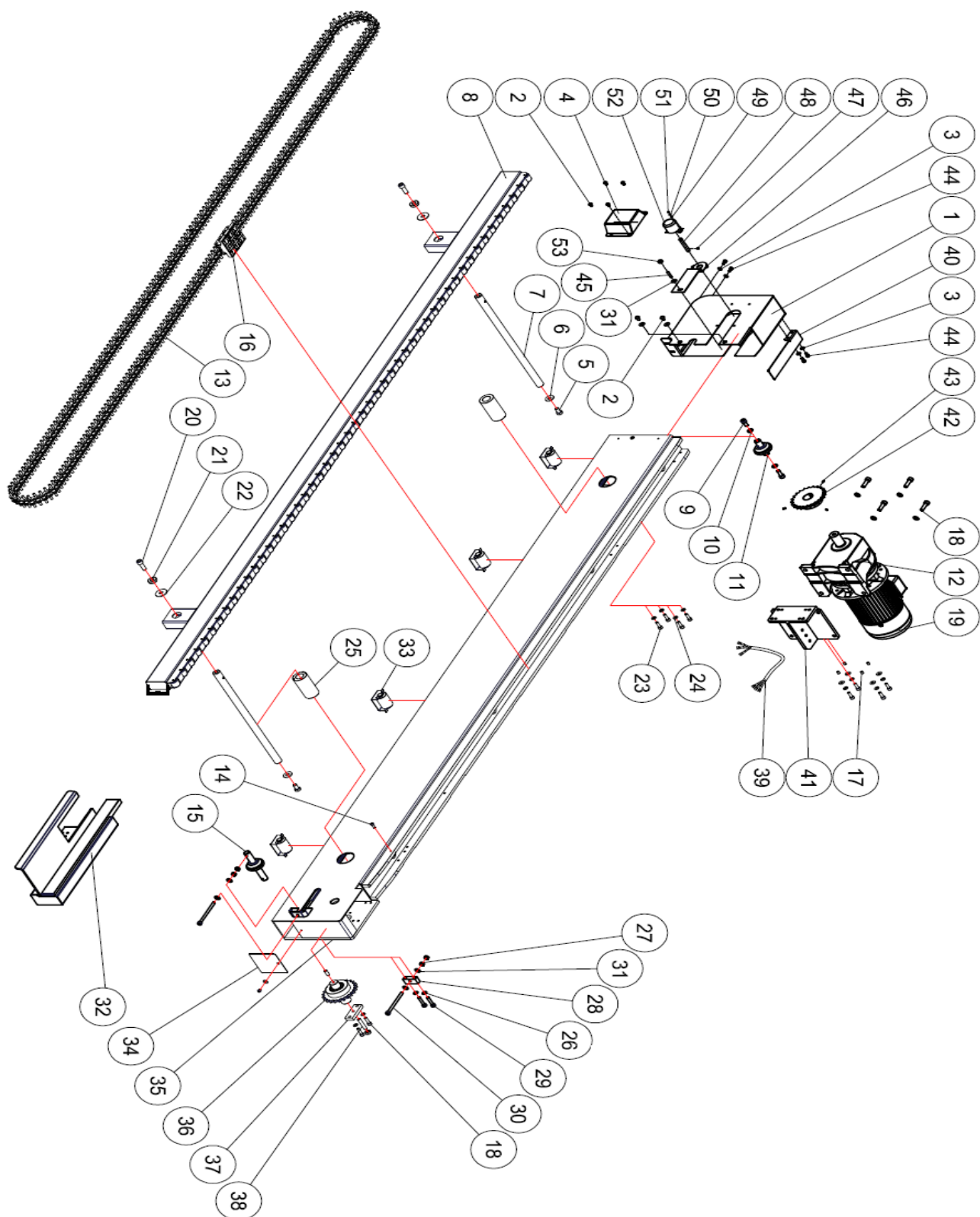
The motor protector ☐ button normally should be pressed on. If ☐ button is jumped off, and ☐ is pressed on, please press button ☐. After you pressed button ☐, it jumps off immediately, no worry. Please wait for 5-10 minutes to let the motor protector cool down. Then press it again.

➤ If you have any questions, please contact your agent.



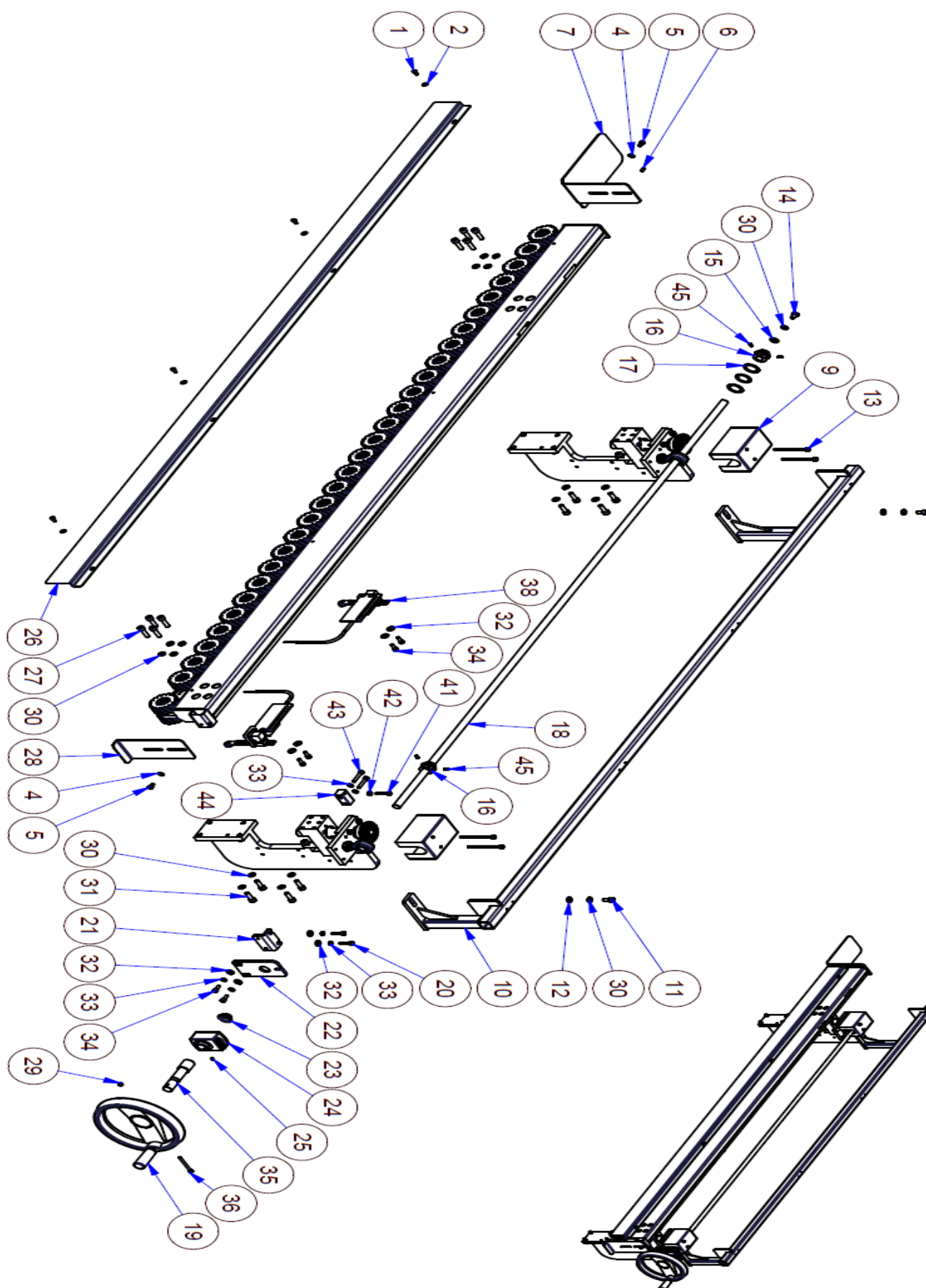
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	720688R			1	
0020	SJ069200	Pan Head Socket Screw	M6*1*8	5	
0030	WF061620	Flat Washer	M6*φ16	7	
0040	720690R			1	
0050	SH120400	Hex. Head Screw	M12*1.75*20	2	
0060	WF123030	Flat Washer	M12xφ30	2	
0070	722357	Stretch Shaft		2	
0080	AB720954AVE			1	
0090	SR100400	Hex. Socket Screw	M10*1.5*20	2	
0100	WS100000	Spring Washer	M10	6	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0110	AB723704	Idle Wheel Asm.		1	
0120	722370	Reducer		1	S,50HZ
0130	720960	Chain	10B-316	1	
0140	203198A	Grease Filling Nozzle		2	
0150	AB723702	Idle Wheel Asm.		1	
0160	722007	Transport Block		155	
0170	SS080200	Set Screw	M8*1.25*10	4	
0180	SR100700	Hex. Socket Screw	M10*1.5*35	4	
0190	MA722363	Motor	3PH 50HZ 380V	1	S,50HZ
0200	SR120700	Hex. Socket Screw	M12*1.75*35	2	
0210	203410	Ring		2	
0220	WF124030	Flat Washer	M12*φ40 t3mm	2	
0230	SR060400	Hex. Socket Screw	M6*1*20	8	
0240	WS060000	Spring Washer	M6	8	
0250	AB722364	Frame Shaft Tube Set		2	
0260	WS080000	Spring Washer	M8	12	
0270	NH081300	Nut	M8*13	4	
0280	720522	Stop Block		1	
0290	SR080800	Hex. Socket Screw	M8*1.25*40	2	
0300	SR082200	Hex. Socket Screw	M8*1.25*110	2	
0310	WF081818	Flat Washer	M8*φ18*t1.8	5	
0320	AB720959		<220V>	1	S,220V
0330	AB720537	Conveyor Belt Roller Asm.		4	
0340	720626R	Conveyor Seat Front Cover		1	
0350	YF720950R			1	
0360	AB720514	Sprocket Asm.		1	
0370	720523	Chain Adjust Block		1	
0380	SS101100	Set Screw	M10*1.5*55	1	
0390	IM722002	Conveyor Motor Cord	S,CE,3~380~415V	1	
0400	720689R			1	
0410	720687R			1	
0420	722361	Sprocket	10B*23TB*Φ32	1	
0430	SS089200	Set Screw	M8*1.25*8	3	
0440	SR060200	Hex. Socket Screw	M6*1*10	4	
Notice: Following parts are optional, and not in the diagram.					
9120	722370A	Reducer		1	S,60HZ
9190	MA722363A	Motor	3PH 60HZ 220V	1	S,60HZ
9320	AB720959A		<380V>	1	S,380V
9390	IM722022	Front & Rear Trim Motor Wire	S,CSA,3~220~240V	1	
9391	IM722032	Conveyor Motor Cord	S,CE,3~380~415V	1	
9392	IM722052	Conveyor Motor Cord	S,CSA,3~220~240V	1	



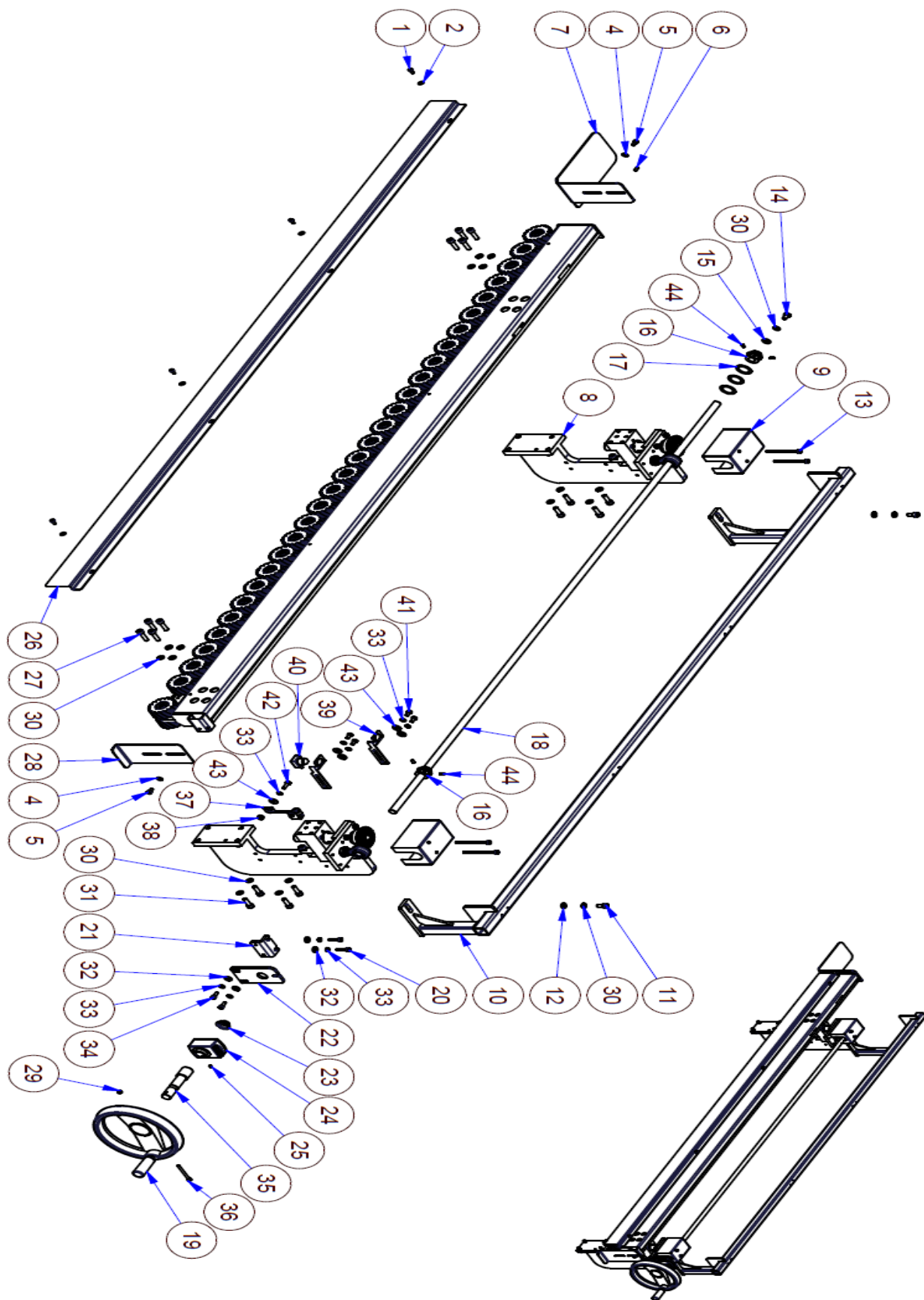
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	720688R			1	
0020	SJ069200	Pan Head Socket Screw	M6*1*8	5	
0030	WF061620	Flat Washer	M6*φ16	7	
0040	722643R	Cover Pate		1	
0050	SH120400	Hex. Head Screw	M12*1.75*20	2	
0060	WF123030	Flat Washer	M12xφ30	2	
0070	722357	Stretch Shaft		2	
0080	AB720954AR			1	
0090	SR100400	Hex. Socket Screw	M10*1.5*20	2	
0100	WS100000	Spring Washer	M10	6	
0110	AB723704	Idle Wheel Asm.		1	
0120	722370	Reducer		1	50HZ
0130	720960	Chain	10B-316	1	
0140	203198A	Grease Filling Nozzle		2	
0150	AB723702	Idle Wheel Asm.		1	
0160	722007	Transport Block		155	
0170	SS080200	Set Screw	M8*1.25*10	4	
0180	SR100700	Hex. Socket Screw	M10*1.5*35	4	
0190	MA722363	Motor	3PH 50HZ 380V	1	
0200	SR120700	Hex. Socket Screw	M12*1.75*35	2	
0210	203410	Ring		2	
0220	WF124030	Flat Washer	M12*φ40 t3mm	2	
0230	SR060400	Hex. Socket Screw	M6*1*20	8	
0240	WS060000	Spring Washer	M6	8	
0250	AB722364	Frame Shaft Tube Set		2	
0260	WS080000	Spring Washer	M8	12	
0270	NH081300	Nut	M8*13	4	
0280	720522	Stop Block		1	
0290	SR080800	Hex. Socket Screw	M8*1.25*40	2	
0300	SR082200	Hex. Socket Screw	M8*1.25*110	2	
0310	WF081818	Flat Washer	M8*φ18*t1.8	5	
0320	AB720959		<220V>	1	S,220V
0330	AB720537	Conveyor Belt Roller Asm.		4	
0340	720626R	Conveyor Seat Front Cover		1	
0350	YF720950R			1	
0360	AB720514	Sprocket Asm.		1	
0370	720523	Chain Adjust Block		1	
0380	SS101100	Set Screw	M10*1.5*55	1	
0390	IM722002	Conveyor Motor Cord	CE,3~380~415V	1	
0400	720689R			1	
0410	720687R			1	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0420	722361	Sprocket	10B*23TB*Φ32	1	
0430	SS089200	Set Screw	M8*1.25*8	3	
0440	SR060200	Hex. Socket Screw	M6*1*10	4	
0450	SS080500	Set Screw	M8*1.25*25	1	



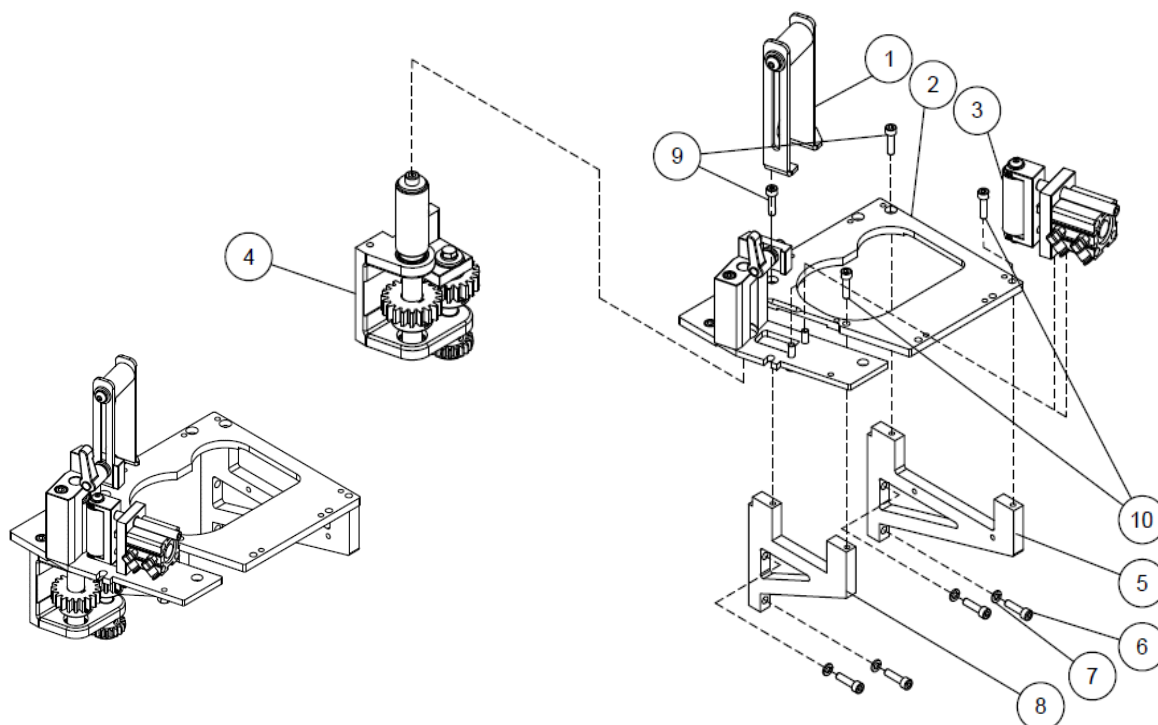
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	SR050200	Hex. Socket Screw	M5*0.8*10	4	
0020	WF051210	Flat Washer	M5*φ12	4	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0030	AB720953T	Pressure Beam Asm.		1	A
0040	WF061310	Flat Washer	M6*φ13*1t	2	
0050	SR060200	Hex. Socket Screw	M6*1*10	2	
0060	SS069300	Set Screw	M6*1*12	1	
0070	722383	L-shaped Support Plate		1	FC
0080	AB720526	Pressure Beam Lifting Seat Asm.	V1.1	2	
0090	720632B	Gear Guard		2	
0100	720952	Support Frame		1	T
0110	SR089400	Hex. Socket Screw	M8*1.25*16	2	
0120	WF081615	Flat Washer	M8*φ16*t1.5	2	
0130	SR061600	Hex. Socket Screw	M6*1*80	4	
0140	SH089300	Hex. Head Screw	M8*1.25*12	1	
0150	WF081820	Flat Washer	M8*φ18	1	
0160	720524	Bevel Gear		2	
0170	WF253510	Flat Washer	M25xφ35xt1	3	
0180	720957	Drive Shaft		1	
0190	722400A	Hand Wheel		1	
0200	SR060500	Hex. Socket Screw	M6*1*25	2	
0210	720631	L Type Plate		1	
0220	720545	Display Fixed Plate		1	
0230	BD201002	DU Bushing With Flange	DUF20x10	1	
0240	720581	Digital Position Indicator		1	
0250	SS059100	Set Screw	M5x0.8x6	1	
0260	720958	Cover Pate		1	R
0270	SR080600	Hex. Socket Screw	M8*1.25*30	8	
0280	722384	L Type Support Plate		1	FC
0290	NL050800	Nylon Nut	M5*0.8	1	
0300	WS080000	Spring Washer	M8	19	
0310	SR080500	Hex. Socket Screw	M8*1.25*25	8	
0320	WF061620	Flat Washer	M6*φ16	8	
0330	WS060000	Spring Washer	M6	6	
0340	SR069400	Hex. Socket Screw	M6*1*16	6	
0350	720549	Connect Shaft		1	
0360	SR051100	Hex. Socket Screw	M5*0.8*55	1	
0370	AB722403A	Cutter Forward Switch		1	
0380	AB722403M			1	
0410	SH060600	Hex. Head Screw	M6*30	1	
0420	NH061000	Nut	M6	1	
0430	SR060700	Hex. Socket Screw	M6*1*35	2	
0440	720969	Stop Block		1	
0450	SS050200	Set Screw	M5*0.8*10	4	

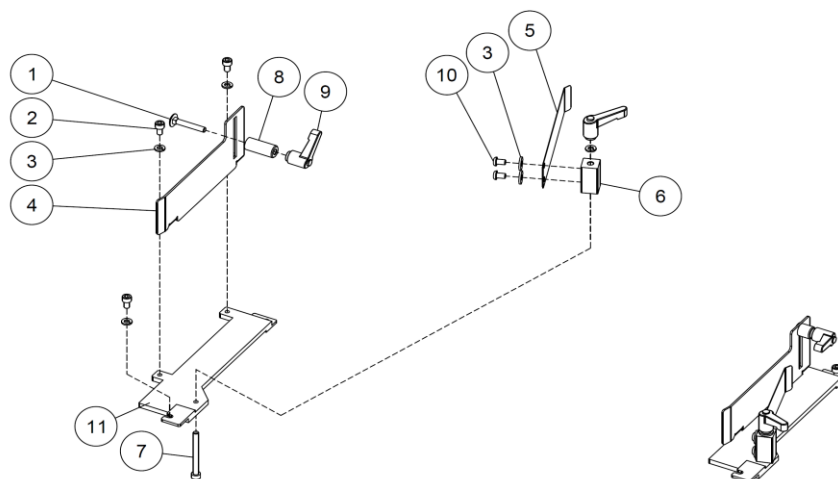


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	SR050200	Hex. Socket Screw	M5*0.8*10	4	
0020	WF051210	Flat Washer	M5*φ12	4	
0030	AB720953T	Pressure Beam Asm.		1	A

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0040	WF061310	Flat Washer	M6*φ13*1t	2	
0050	SR060200	Hex. Socket Screw	M6*1*10	2	
0060	SS069300	Set Screw	M6*1*12	1	
0070	722383	L-shaped Support Plate		1	FC
0080	AB720526	Pressure Beam Lifting Seat Asm.	V1.1	2	
0090	720632B	Gear Guard		2	
0100	720952	Support Frame		1	T
0110	SR089400	Hex. Socket Screw	M8*1.25*16	2	
0120	WF081615	Flat Washer	M8*φ16*t1.5	2	
0130	SR061600	Hex. Socket Screw	M6*1*80	4	
0140	SH089300	Hex. Head Screw	M8*1.25*12	1	
0150	WF081820	Flat Washer	M8*φ18	1	
0160	720524	Bevel Gear		2	
0170	WF253510	Flat Washer	M25xφ35xt1	3	
0180	720957	Drive Shaft		1	
0190	722400A	Hand Wheel		1	
0200	SR060500	Hex. Socket Screw	M6*1*25	2	
0210	720631	L Type Plate		1	
0220	720545	Display Fixed Plate		1	
0230	BD201002	DU Bushing With Flange	DUF20x10	1	
0240	720581	Digital Position Indicator		1	
0250	SS059100	Set Screw	M5x0.8x6	1	
0260	720958	Cover Pate		1	R
0270	SR080600	Hex. Socket Screw	M8*1.25*30	8	
0280	722384	L Type Support Plate		1	FC
0290	NL050800	Nylon Nut	M5*0.8	1	
0300	WS080000	Spring Washer	M8	19	
0310	SR080500	Hex. Socket Screw	M8*1.25*25	8	
0320	WF061620	Flat Washer	M6*φ16	4	
0330	WS060000	Spring Washer	M6	9	
0340	SR069400	Hex. Socket Screw	M6*1*16	2	
0350	720549	Connect Shaft		1	
0360	SR051100	Hex. Socket Screw	M5*0.8*55	1	
0370	AC722854	Air Nozzles Asm.		1	
0380	200964	Bushing		1	
0390	720654	Proximity Fixing Piece		2	
0400	720842A	Sensor	M18-1MG+MR2	1	
0410	SH069300	Hex. Head Screw	M6*1*12	4	
0420	SH060400	Hex. Head Screw	M6*1*20	1	
0430	WF061820	Flat Washer	M6xφ18	5	
0440	SS050200	Set Screw	M5*0.8*10	4	

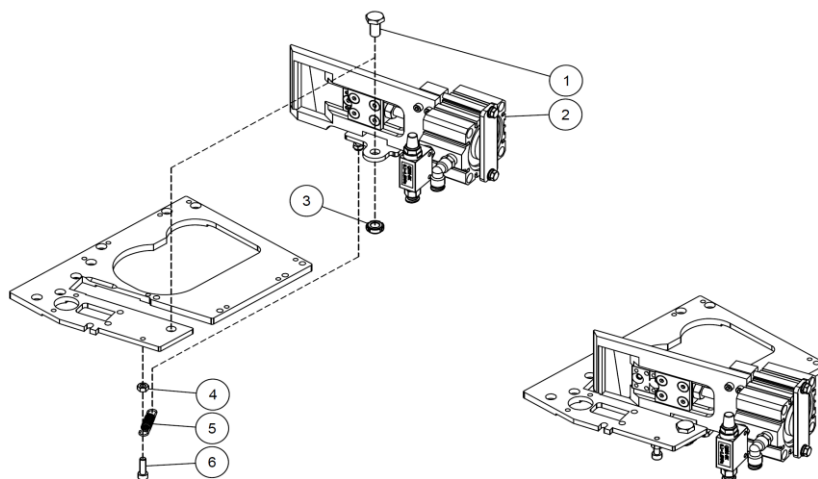


ITEM	PART NO.	PART NAME	SIZE	Q`TY	NOTE
1	AB722619	Edge of the height adjustment plate set		1	
2	AB720911	The feed mechanism plate group		1	
3	AB722614	Clutch cylinder group		1	
4	AB722602	Feed rollers Group		1	
5	720503	Feeding plate holder		1	
6	SR060600	Cap Screw	M6*1.0*30	4	
7	WS060000	Spring Washer	M6	4	
8	720506	Feeding plate holder		1	
9	SR069300	Cap Screw	M6*1.0*12	2	
10	SR069400	Cap Screw	M6*1.0*16	2	



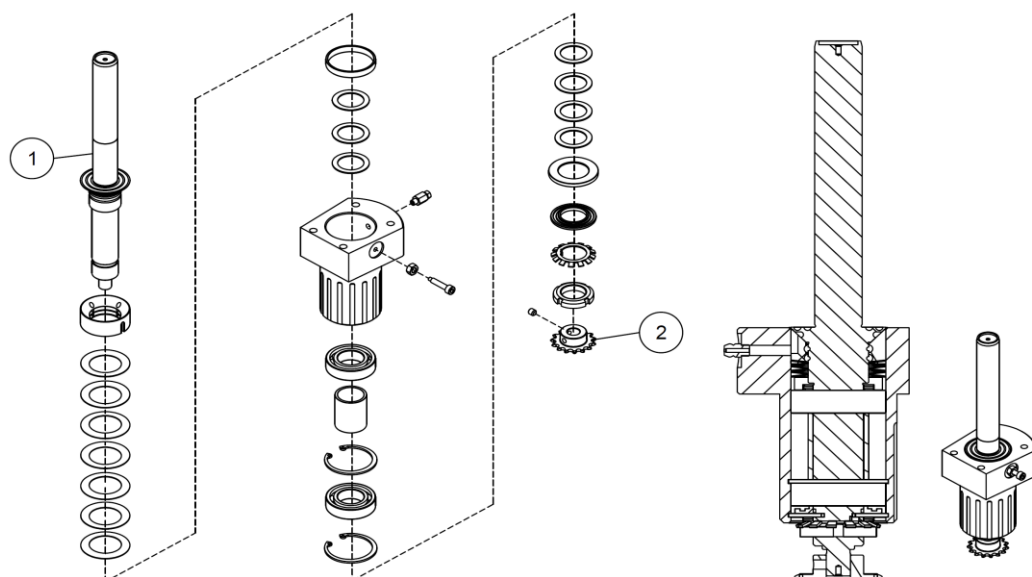
QCE370P04

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	SC060500	Carriage bolts	M6*1.0P*25L	1	
2	SR069300	Cap Screw	M6*1.0P*12L	3	
3	WS060000	Spring Washer	M6	6	
4	720916	Guide plate		1	
5	722612	Spring plate		1	
6	722613	Fixed block		1	
7	SR0611003	Cap Screw	M6*1.0P*55L	1	
8	722611	Bush		1	
9	722617	Quick Release handle		2	
10	SJ060200	Pill Hex Socket Screws		2	
11	720912	Connecting piece		1	



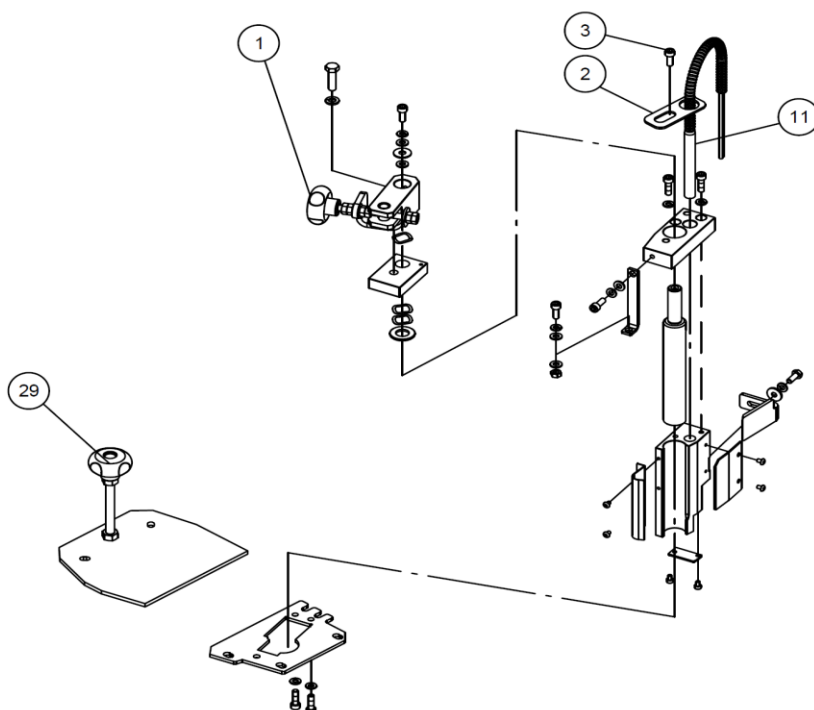
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ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	722618	Fixed block		1	
2	AB721101-8	Cutter group		1	A
3	721071	Lock nut		1	
4	NH061000	Hex Nut	M6	1	
5	722124	Extension spring		1	
6	SR060400	Cap Screw	M6*1*20	1	



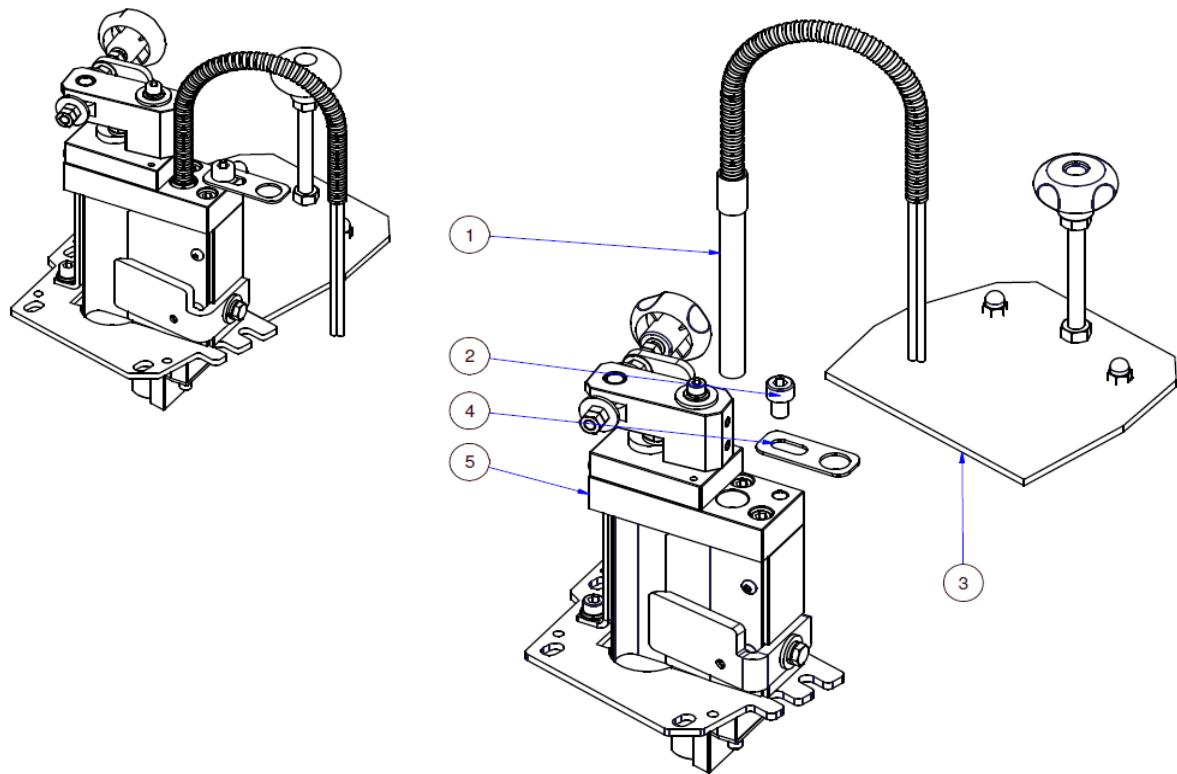
QCE350P06

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	AB722134-1	SPREAD GLUE SHAFT		1	
2	722146	Sprocket wheel	05B-12T	1	

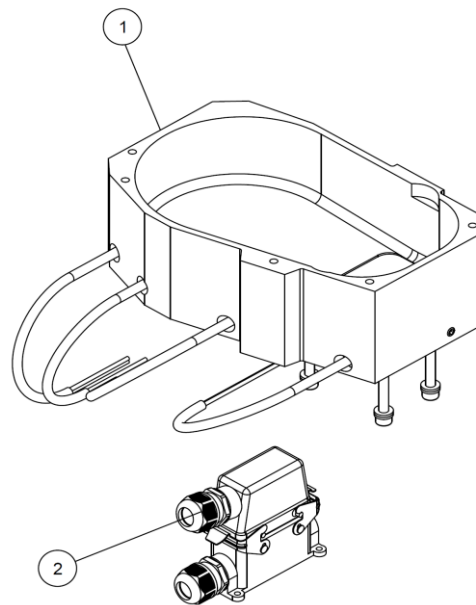


QCE340M07

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	AB722137	Plastic bucket cover group		1	A
2	721277	Fixed Plate		1	
3	SR080200	Cap Screw	M8*10L	1	

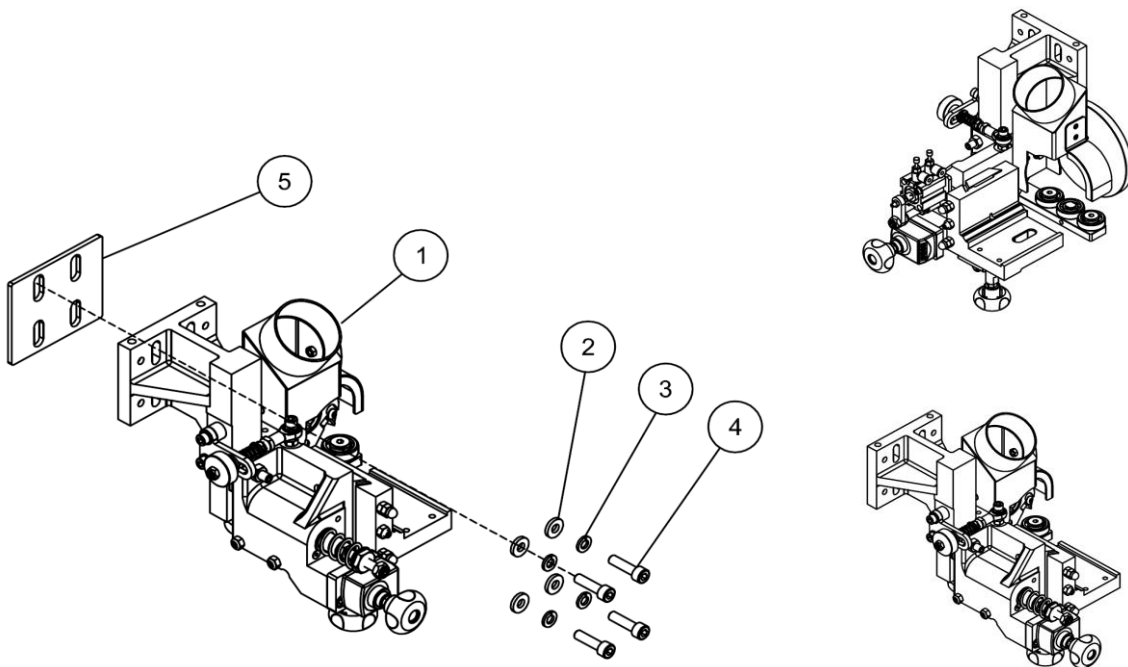


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	721275	Heater Rod	220V 315W	1	
0020	SR089300	Hex. Socket Screw	M8*1.25*12	1	
0030	AB722138A	Glue Bucket Cover Asm.		1	
0040	721277	Fixed Plate		1	
0050	AB722137-1			1	



QCE350P08

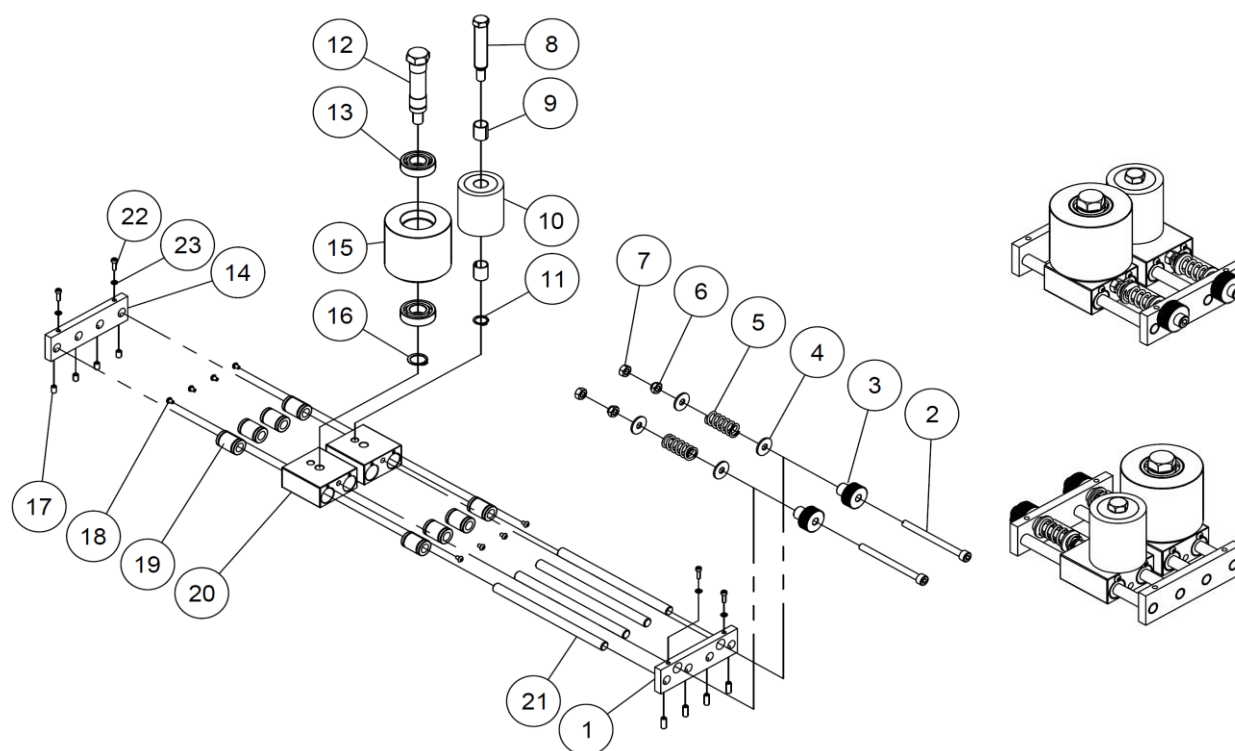
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	AB722135A	Coines ASM.	380V	1	A
	AB722135B	Coines ASM.	220V	1	A.S
2	AB203869A	Spring Washer			A



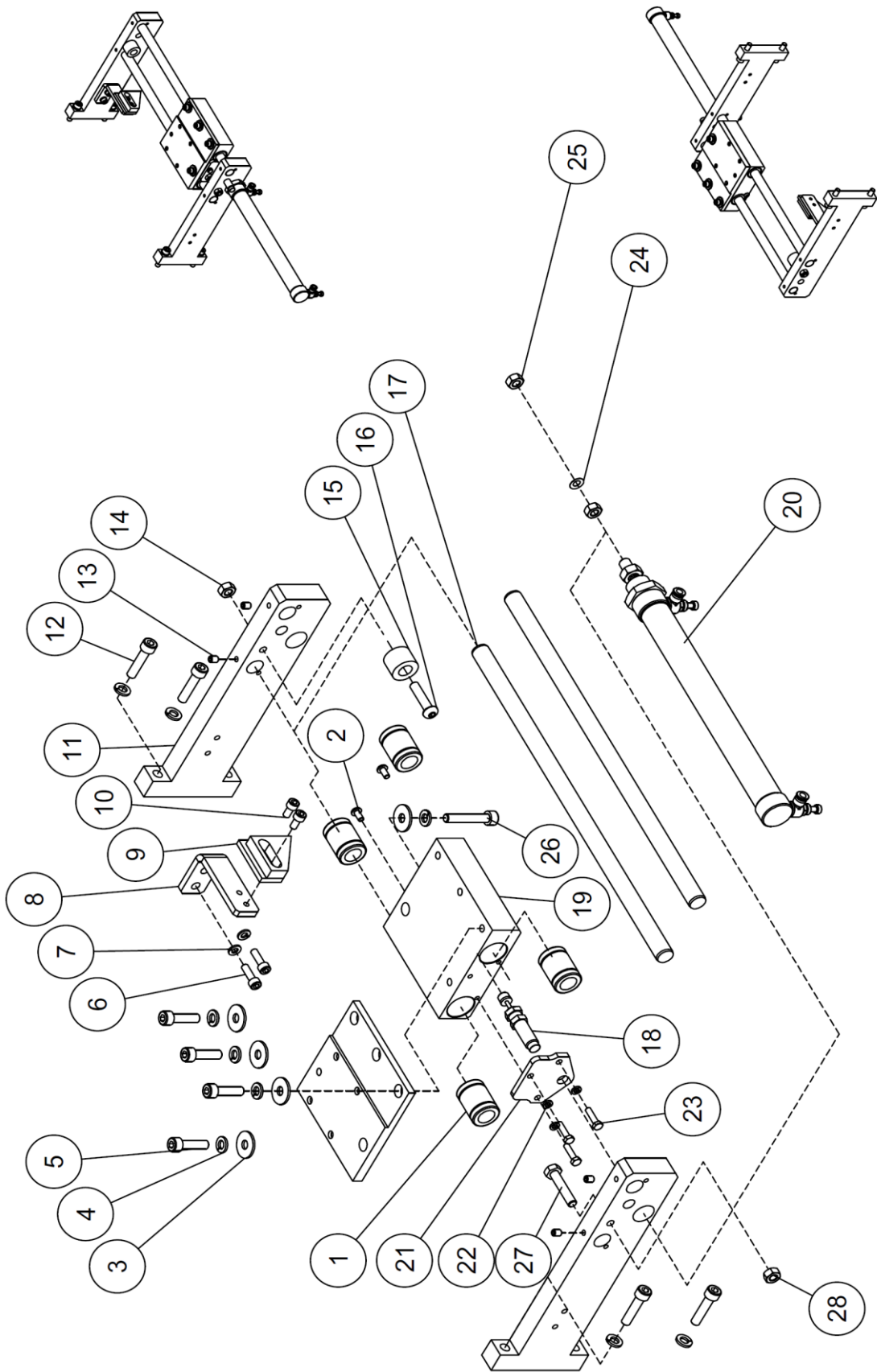
QCE34013C

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	AB722441C	Adjustment Bracket ASM.		1	A
2	WF082030	Washer	M8*φ20*3t	4	
3	WS080001	Spring Washer (EXT.)	M8	4	
4	SR080600	Cap Screw	M8*1.25*30	4	
5	722453	PLATE		1	

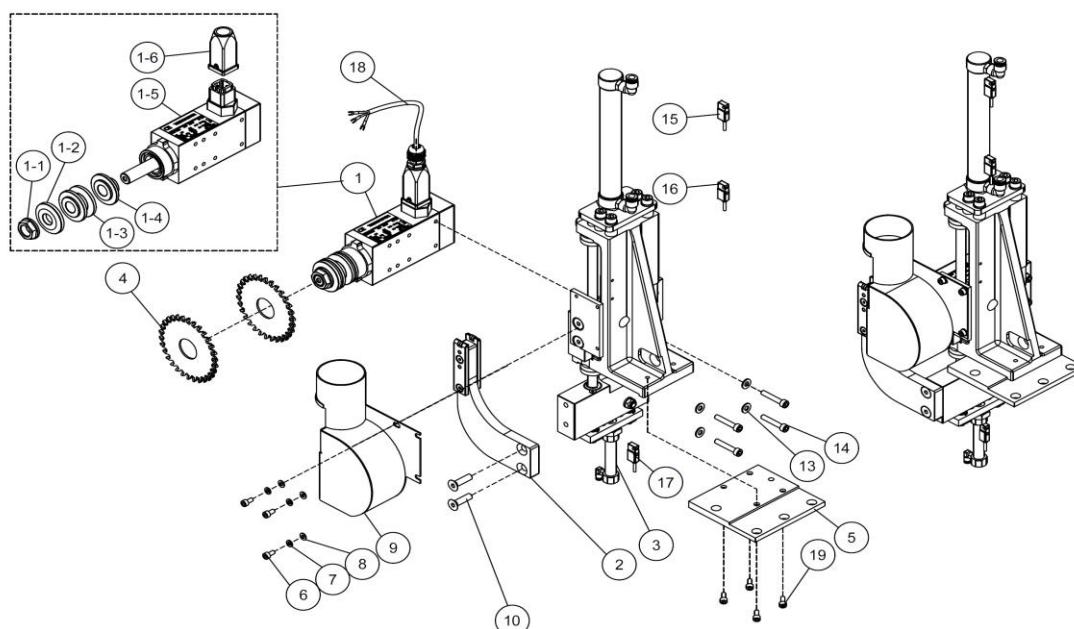
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	SR060400	Hex. Socket Screw	M6*1*20	4	
0020	721307	Spindle Connector Ring		2	
0030	SR060200	Hex. Socket Screw	M6*1*10	1	
0040	722625	Bushing		1	
0050	720511	Drive Shaft		1	
0060	KD050515	Parallel Key	5*5*15	2	
0070	721310	Reducer		1	S,50HZ
0080	WS060000	Spring Washer	M6	6	
0090	WF061310	Flat Washer	M6*φ13*1t	4	
0100	MA722142	Motor		1	S,50HZ
0110	IM722038	Gule Shaft Motor Cord		1	S,1PH,50HZ
0120	721308	Spindle Connector Gear		1	
0130	720512A	Decelerator Fixed Plate		1	
0140	AB720548	Gule Shaft Adjust Block Asm.		1	
0150	720629	Gule buckets Base		1	
0160	722150C	Chain		1	
0170	NH061000	Nut	M6	4	
0180	SG060400	Hex. Flange Screw	M6*1*20	4	
0190	SR080500	Hex. Socket Screw	M8*1.25*25	12	
0200	WS080000	Spring Washer	M8	12	
0210	SS069250	Set Screw	M6*8	1	
0220	SS060200	Set Screw	M6*10	6	
0240	AB720677	Plastic Bucket Quick Release Unit		1	
Notice: Following parts are optional, and not in the diagram.					
9070	721310A	Reducer		1	S,60HZ
9100	MA722142A	Motor	220V 3~ 60HZ	1	S,CSA
9101	MA722142B	Motor	220V 1~ 50HZ	1	S
9110	IM722058	Gule Shaft Motor Cord		1	S,1PH,60HZ
9111	IM722502	Gule Shaft Motor Cord		1	S,3PH,50HZ
9112	IM722028	Gule Shaft Motor Cord		1	S,3PH,60HZ



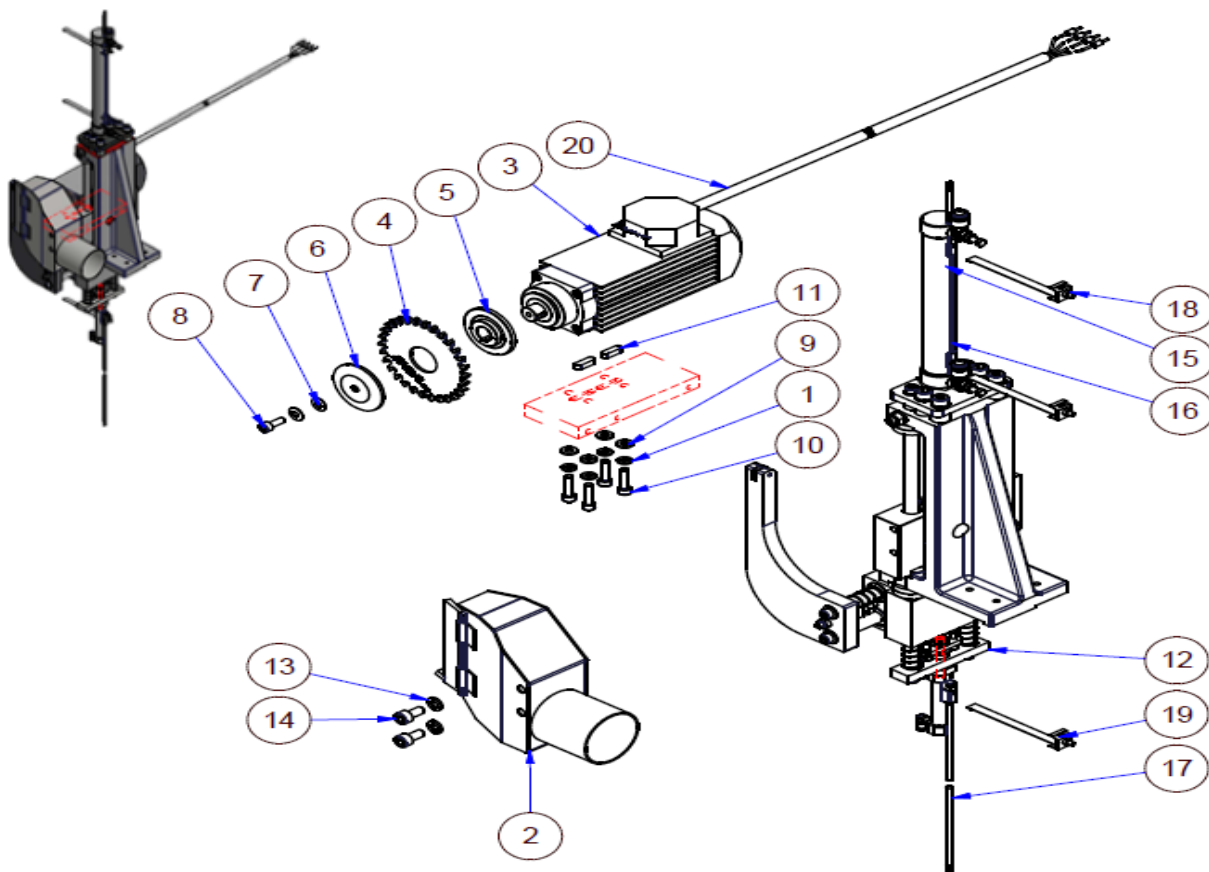
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	720505	Plate		1	
2	SR082000	Cap Screw	M8*1.25*100	2	
3	722160	Knob		2	
4	WF082420	Washer	M8*φ24	4	
5	722166	compressed spring		2	
6	NL081300	Lock Nut	M8*1.25	2	
7	NH081300	Hex Nut	M8	2	
8	722164	Shaft		1	
9	BD152001	Bearing	DU15x20	2	
10	722163	Roll Wheel	橡膠	1	
11	RS150000	Retaining Ring (for bores)	S15	1	
12	722165	Shaft		1	
13	BB600403A	Bearing	6004LLU	2	
14	720504	Block		1	
15	722162	Roll Wheel		1	
16	RS200000	Retaining Ring (for bores)	S20	1	
17	SS060200	Set screw	M6*10	4	
18	SJ049100	Button Head Screw	M6*0.7*6	4	
19	BL210402	Bearing	LM12UU	8	
20	722158	Adjustment Bracket		2	
21	722159	Shaft	φ12	4	
22	SR060400	Cap Screw	M6*20L	4	
23	WS060000	Spring Washer	M6	4	



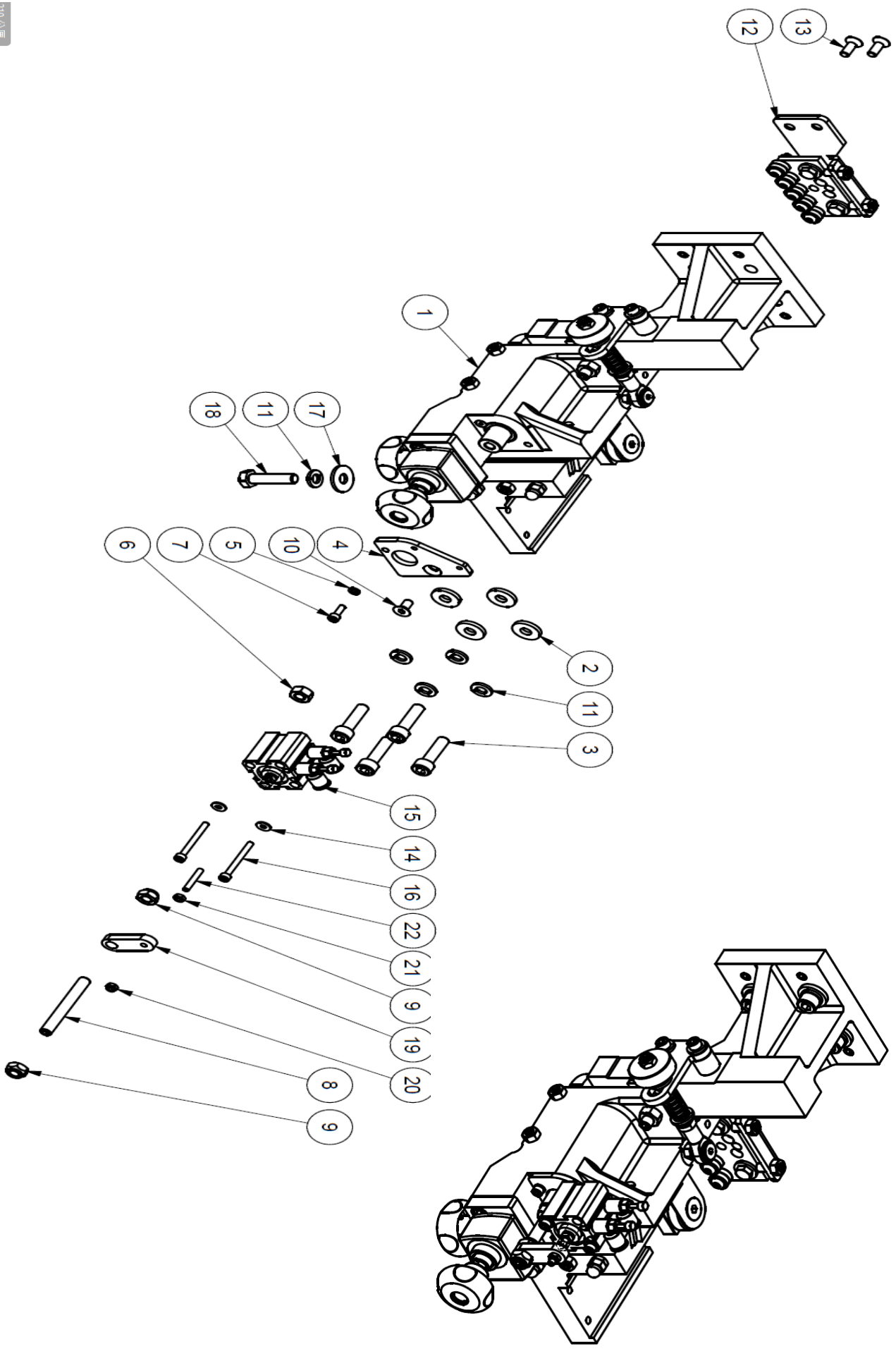
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	BL280502	Bearing		4	
2	SJ059200	Button Head Screw	M5*0.8*8	2	
3	WF082520	Washer	M8*φ25	5	
4	WS080000	Spring Washer	M8	9	
5	SR080500	Cap Screw	M8*25L	4	
6	SR060400	Cap Screw	M6*20L	2	
7	WS060000	Spring Washer	M6	2	
8	720607	Stopper fixing plate		1	
9	721976	Backboard		1	
10	SR069300	Cap Screw	M6*12L	2	
11	720597	Front and rear side plates		2	
12	SR080700	Cap Screw	M8*35L	4	
13	SS069200	Set screw	M6*8	4	
14	NH081300	Hex Nut	M8	1	
15	721200	Buffer block		1	
16	SJ080700	Button Head Screw	M8*1.25*35	1	
17	721913	Chrome-plated aluminum rod		2	
18	722655	buffer		1	
19	720596	Before and after sliding block		1	
20	AB720921A	Displacement pneumatic cylinder set		1	
21	720922	Plate		1	
22	WS050000	Spring Washer	M5	3	
23	SH050400	Hex Head Bolt	M5*0.8*20	3	
24	722537	Disc type		1	
25	NH101700	Hex Nut	M10	2	
26	SR080900	Cap Screw	M8*45L	1	
27	SH080800	Hex Head Bolt	M8*40L	1	
28	NH081300	Hex Nut	M8	1	



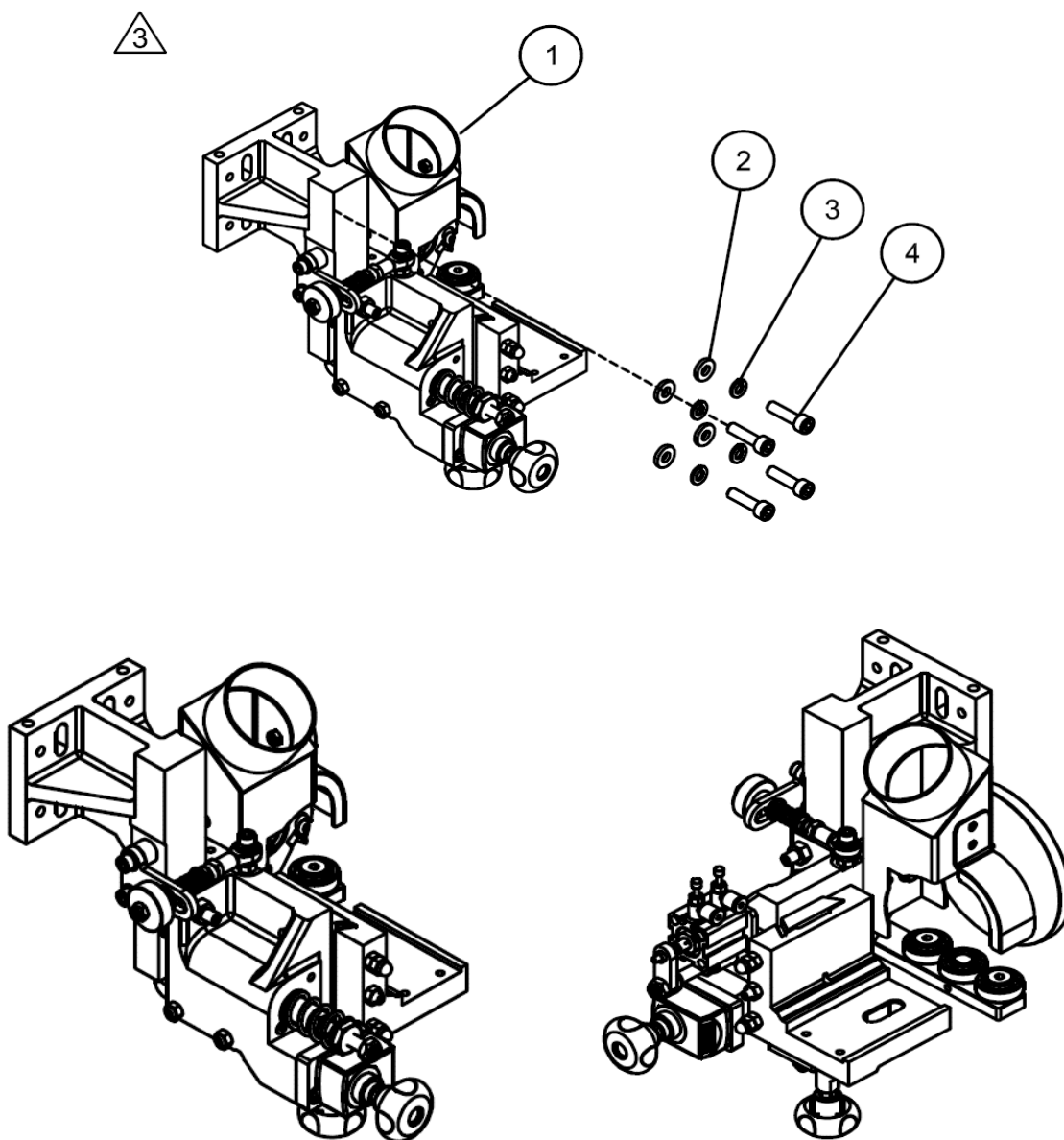
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	722435	high speed Motor	220V	1	
	722435C	high speed Motor	380V	1	S
1-1	722435-5	Hex Nut		1	
1-2	722435-4	Flange		1	
1-3	722435-3	ring		1	
1-4	722435-2	Flange		1	
1-5	722435-1	high speed Motor		1	
1-6	722435-6	connect		1	
2	AB722419	Frame ASM.		1	A
3	AB722431B	Adjustment Bracket ASM.	(E350P.E370P用)	1	A
4	722413	Scoring Saw Blade		2	
5	720595	Front and rear seat fixing plate		1	
6	SR050200	Cap Screw	M5*0.8*10	3	
7	WS050000	Spring Washer	M5	3	
8	WF051620	Washer	M5*φ16*2T	3	
9	722417A	centralize cover		1	
10	SM080600	shallow Cap Screw	M8x30	2	
13	WS060000	Spring Washer	M6	4	
14	SR060700	Cap Screw	M6*1*35	4	
15	IC722028	Reed Switch		1	
	IC722520	Reed Switch		1	
16	IC722029	Reed Switch		1	
	IC722028	Reed Switch		1	
17	IC722573	Reed Switch	RD-201	1	
18	AB722435-6A	Connectors ASM.		1	S,A,(non-UL)
	AB722435-6B	Connectors ASM.		1	S,A,(UL)
19	SR069400	Cap Screw	M6*1*16	4	



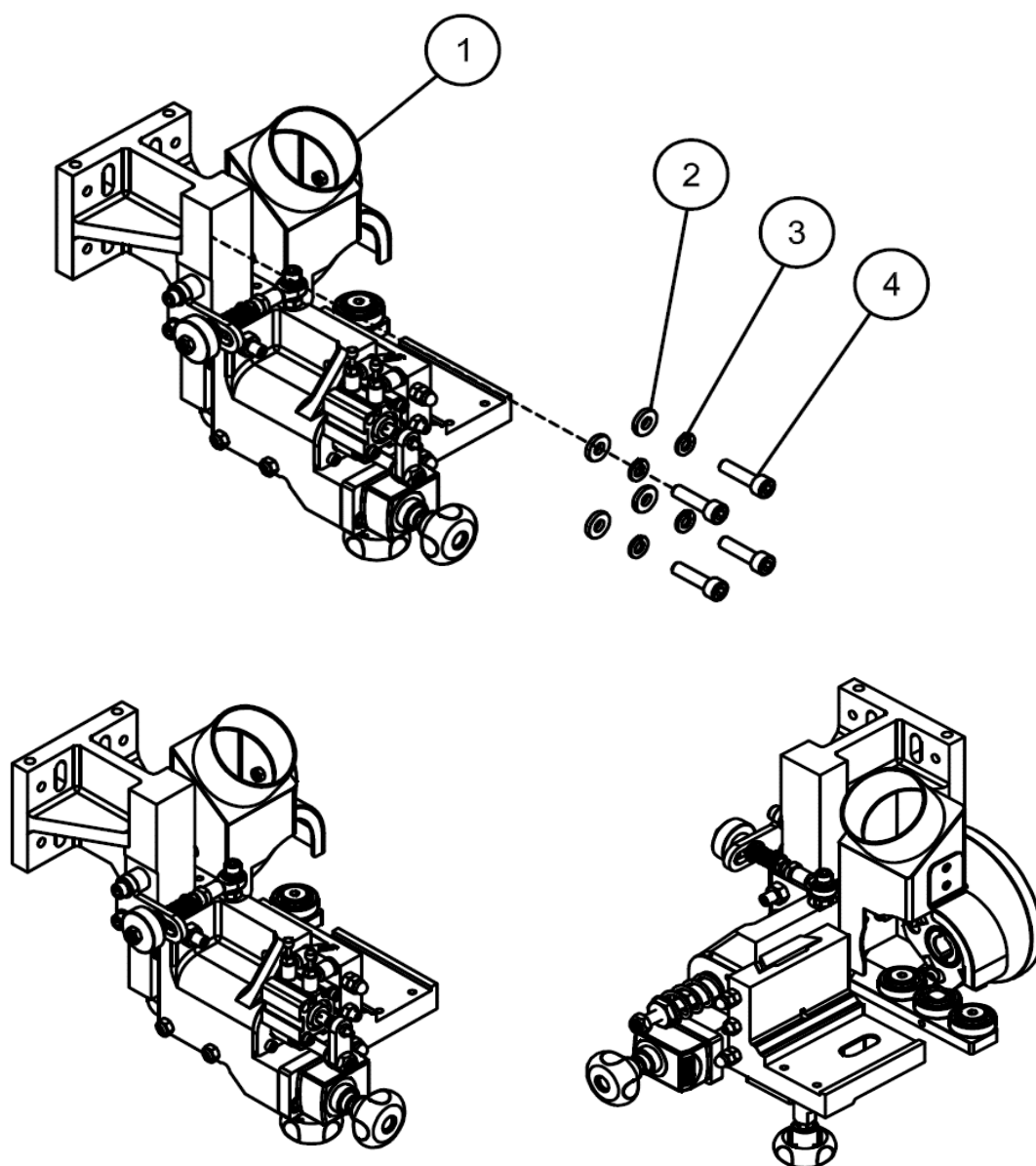
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	WS060000	Spring Washer	M6	4	
0020	AC720978B			1	T
0030	722466C	High Speed Motor	0.37KW 200HZ	1	220V/380V
0040	722413	Scoring Saw Blade	100mm(φ30)	1	Z=30 t=2.2
0050	720979	Flange		1	
0060	720980	Flange		1	
0070	206395	Disc Spring	φ15*φ6.2*0.5t	2	
0080	SR069400	Hex. Socket Screw	M6*1*16	1	
0090	WF061320	Flat Washer	M6*φ13*2t	4	
0100	SR060500	Hex. Socket Screw	M6*1*25	4	
0110	KD060620	Parallel Key	6*6*20	2	
0120	AB722431C	1 Before & After Trimming Base Se		1	
0130	WS080000	Spring Washer	M8	2	
0140	SR089400	Hex. Socket Screw	M8*1.25*16	2	
0150	IC722029	Reed Switch Cord 2		1	
0160	IC722028	Reed Switch Cord 1		1	
0170	IC721603	Reed Switch Cord 6		1	
0180	722653	Reed Piece	BS-25-S	2	
0190	722651	Reed Piece	BS-12-S	1	
0200	IM720008	Front & Rear Trim Motor Wire		1	S · CE
Notice: Following parts are optional, and not in the diagram.					
9201	IM720018	Front & Rear Trim Motor Wire		1	S · CSA



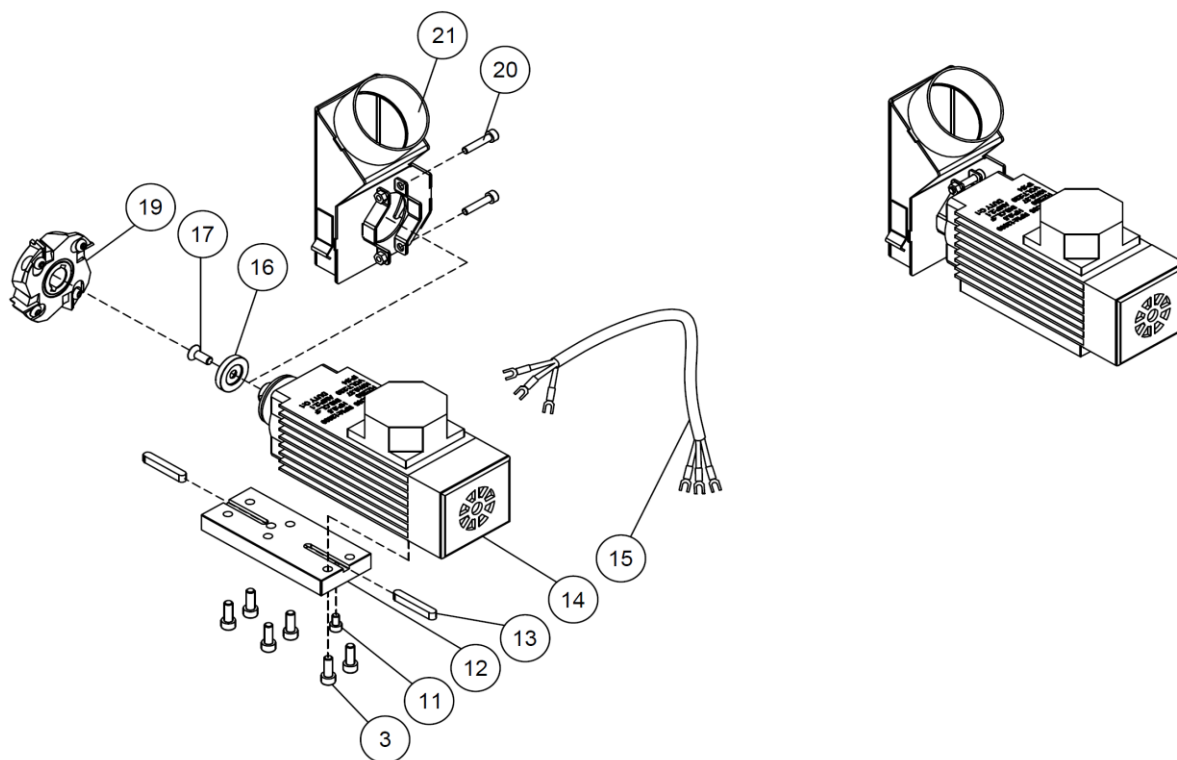
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	AB722441AA	Upper Trim Asm.		1	A
0020	WF082030	Flat Washer	M8*φ20*3mm	4	
0030	SR080600	Hex. Socket Screw	M8*1.25*30	4	
0040	722449	Fixed Plate		1	
0050	WS040000	Spring Washer	M4	1	
0060	NH081300	Nut	M8*13	1	
0070	SR049300	Hex. Socket Screw	M4*0.7*12	1	
0080	SS0813003	Set Screw	M8*1.25*65	1	
0090	NL081300	Nylon Nut	M8*1.25	2	
0100	SM069300	Hex. Head Countersunk Screw	M6x12	1	
0110	WS080001	Spring Washer (EXT.)	M8	5	
0120	AC720430E			1	A
0130	SM0694403	Hex. Head Countersunk Screw	M6*16	2	
0140	WF041010	Flat Washer	M4*φ10*1.0t	2	
0150	AB722615B	Pressure Cylinder (Asm.)		1	A
0160	SR040800	Hex. Socket Screw	M4*0.7*40	2	
0170	WF082320	Flat Washer	M8*φ23*t2.0	1	
0180	SH080700	Hex. Head Screw	M8*1.25*35	1	
0190	722289	Connecting Piece		1	
0200	NL040700	Nylon Nut	M4*0.7	1	
0210	NH040700	Nut	M4*0.7	1	
0220	SS040500	Set Screw	M4*0.7*25	1	



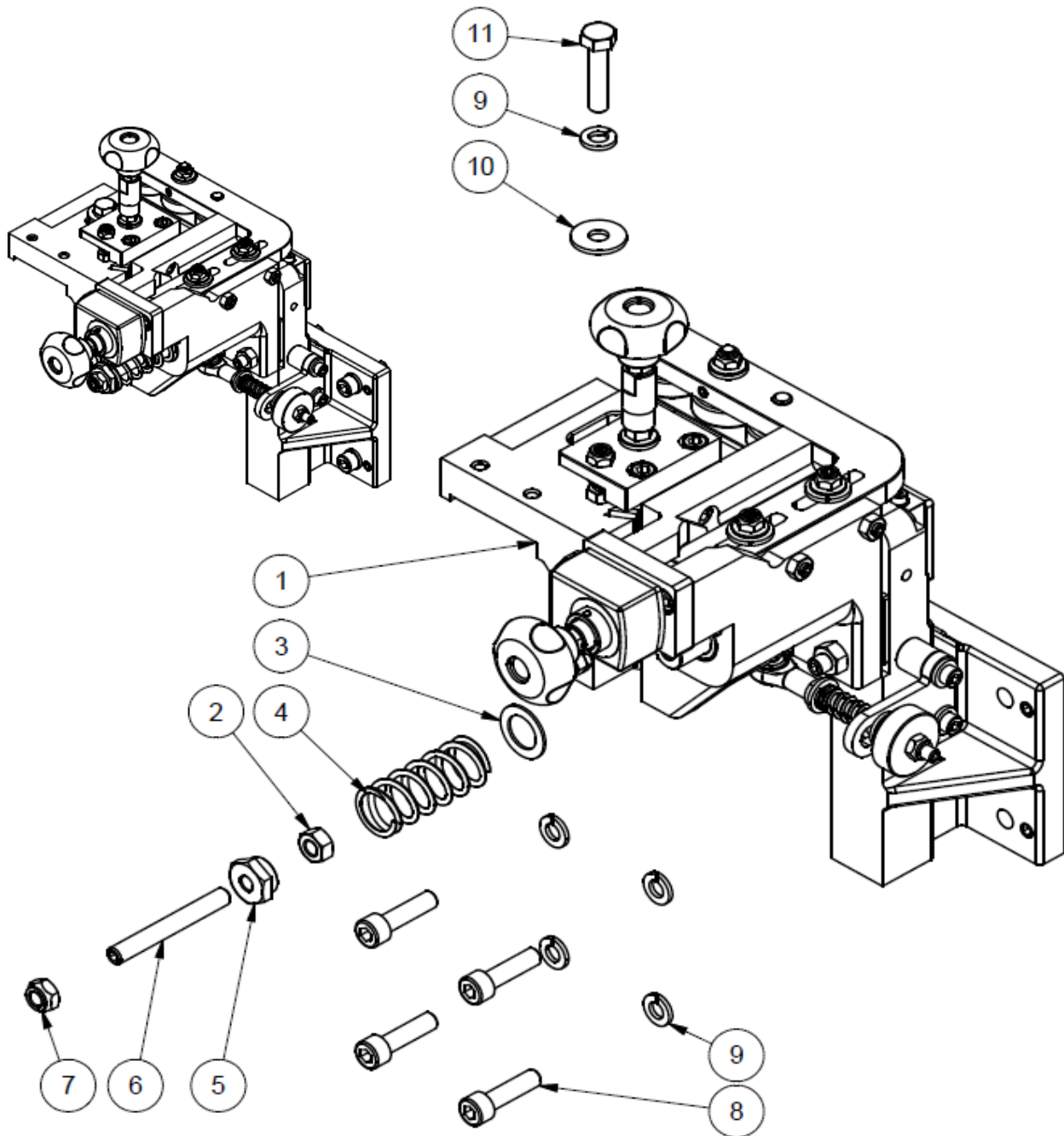
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	AB722441C	Upper Trim Asm. (Roller Type)		1	
0020	WF082030	Flat Washer	M8*φ20*3mm	4	
0030	WS080001	Spring Washer (EXT.)	M8	4	
0040	SR080600	Hex. Socket Screw	M8*1.25*30	4	



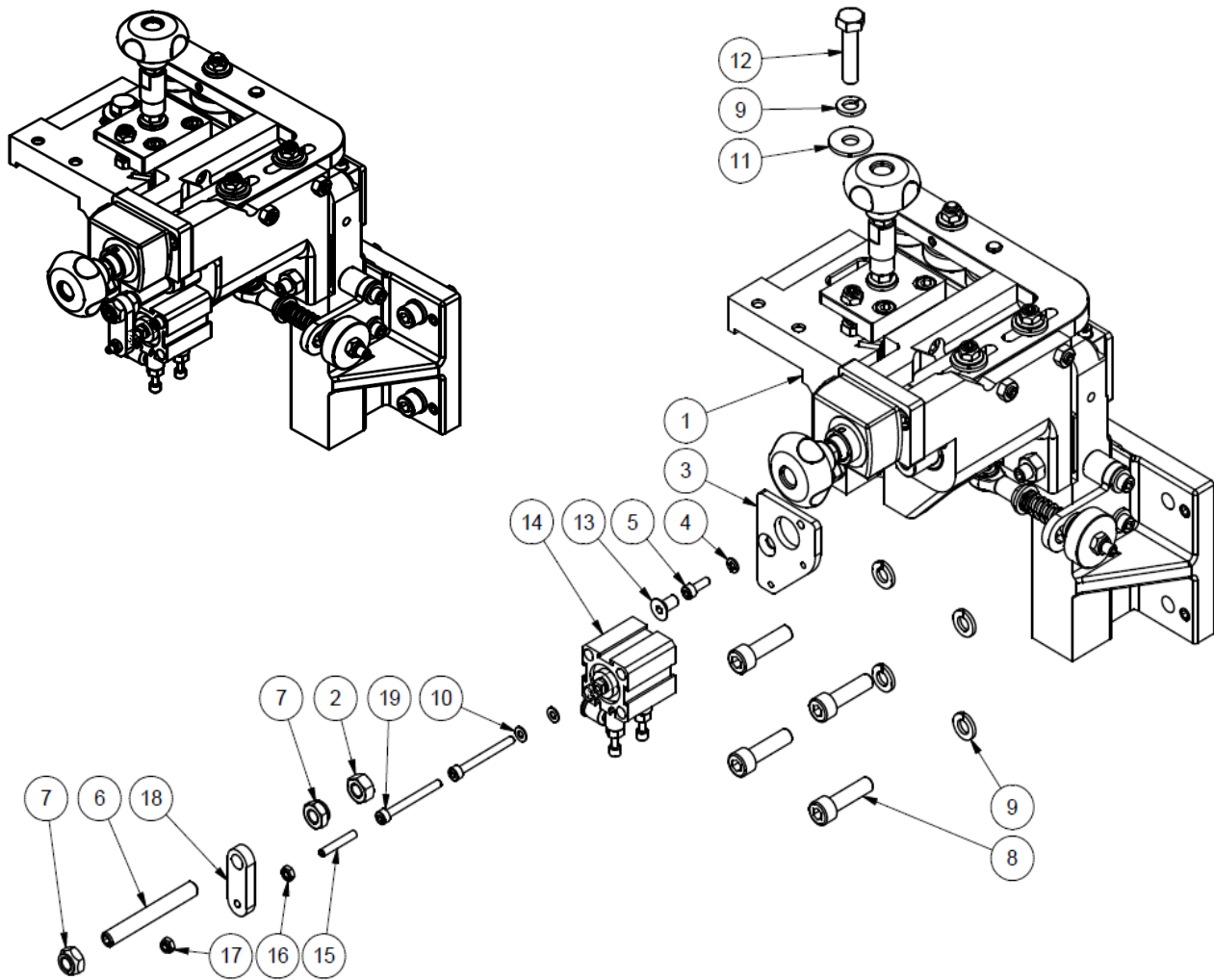
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	AB722441D	Upper Trim Asm. (Roller)	QCE34013D	1	
0020	WF082030	Flat Washer	M8*φ20*3mm	4	
0030	WS080001	Spring Washer (EXT.)	M8	4	
0040	SR080600	Hex. Socket Screw	M8*1.25*30	4	



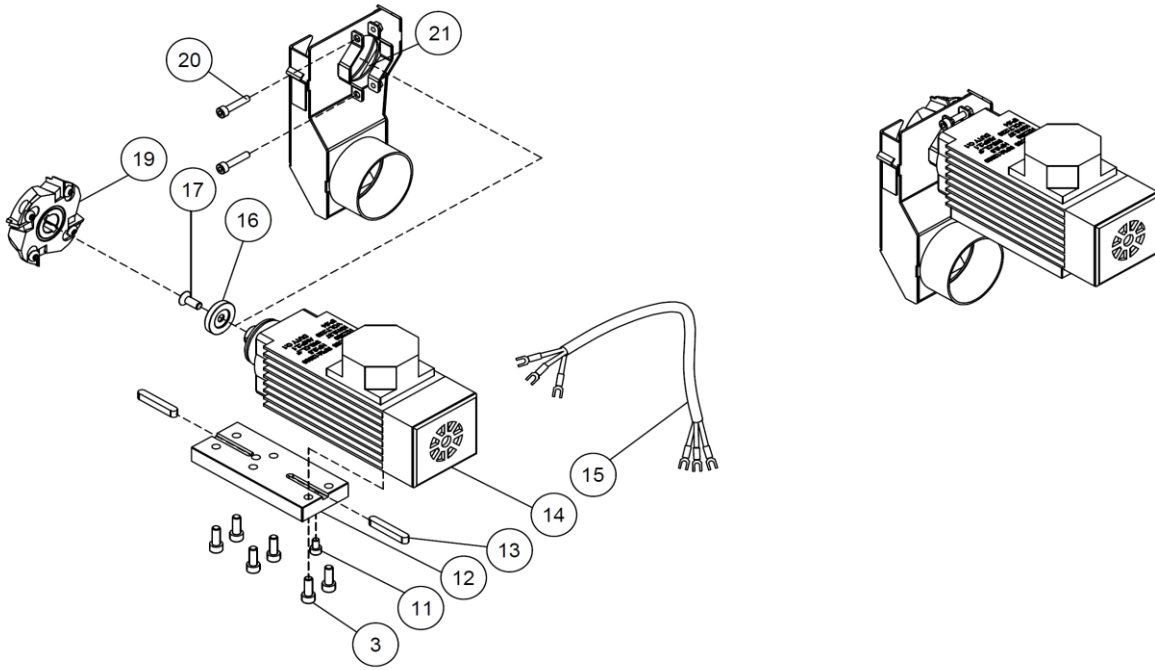
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
3	SR0699003	Cap Screw	M6*1*14	6	
11	SR059200	Cap Screw	M5*0.8*8	1	
12	722443	Adjustment Bracket		1	
13	KD060640	Key	6*6*40	2	
14	722466C	high speed Motor	φ48	1	
15	IM722003	MOTOR CORD	0.5mm2*4C	1	(CE)
	IM722023	MOTOR CORD	20AWGx4C	1	S,(CSA)
16	722235	Flange		1	
17	SM0694403	Countersunk Head Cap Screw	M6x16	1	
19	AB722239	substitute cutting tools	R2	1	
	AB722239A	substitute cutting tools	R3	1	S
20	SR050700	Cap Screw	M5*0.8*35	2	
21	722451C	collecting	φ48	1	



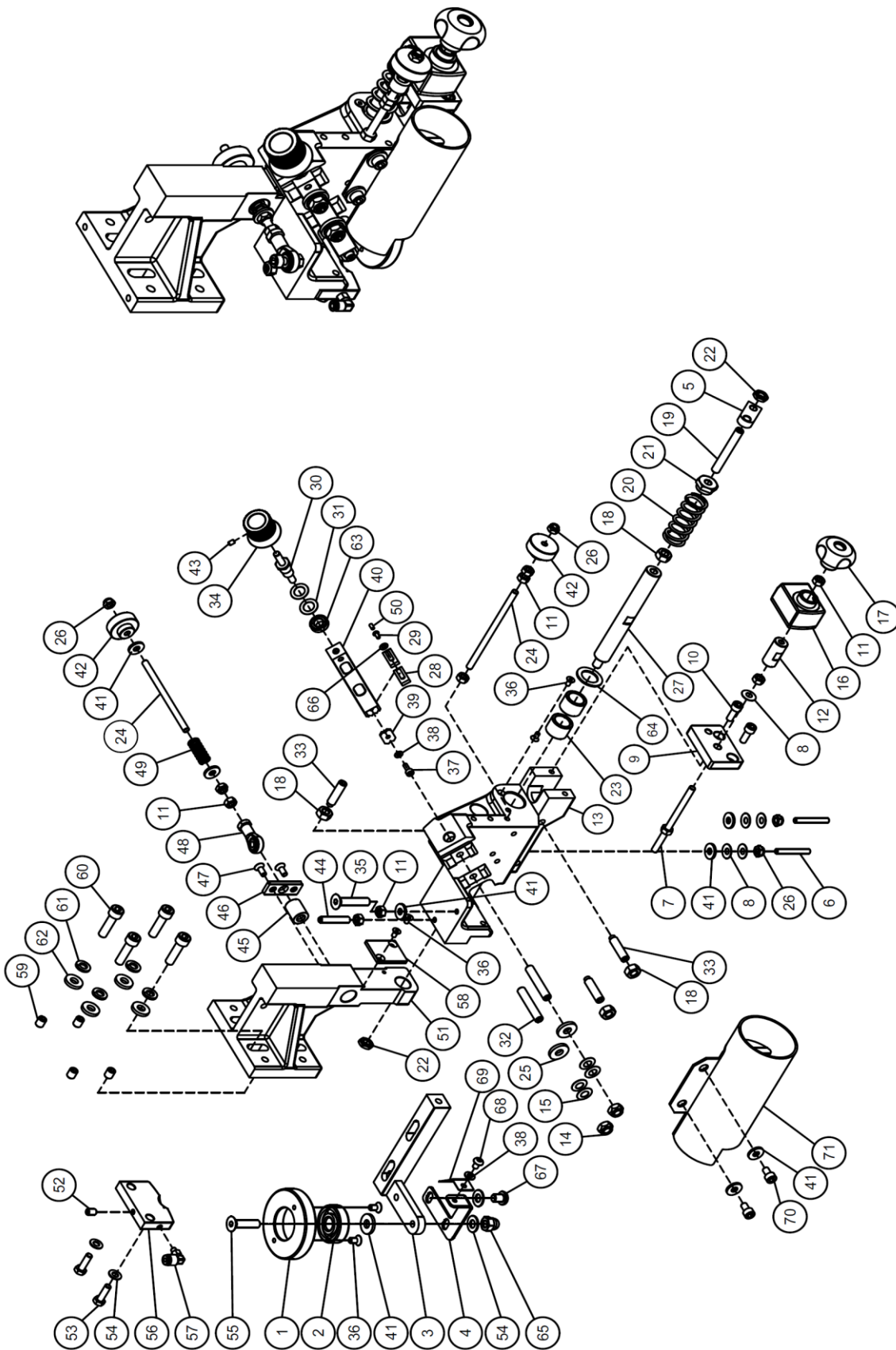
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	AB720592AA	Lower Trim Asm.		1	A
0020	NH081300	Nut	M8*13	1	
0030	WF162512	Flat Washer	M16*φ25*t1.2	1	
0040	722267	Compressed Spring		1	
0050	722266	Adjust Nut		1	
0060	SS081300	Set Screw	M8*1.25*65	1	
0070	NL081300	Nylon Nut	M8*1.25	1	
0080	SR080600	Hex. Socket Screw	M8*1.25*30	4	
0090	WS080001	Spring Washer (EXT.)	M8	5	
0100	WF082320	Flat Washer	M8*φ23*t2.0	1	
0110	SH080700	Hex. Head Screw	M8*1.25*35	1	



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	AB720592AA	Lower Trim Asm.		1	A
0020	NH081300	Nut	M8*13	1	
0030	722449	Fixed Plate		1	
0040	WS040000	Spring Washer	M4	1	
0050	SR049300	Hex. Socket Screw	M4*0.7*12	1	
0060	SS081300	Set Screw	M8*1.25*65	1	
0070	NL081300	Nylon Nut	M8*1.25	2	
0080	SR080600	Hex. Socket Screw	M8*1.25*30	4	
0090	WS080001	Spring Washer (EXT.)	M8	5	
0100	WF040810	Flat Washer	M4*φ8	2	
0110	WF082320	Flat Washer	M8*φ23*t2.0	1	
0120	SH080700	Hex. Head Screw	M8*1.25*35	1	
0130	SM069300	Hex. Head Countersunk Screw	M6x12	1	
0140	AB722615B	Pressure Cylinder (Asm.)		1	A
0150	SS040500	Set Screw	M4*0.7*25	1	
0160	NH040700	Nut	M4*0.7	1	
0170	NL040700	Nylon Nut	M4*0.7	1	
0180	722289	Connecting Piece		1	
0190	SR040800	Hex. Socket Screw	M4*0.7*40	2	

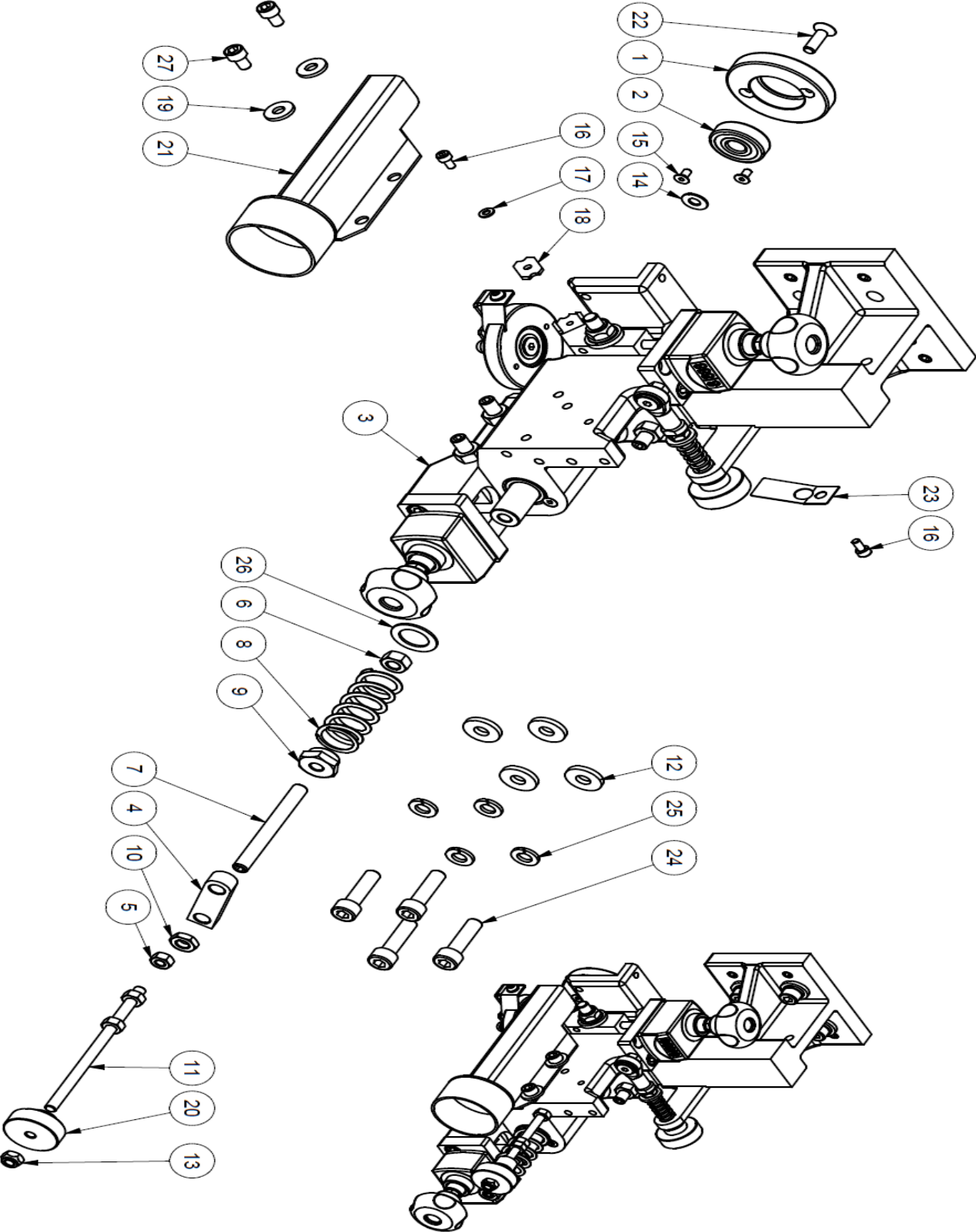


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
3	SR0699003	Cap Screw	M6*1*14	6	
11	SR059200	Cap Screw	M5*0.8*8	1	
12	722443	Adjustment Bracket		1	
13	KD060640	Key	6*6*40	2	
14	722466C	high speed Motor		1	
15	IM722004	MOTOR CORD	0.5mm2*4C	1	(CE)
	IM722024	MOTOR CORD	20AWGx4C	1	S(CSA)
16	722235	Flange		1	
17	SM0694403	Countersunk Head Cap Screw	M6x16	1	
19	AB722238	substitute cutting tools	R2	1	
	AB722238A	substitute cutting tools	R3	1	S
20	SR050700	Cap Screw	M5*0.8*25	2	
21	722465C	collecting		1	

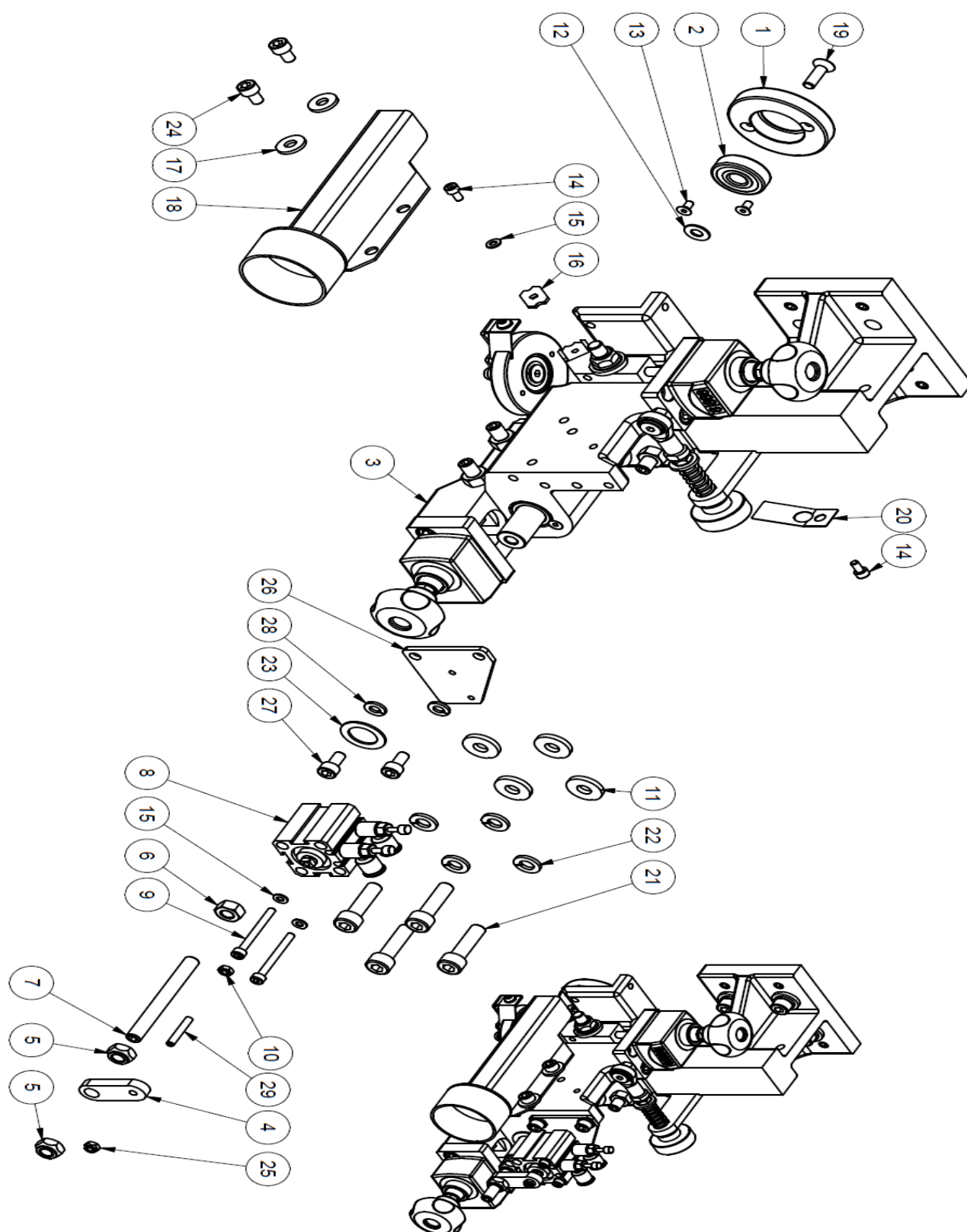


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	722312	Roller		1	
2	BB620004A	Ball Bearing	6200LLU	1	
3	722270A	Adjustment Support		1	
4	722302	Fixed piece		1	
5	722265	Block		1	
6	SS060800	Set screw	M6*1*40	2	
7	722263	adjust Screw		1	
8	206395	Spring	φ15*φ6.2*0.5t	5	
9	722264	Block		1	
10	SR069400	Cap Screw	M6*1*16	2	
11	NH061000	Hex Nut	M6	8	
12	722261	tube		1	
13	722260A	Adjustment Bracket		1	
14	NL081300	Lock Nut	M8*1.25	3	
15	721205	Washer	φ16*φ8.2*0.4t	4	
16	722262	Digital position indicator		1	
17	722258	Hex Nut	M6	1	
18	NH081300	Hex Nut	M8	4	
19	SS081500	Set screw	M8*1.25*75	1	
20	722267	Spring		1	
21	722266	adjust Hex Nut		1	
22	NH081304	Hex Nut	M8*1.25*4t	2	
23	722271	casing		2	
24	722259	Screw	M6	2	
25	WF082030	Washer	M8*φ20*3t	2	
26	NL061000	Lock Nut	M6	5	
27	722268	Shaft		1	
28	722279	scrape slice		2	
29	SR039200	Cap Screw	M3*0.5*8	1	
30	722276	adjust Shaft		1	
31	WF101610	Washer	M6*φ16*1T	2	
32	SS080900	Set screw	M8*1.25*45	2	
33	722468	Set screw	M6*32t	3	
34	722273	gyrate button		1	
35	SM060600	Hex Countersunk Screw	M6*1*30	1	
36	SM049200	Hex Countersunk Screw	M4*8	6	
37	SR049200	Cap Screw	M4*0.7*8	1	
38	WF040810	Washer	M4*φ8	2	
39	722278	scrape slice	R2	1	
	722278A	scrape slice	R3	1	S
	722278B	scrape slice	R1	1	S
	722278C	scrape slice	R1.5	1	S

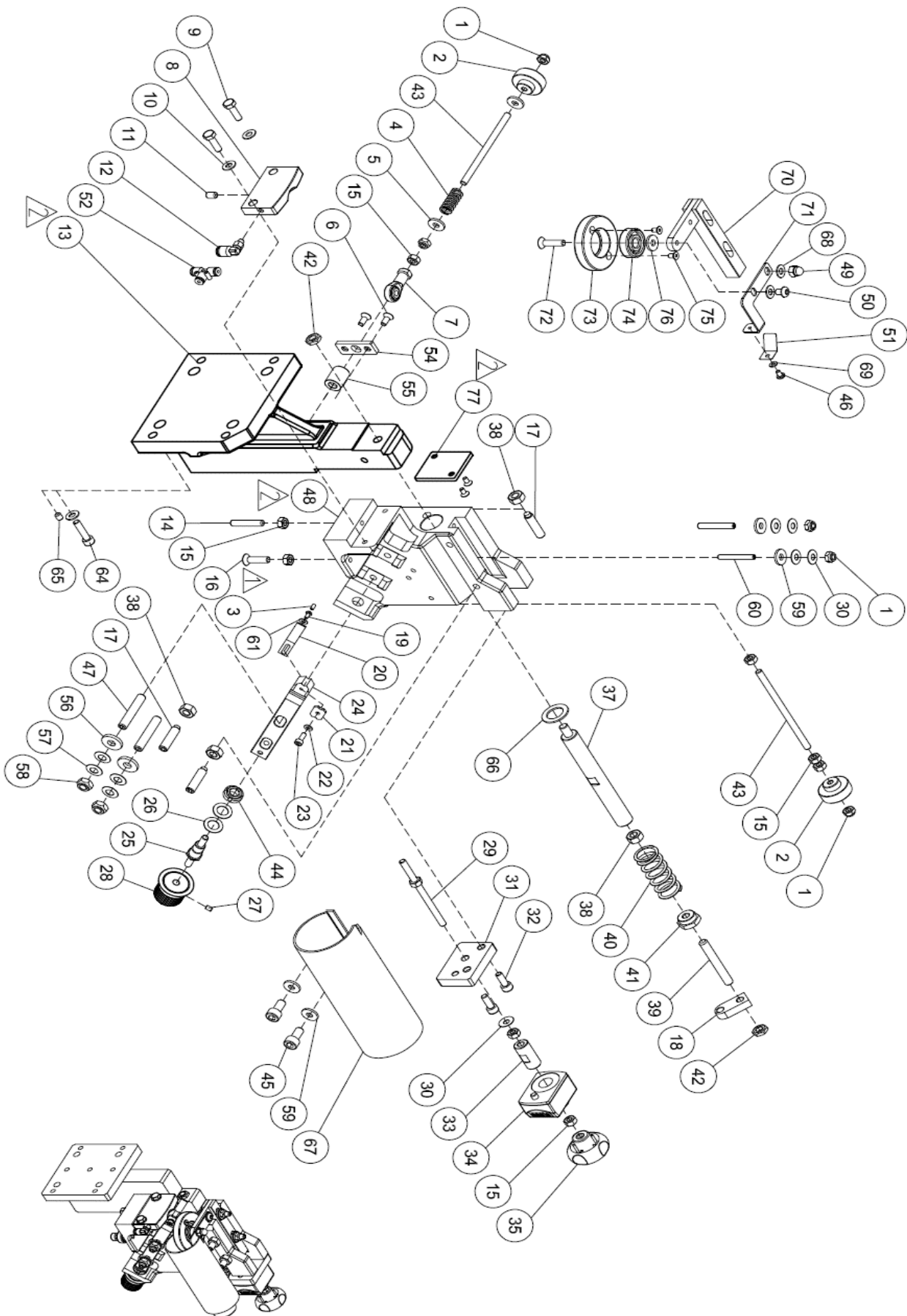
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
40	722280A	Adjustment Bracket		1	
41	WF061620	Washer	M6*φ16	7	
42	722253	gyrate button		2	
43	SS049200	Set screw	M4*0.7*8	1	
44	SS060700	Set screw	M6*1*35	1	
45	722256	tube		1	
46	722252	Adjustment Bracket		1	
47	SM059300	Hex Countersunk Screw	M5*0.8*12	2	
48	721201	join Bearing	PHS-06	1	
49	722254	Spring		1	
50	SS039200	Set screw	M3*0.5*8	1	
51	722251	Adjustment Bracket		1	
52	SS050200	Set screw	M5*10	1	
53	SH060440	Hex Head Bolt	M6*1*20	2	
54	WF061310	Washer	M6*φ13	4	
55	SM060400	shallow Cap Screw	M6*20	1	
56	722281	plank		1	
57	722272	Attachment		1	
58	722274	scrape slice		1	
59	SS080407	Set screw	M8*1.25*20	4	
60	SR080600	Cap Screw	M8*1.25*30	4	
61	WS080001	Spring Washer (EXT.)	M8	4	
62	WF082030	Washer	M8*φ20*3t	4	
63	721071	Lock Nut	M10*P0.75	1	
64	WF162512	Washer	M16*φ25*1.2t	1	
65	NA061000	Acorn Nut	M6	1	
66	WF030810	Washer	M3*φ8*1.0t	1	
67	SJ069200	Rouad Socket Head Cap Screw	M6*8L	1	
68	SJ049100	Rouad Socket Head Cap Screw	M4*6L	1	
69	722462	scrape slice		1	
70	SR060200	Cap Screw	M6*10L	2	
71	722300A	Dust Port		1	



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722312	Scraper Wheel		1	
0020	BB620004A	Ball Bearing	6200LLB	1	
0030	AB722296AA	Upper R Scrape Asm.		1	A
0040	722265	Locate Block		1	
0050	NH061000	Nut	M6	3	
0060	NH081300	Nut	M8*13	1	
0070	SS081500	Set Screw	M8*1.25*75	1	
0080	722267	Compressed Spring		1	
0090	722266	Adjust Nut		1	
0100	NH081304	Nut	M8*1.25*4t	1	
0110	722259	Thread Rod		1	
0120	WF082030	Flat Washer	M8*φ20*3mm	4	
0130	NL061000	Nylon Nut	M6	1	
0140	992600	Copper Washer	φ6xφ14x1.0t	1	
0150	SM049200	Hex. Head Countersunk Screw	M4*8	2	
0160	SR049200	Hex. Socket Screw	M4*0.7*8	2	
0170	WF040810	Flat Washer	M4*φ8	1	
0180	722278	R Scraper Blade	2R	1	S
0190	WF061620	Flat Washer	M6*φ16	2	
0200	722253	Adjust Nut		1	
0210	720433	Upper Dust Chute		1	
0220	SM060400	Hex. Head Countersunk Screw	M6*20	1	
0230	721068	Scrape Slice		1	
0240	SR080600	Hex. Socket Screw	M8*1.25*30	4	
0250	WS080001	Spring Washer (EXT.)	M8	4	
0260	WF162512	Flat Washer	M16*φ25*t1.2	1	
0270	SR060200	Hex. Socket Screw	M6*1*10	2	
Notice: Following parts are optional, and not in the diagram.					
9180	722278A	R Scraper Blade	3R	1	S
9181	722278B	R Scraper Blade	1R	1	S
9182	722278C	R Scraper Blade	1.5R	1	S

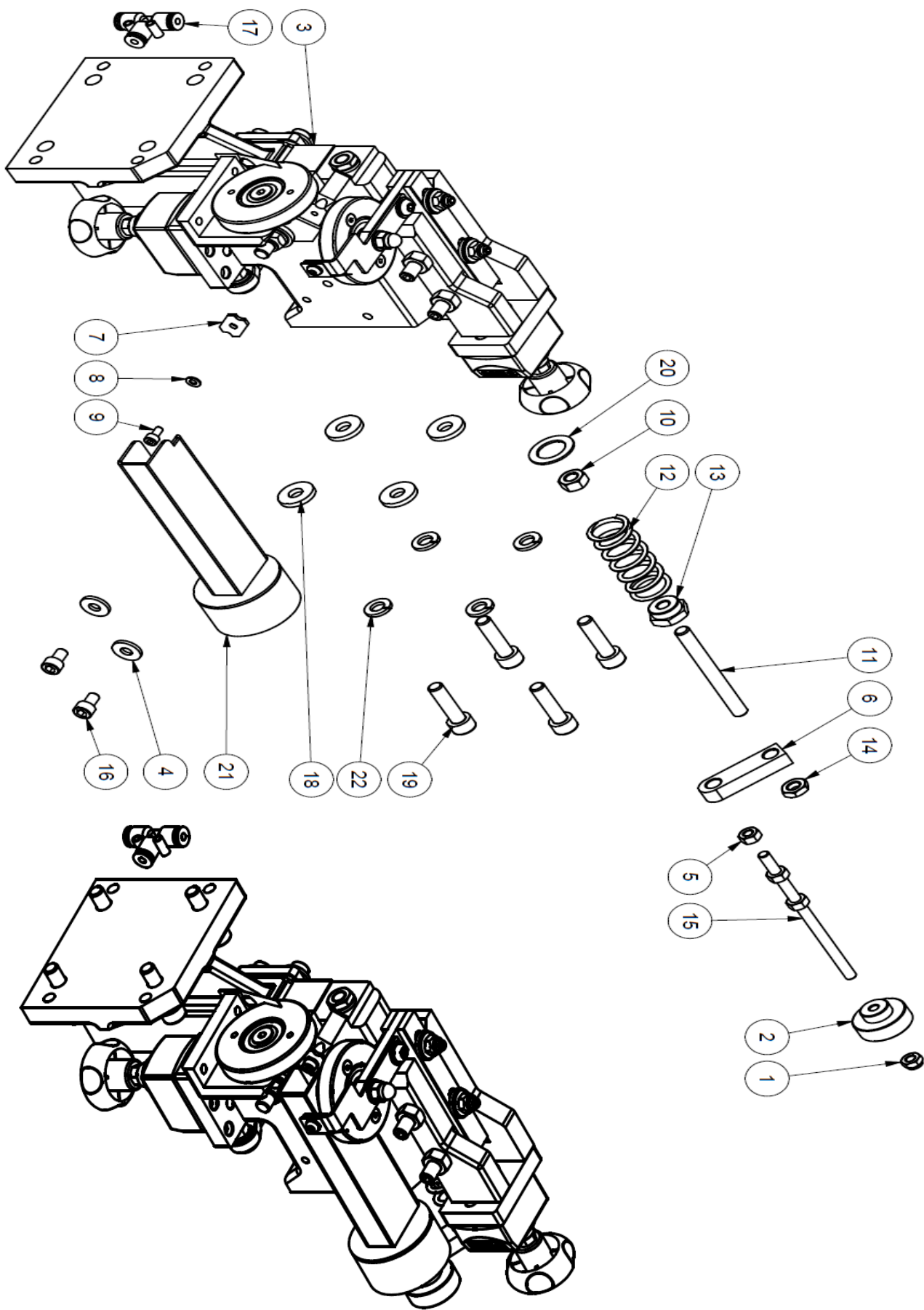


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722312	Scraper Wheel		1	
0020	BB620004A	Ball Bearing	6200LLB	1	
0030	AB722296AA	Upper R Scrape Asm.		1	A
0040	722289	Connecting Piece		1	
0050	NL081300	Nylon Nut	M8*1.25	2	
0060	NH081300	Nut	M8*13	1	
0070	SS081500	Set Screw	M8*1.25*75	1	
0080	AB722615B	Pressure Cylinder (Asm.)		1	A
0090	SR040800	Hex. Socket Screw	M4*0.7*40	2	
0100	NH040700	Nut	M4*0.7	1	
0110	WF082030	Flat Washer	M8*φ20*3mm	4	
0120	992600	Copper Washer	φ6xφ14x1.0t	1	
0130	SM049200	Hex. Head Countersunk Screw	M4*8	2	
0140	SR049200	Hex. Socket Screw	M4*0.7*8	2	
0150	WF040810	Flat Washer	M4*φ8	3	
0160	722278	R Scraper Blade	2R	1	S
0170	WF061620	Flat Washer	M6*φ16	2	
0180	720433	Upper Dust Chute		1	
0190	SM060400	Hex. Head Countersunk Screw	M6*20	1	
0200	721068	Scrape Slice		1	
0210	SR080600	Hex. Socket Screw	M8*1.25*30	4	
0220	WS080001	Spring Washer (EXT.)	M8	4	
0230	WF162512	Flat Washer	M16*φ25*t1.2	1	
0240	SR060200	Hex. Socket Screw	M6*1*10	2	
0250	NL040700	Nylon Nut	M4*0.7	1	
0260	722294	Fixed Plate		1	
0270	SR069300	Hex. Socket Screw	M6*1*12	2	
0280	WS060000	Spring Washer	M6	2	
0290	SS040500	Set Screw	M4*0.7*25	1	
Notice: Following parts are optional, and not in the diagram.					
9160	722278A	R Scraper Blade	3R	1	S
9161	722278B	R Scraper Blade	1R	1	S
9162	722278C	R Scraper Blade	1.5R	1	S

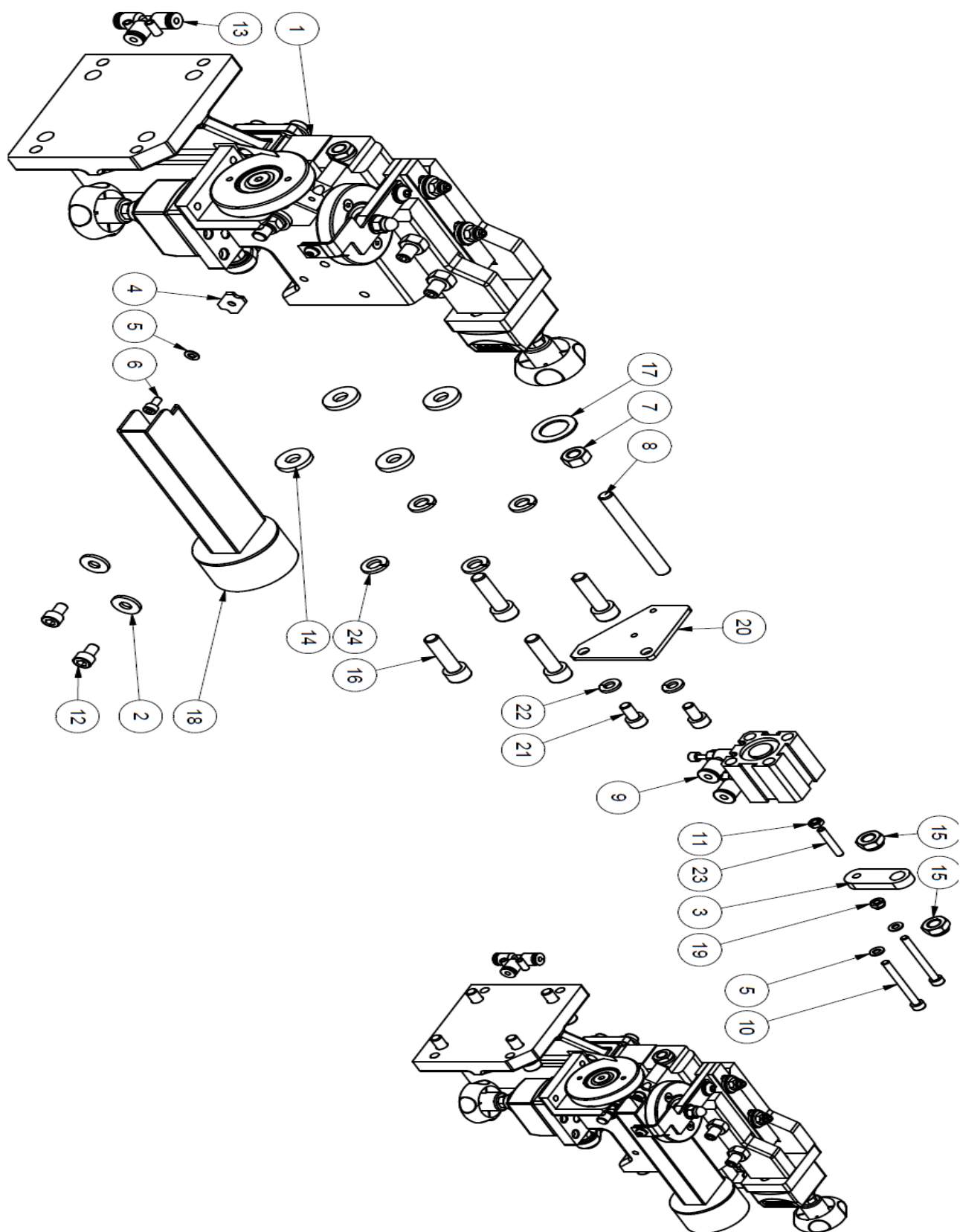


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	NL061000	Nylon Nut	M6	5	
0020	722253	Adjust Nut		2	
0030	SS039200	Set Screw	M3*0.5*8	1	
0040	722254	Compressed Spring		1	
0050	WF061620	Flat Washer	M6*φ16	2	
0060	SM0693003	Hex. Head Countersunk Screw	M6x12	2	
0070	721201	Rod End Bolt		1	
0080	722284	Plank		1	
0090	SH060440	Hex. Head Screw	M6*20	2	
0100	WF061310	Flat Washer	M6*φ13*1t	2	
0110	SS050200	Set Screw	M5*0.8*10	1	
0120	722272	L Type Pipe Joint	EPL4-M5	1	
0130	720593A			1	
0140	SS060700	Set Screw	M6*1*35	1	
0150	NH061000	Nut	M6	7	
0160	SM060600	Hex. Head Countersunk Screw	M6x30	1	
0170	722468	Copper Head Set Screw	M8*32L	3	
0180	722265	Locate Block		1	
0190	SR039200	Hex. Socket Screw	M3*0.7*8	1	
0200	722279	Scrape Slice		2	
0210	722278	R Scraper Blade		1	S
0220	WF040810	Flat Washer	M4*φ8	1	
0230	SR049200	Hex. Socket Screw	M4*0.7*8	1	
0240	722280A	R Scraper Bracket		1	
0250	722276	Adjustment Shaft		1	
0260	WF101610	Flat Washer	M10*φ16*1.0	2	
0270	SS049100	Set Screw	M4*0.7*6	1	
0280	722273	Scale Knobs	D-7041-34-B6	1	
0290	722263	Adjust Bolt		1	
0300	206395	Disc Spring		5	
0310	722264	Locate Block		1	
0320	SR069400	Hex. Socket Screw	M6*1*16	2	
0330	722261	Bushing		1	
0340	722262	Digital Position Indicator		1	
0350	722258	Knob	M6	1	
0370	722268	Chrome Rod	φ16*L138	1	
0380	NH081300	Nut	M8*13	4	
0390	SS081500	Set Screw	M8*1.25*75	1	
0400	722267	Compressed Spring		1	
0410	722266	Adjust Nut		1	
0420	NH081304	Nut	M8*1.25*4t	2	

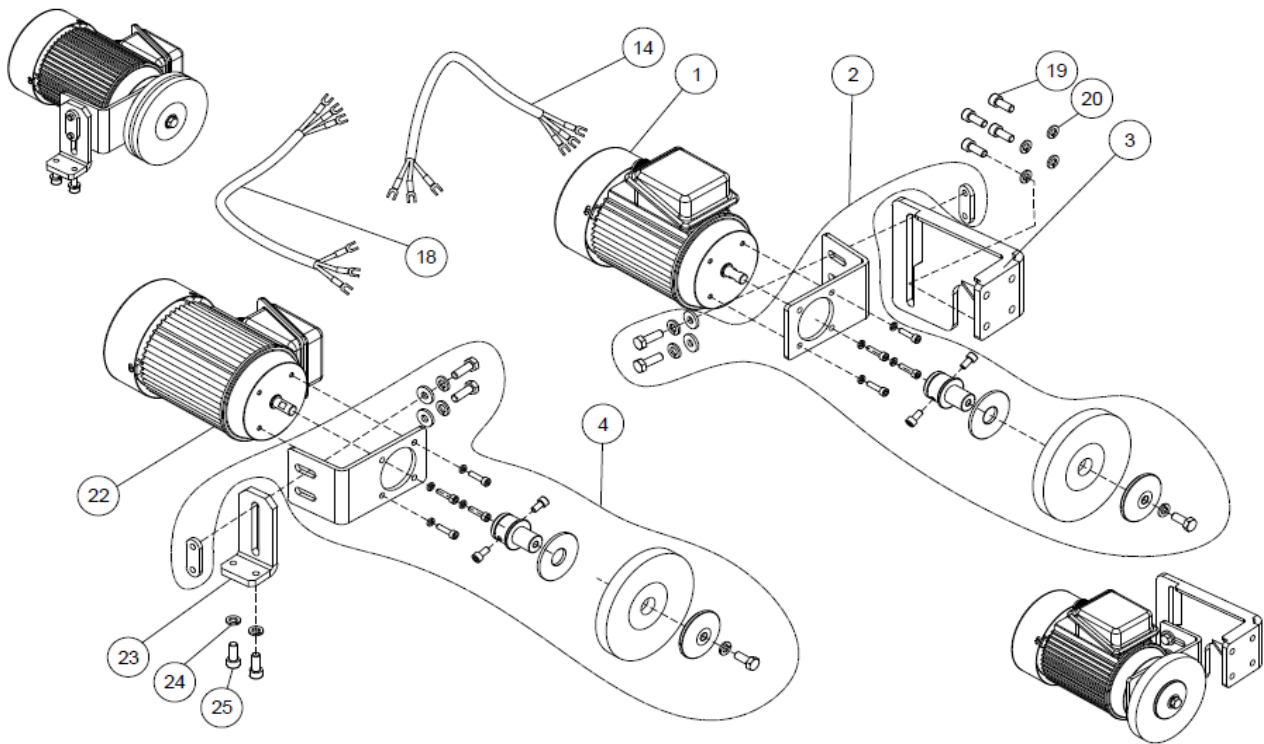
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0430	722259	Thread Rod		2	
0440	721071	Lock Nut	(I) GUK10xP0.75	1	
0450	SR060200	Hex. Socket Screw	M6*1*10	2	
0460	SJ049100	Pan Head Socket Screw	M4*0.7*6	1	
0470	SS080900	Set Screw	M8*1.25*45	2	
0480	AC722283A	Lower R Scrape Asm.	AB72280C	1	
0490	NA061000	Acorn Nut	M6*1	1	
0500	SJ069200	Pan Head Socket Screw	M6*1*8	1	
0510	722462	Scraper		1	
0520	722286	Pipe Joint T-type	EPE-4	1	
0530	SM049200	Hex. Head Countersunk Screw	M4*8	4	
0540	722252	Fixed Plate		1	
0550	722256	Bushing		1	
0560	WF082030	Flat Washer	M8*φ20*3mm	2	
0570	721205	Disc Washer		4	
0580	NL081300	Nylon Nut	M8*1.25	3	
0590	WF061620	Flat Washer	M6*φ16	4	
0600	SS060700	Set Screw	M6*1*35	2	
0610	WF030810	Flat Washer	M3*φ8	1	
0630	SR0814003	Hex. Socket Screw	M8x70	3	
0640	SR080600	Hex. Socket Screw	M8*1.25*30	4	
0650	SS080200	Set Screw	M8*1.25*10	4	
0660	WF162512	Flat Washer	M16*φ25*t1.2	1	
0670	720434	Lower Dust Chute		1	
0680	WF061310	Flat Washer	M6*φ13*1t	2	
0690	WF040810	Flat Washer	M4*φ8	1	
0700	722270A	Roller Bracket		1	
0710	722303	Fixed Plate		1	
0720	SM060500	Hex. Head Countersunk Screw	M6x25	1	
0730	722312	Scraper Wheel		1	
0740	BB620004A	Ball Bearing	6200LLB	1	
0750	SM049200	Hex. Head Countersunk Screw	M4*8	2	
0760	WF061620	Flat Washer	M6*φ16	1	
0770	722274	Scrape Proof Plate		1	
9210	722278A	R Scraper Blade		0	S,1



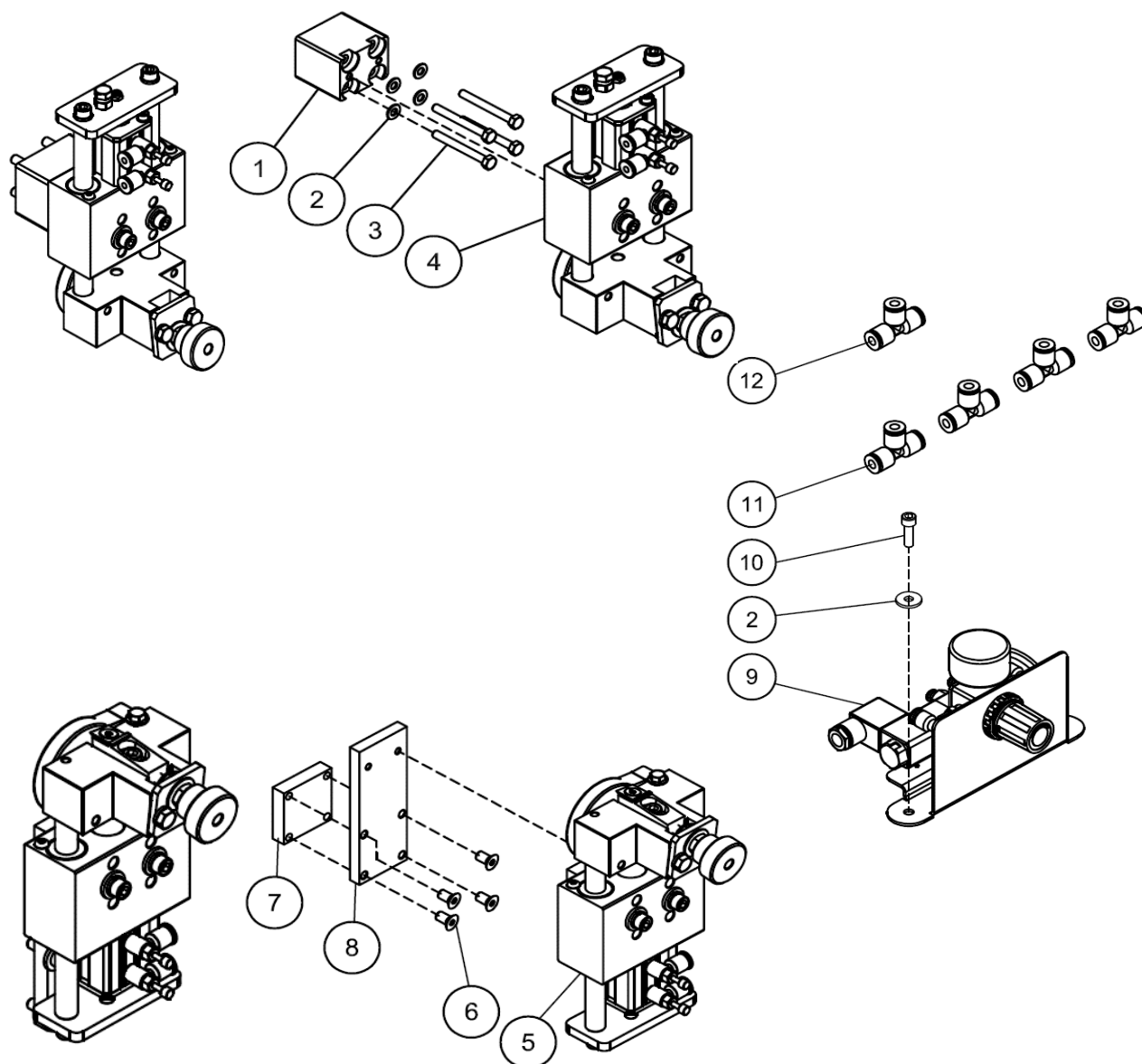
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	NL061000	Nylon Nut	M6	1	
0020	722253	Adjust Nut		1	
0030	AB722295AA	Lower R Scraping Asm.		1	A
0040	WF061620	Flat Washer	M6*φ16	2	
0050	NH061000	Nut	M6	3	
0060	722265	Locate Block		1	
0070	722278	R Scraper Blade	2R	1	S
0080	WF040810	Flat Washer	M4*φ8	1	
0090	SR049200	Hex. Socket Screw	M4*0.7*8	1	
0100	NH081300	Nut	M8*13	1	
0110	SS081500	Set Screw	M8*1.25*75	1	
0120	722267	Compressed Spring		1	
0130	722266	Adjust Nut		1	
0140	NH081304	Nut	M8*1.25*4t	1	
0150	722259	Thread Rod		1	
0160	SR060200	Hex. Socket Screw	M6*1*10	2	
0170	722286	Pipe Joint T-type	EPE-4	1	
0180	WF082030	Flat Washer	M8*φ20*3mm	4	
0190	SR080600	Hex. Socket Screw	M8*1.25*30	4	
0200	WF162512	Flat Washer	M16*φ25*t1.2	1	
0210	720434	Lower Dust Chute		1	
0220	WS080001	Spring Washer (EXT.)	M8	4	
Notice: Following parts are optional, and not in the diagram.					
9070	722278A	R Scraper Blade	3R	1	S
9071	722278B	R Scraper Blade	1R	1	S
9072	722278C	R Scraper Blade	1.5R	1	S
9120	722278A	R Scraper Blade	3R	1	S
9121	722278B	R Scraper Blade	1R	1	S
9122	722278C	R Scraper Blade	1.5R	1	S



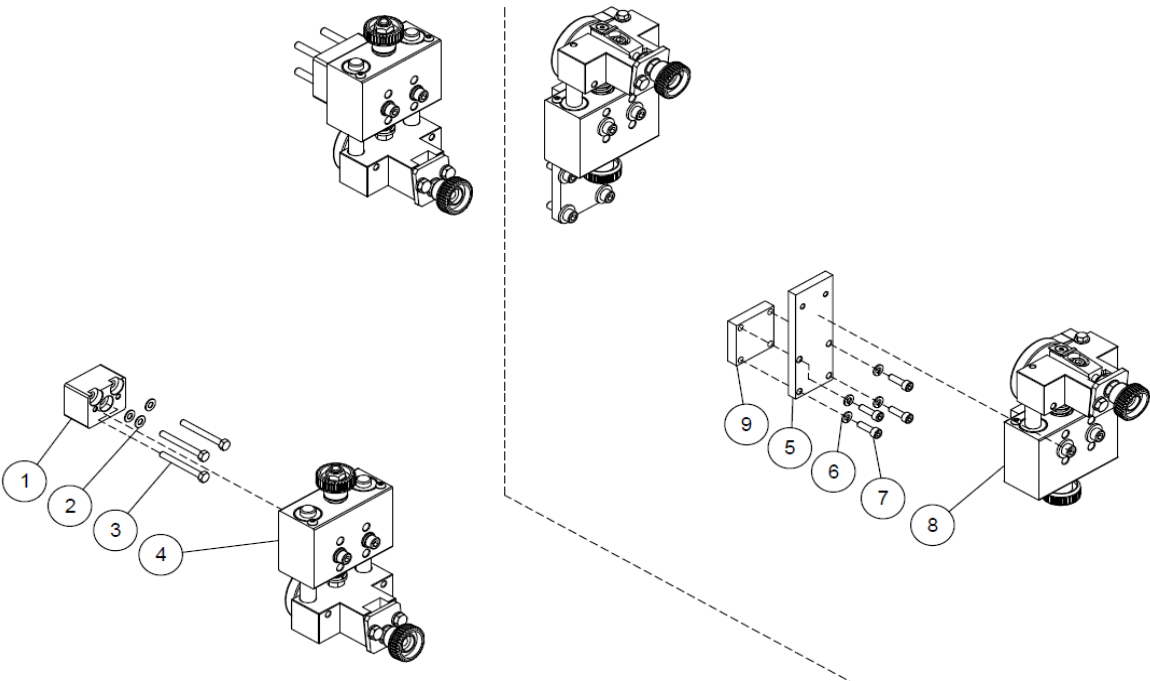
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	AB722295AA	Lower R Scraping Asm.		1	A
0020	WF061620	Flat Washer	M6*φ16	2	
0030	722289	Connecting Piece		1	
0040	722278	R Scraper Blade	2R	1	S
0050	WF040810	Flat Washer	M4*φ8	3	
0060	SR049200	Hex. Socket Screw	M4*0.7*8	1	
0070	NH081300	Nut	M8*13	1	
0080	SS081500	Set Screw	M8*1.25*75	1	
0090	AB722615B	Pressure Cylinder (Asm.)		1	A
0100	SR040800	Hex. Socket Screw	M4*0.7*40	2	
0110	NH040700	Nut	M4*0.7	1	
0120	SR060200	Hex. Socket Screw	M6*1*10	2	
0130	722286	Pipe Joint T-type	EPE-4	1	
0140	WF082030	Flat Washer	M8*φ20*3mm	4	
0150	NL081300	Nylon Nut	M8*1.25	2	
0160	SR080600	Hex. Socket Screw	M8*1.25*30	4	
0170	WF162512	Flat Washer	M16*φ25*t1.2	1	
0180	720434	Lower Dust Chute		1	
0190	NL040700	Nylon Nut	M4*0.7	1	
0200	722294	Fixed Plate		1	
0210	SR069300	Hex. Socket Screw	M6*1*12	2	
0220	WS060000	Spring Washer	M6	2	
0230	SS040500	Set Screw	M4*0.7*25	1	
0240	WS080001	Spring Washer (EXT.)	M8	4	
Notice: Following parts are optional, and not in the diagram.					
9040	722278A	R Scraper Blade	3R	1	S
9041	722278B	R Scraper Blade	1R	1	S
9042	722278C	R Scraper Blade	1.5R	1	S



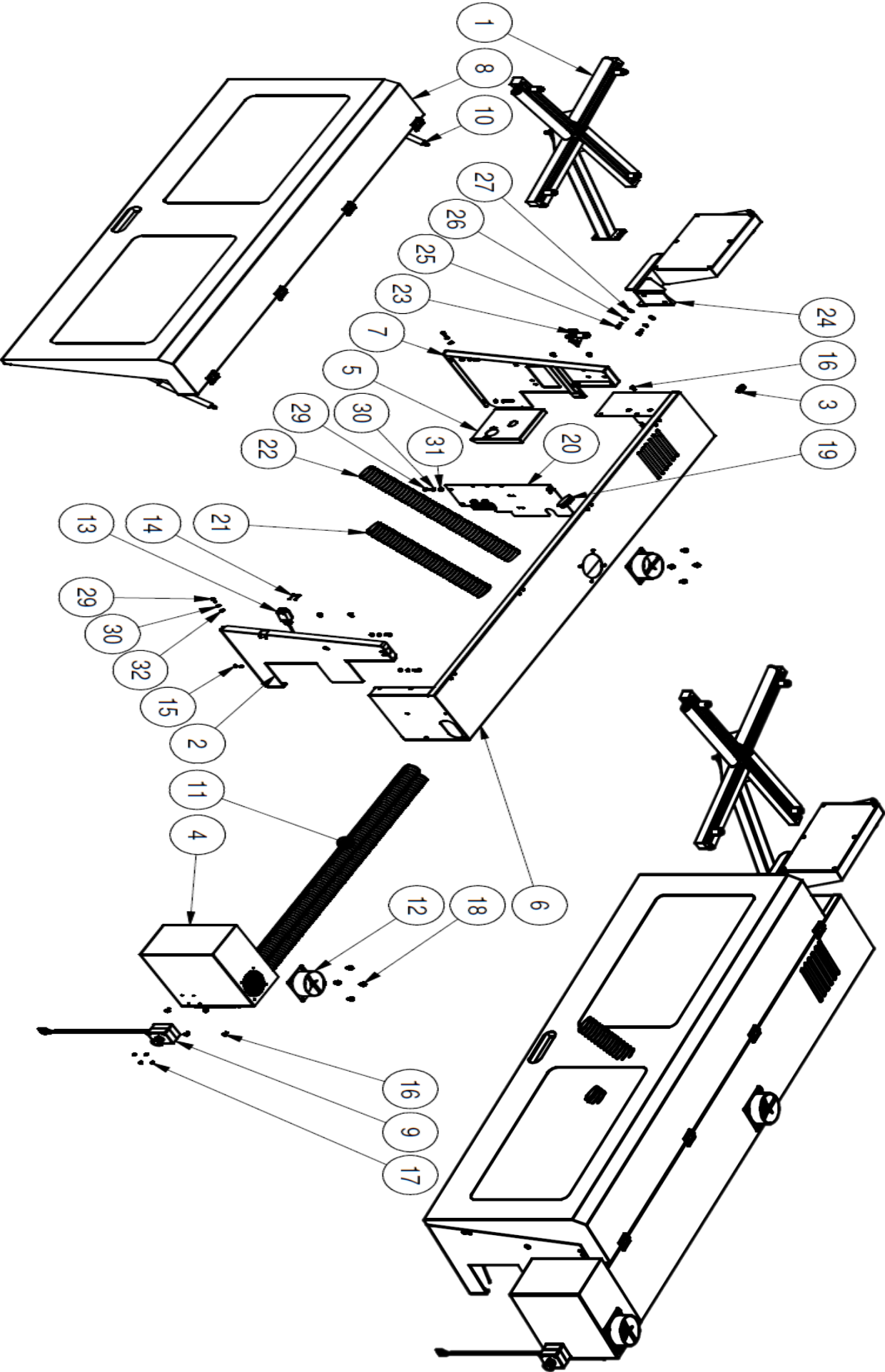
ITEM	PART NO.	PART NAME	SIZE	Q`TY	NOTE
1	MA721321	Motor	1/6HP 50HZ	1	(50Hz, 380~415V)
	MA721321C	Motor	1/6HP 60HZ	1	S,(60Hz, 220~240V)
	MA721321A	Motor	1/4HP(0.18KW) 2P	1	S,(50Hz, 220~240V)
2	AB721318	Cloth wheel set		1	A
3	722291	Fixed Plate		1	
4	AB721322	Cloth wheel set		1	A
14	IM722006	Motor Cord	0.5mm2*4C	1	(50Hz, 380~415V)
	IM722026	Motor Cord	20AWGx4C	1	S,(60Hz, 220~240V)
	IM722036	Motor Cord	0.75mm2*3C	1	S,(50Hz, 220~240V)
18	IM722007	Motor Cord	0.5mm2*4C	1	(50Hz, 380~415V)
	IM722027	Motor Cord	20AWGx4C	1	S,(60Hz, 220~240V)
	IM722037	Motor Cord	0.75mm2*3C	1	S,(50Hz, 220~240V)
19	SR080400	Cap Screw	M8*1.25*20	4	
20	WS080000	Spring Washer	M8	4	
22	MA721321	Motor	380V 3~ 50HZ	1	(50Hz, 380~415V)
	MA721321C	Motor	1/6HP 60HZ	1	S,(60Hz, 220~240V)
	MA721321B	Motor	1/4HP(0.18KW) 2P	1	S,(50Hz, 220~240V)
23	720518	Lower cloth wheel fixing block		1	
24	WS080000	Spring Washer	M8	2	
25	SR080400	Cap Screw	M8*1.25*20	2	



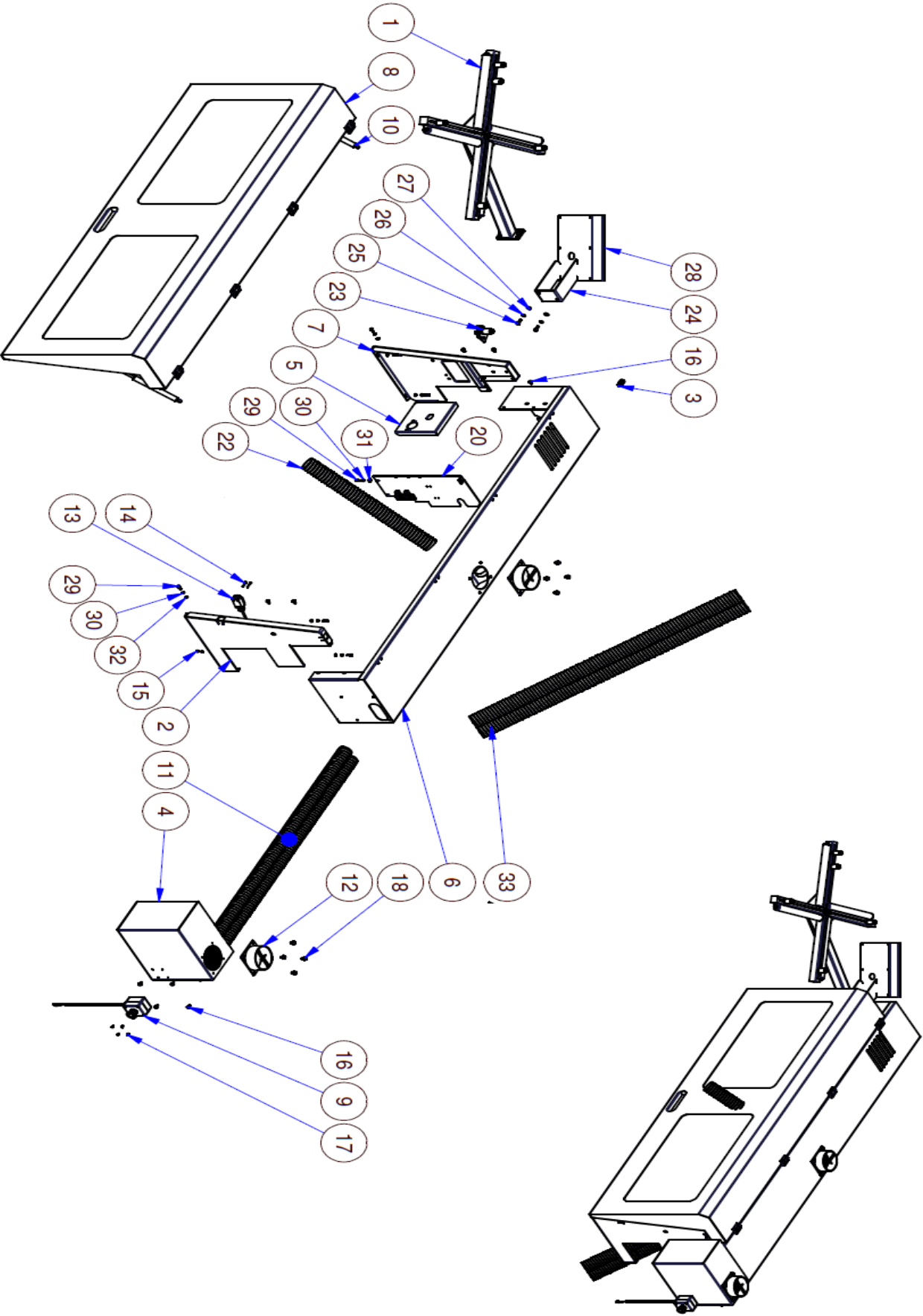
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722311	Upper Scraper Seat		1	
0020	WF061620	Flat Washer	M6*φ16	6	
0030	SH0611403	Hex. Head Screw	M6*1*55	4	
0040	AB721943D			1	A
0050	AB722327D			1	A
0060	SR0606003	Hex. Socket Screw	M6*1*30	4	
0070	720543	Pad		1	
0080	722327	Lower Scraping Fixed Plate		1	
0090	AB722277	Solenoid Valve And Regulator Asm.		1	
0100	SR060400	Hex. Socket Screw	M6*1*20	2	
0110	722286	Pipe Joint T-type	EPE-4	4	
0120	722484A	Tee Type Pipe Joint 6MM	EPE-6	1	
9090	AB722277A	Solenoid Valve And Regulator Asm.		0	S,UL



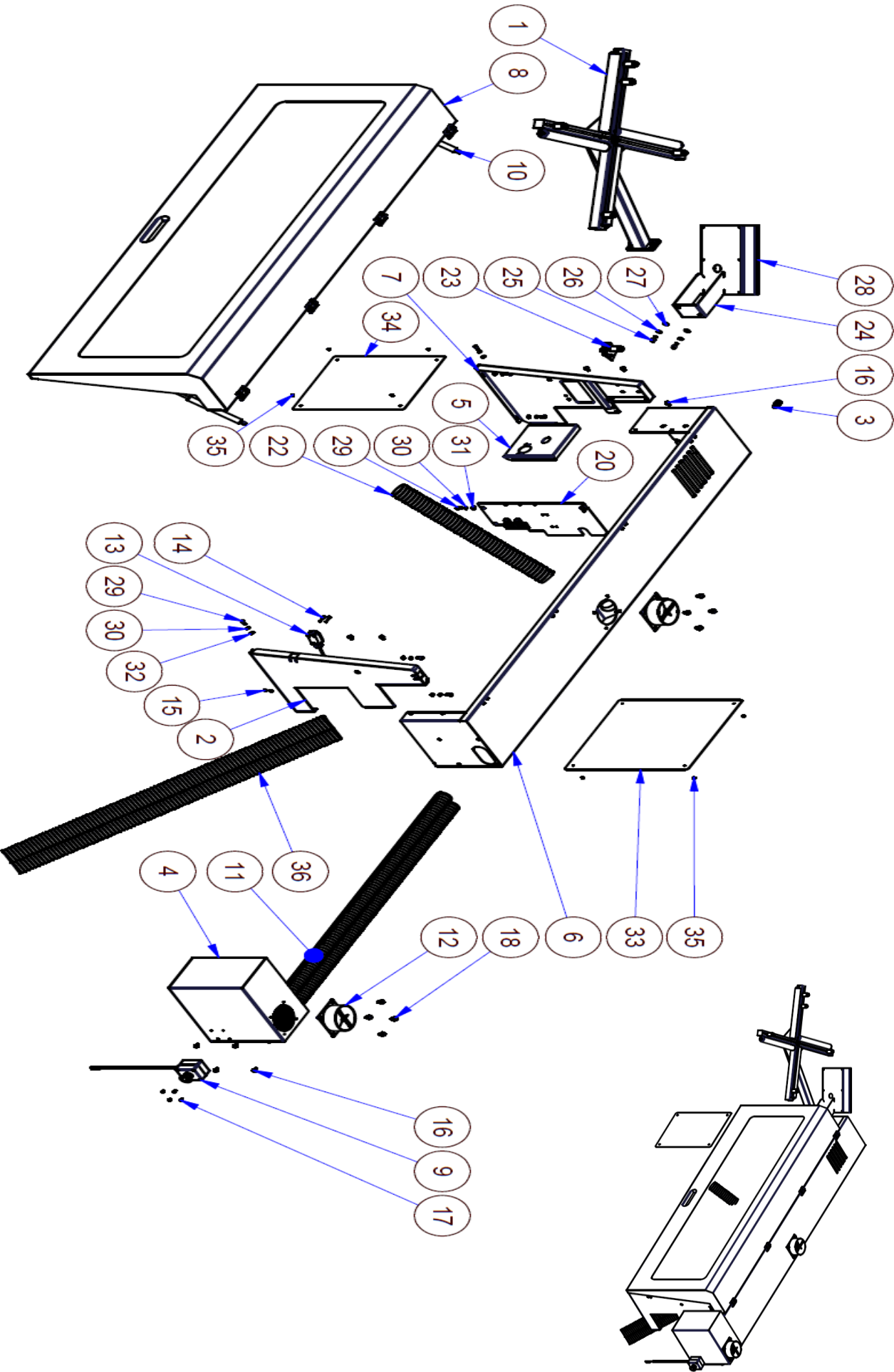
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	722311	Fixed		1	
2	WF061620	Washer	M6*φ16*t2.0	4	
3	SH0612403	Hex Head Bolt	M6*60L	4	
4	AB721943	Flat scraping group		1	A
5	722327	Fixed Plate		1	
6	WS060000	Spring Washer	M6	4	
7	SR060700	Cap Screw	M8*35L	4	
8	AB722327M	Under flat scraping group		1	A
9	720543	Gasket		1	
10	720681	Flat scraper		1	



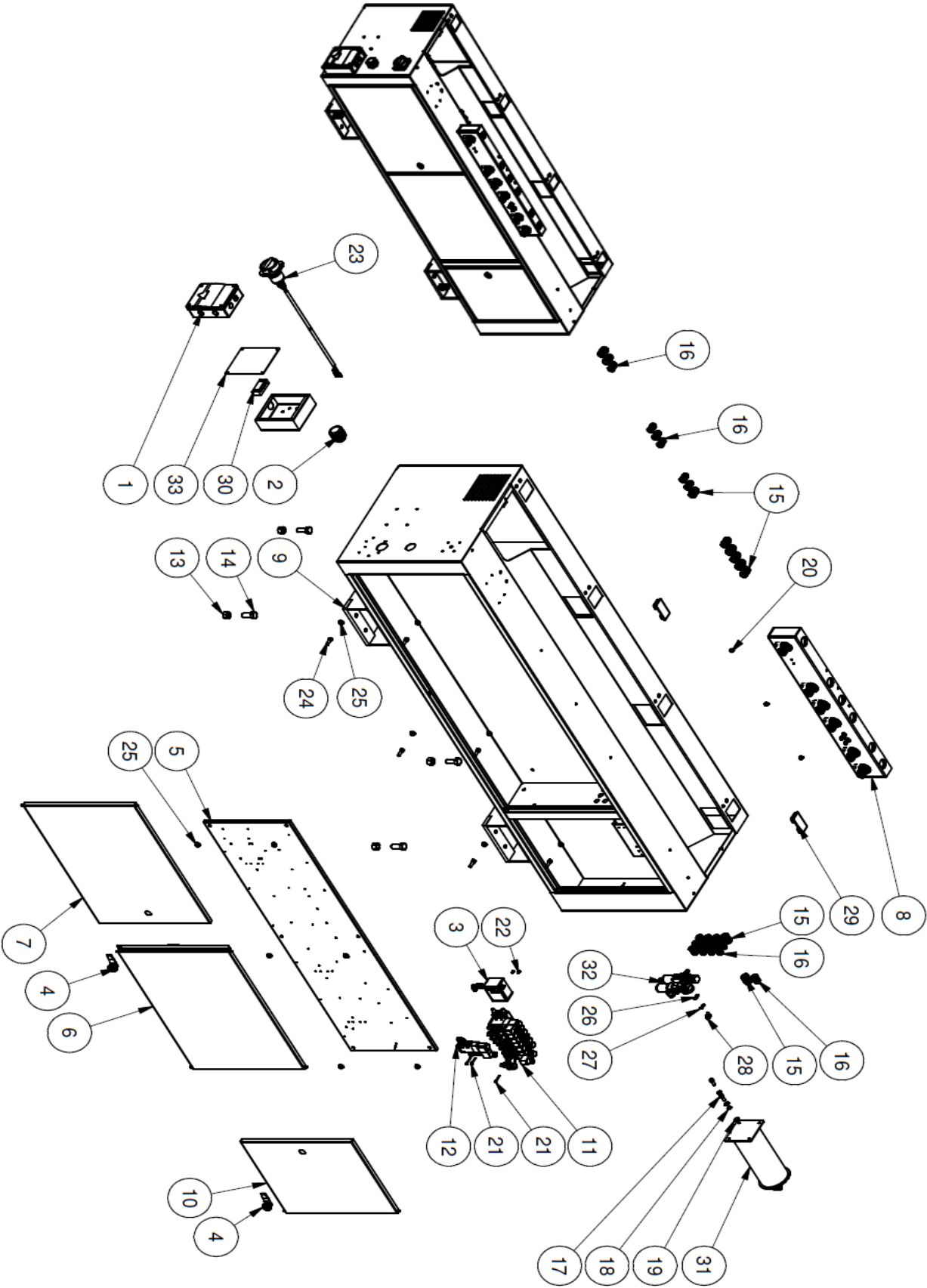
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	AB720561	Edge Band Bracket Asm.		1	VE
0020	720570	Side Panel (Right)		1	R
0030	722598A	LED Lamp (Green)	AH164-ZGE3	1	
0040	AB722657	Dust Box Seat		1	R
0050	720625	Plastic Bucket Cover		2	FC
0060	720955	Upper Outer Guard		1	R
0070	720964	Side Panel (Left)		1	R
0080	AB720956	Outer Guard		1	VE
0090	AB136631A-C	Emergency Stop Switch	E370P1	1	
0100	722380B	Nitrogen Cylinder		2	
0110	722342A	Dust Hose		2	
0120	206118	Exhaust Pipe 5 "		2	R
0130	AB721037A-R		CE UL.CSA	1	
0140	SP040600	Pan Head Screw (+)	M4*0.7*30	2	
0150	NF040700	Hex. Flange Nut	M4*0.7	2	
0160	SG069300	Hex. Flange Screw	M6*1*12	9	
0170	SP049200	Pan Head Screw (+)	M4*0.7*8	4	
0180	SG089300	Hex. Flange Screw	M8*1.25*12	8	
0190	720866	Clip Plug		1	
0200	AB720962T			1	
0210	721346	Dust Hose	φ2.5"*36	1	
0220	721411	Dust Hose	φ2.5"*46	1	
0230	AB720967			1	
0240	AB723823R			1	R
0250	SR080400	Hex. Socket Screw	M8*1.25*20	2	
0260	WS080000	Spring Washer	M8	2	
0270	WF081820	Flat Washer	M8*φ18	2	
0290	SR069400	Hex. Socket Screw	M6*1*16	7	
0300	WS060000	Spring Washer	M6	7	
0310	WF061620	Flat Washer	M6*φ16	1	
0320	WF061220	Flat Washer	M6*φ12*t2	6	



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	AB720561	Edge Band Bracket Asm.		1	VE
0020	720570	Side Panel (Right)		1	R
0030	722598A	LED Lamp (Green)	AH164-ZGE3	1	
0040	AB722657	Dust Box Seat		1	R
0050	720625	Plastic Bucket Cover		2	FC
0060	720955	Upper Outer Guard		1	R
0070	720964	Side Panel (Left)		1	R
0080	AB720956	Outer Guard		1	VE
0090	AB722008	Emergency Stop Switch	SEB-E340	1	
0100	722380B	Nitrogen Cylinder		2	
0110	722342A	Dust Hose	φ2"*130CM(φ 50mm)	2	
0120	206118	Exhaust Pipe 5 "		2	R
0130	AB721037A-P	Door Power Off Switch		1	
0140	SP040600	Pan Head Screw (+)	M4*0.7*30	2	
0150	NF040700	Hex. Flange Nut	M4*0.7	2	
0160	SG069300	Hex. Flange Screw	M6*1*12	9	
0170	SP049200	Pan Head Screw (+)	M4*0.7*8	4	
0180	SG089300	Hex. Flange Screw	M8*1.25*12	8	
0200	AB720962T			1	
0220	721411	Dust Hose	φ2.5"*46	1	
0230	AB720967			1	
0240	720572	Panel Bracket		1	VE
0250	SR080400	Hex. Socket Screw	M8*1.25*20	2	
0260	WS080000	Spring Washer	M8	2	
0270	WF081820	Flat Washer	M8*φ18	2	
0280	AB721414FR			1	R
0290	SR069400	Hex. Socket Screw	M6*1*16	7	
0300	WS060000	Spring Washer	M6	7	
0310	WF061620	Flat Washer	M6*φ16	1	
0320	WF061220	Flat Washer	M6*φ12*t2	6	
0330	721347	Dust Hose	φ2.5"*80	2	
Notice: Following parts are optional, and not in the diagram.					
9280	AB721414GR			1	

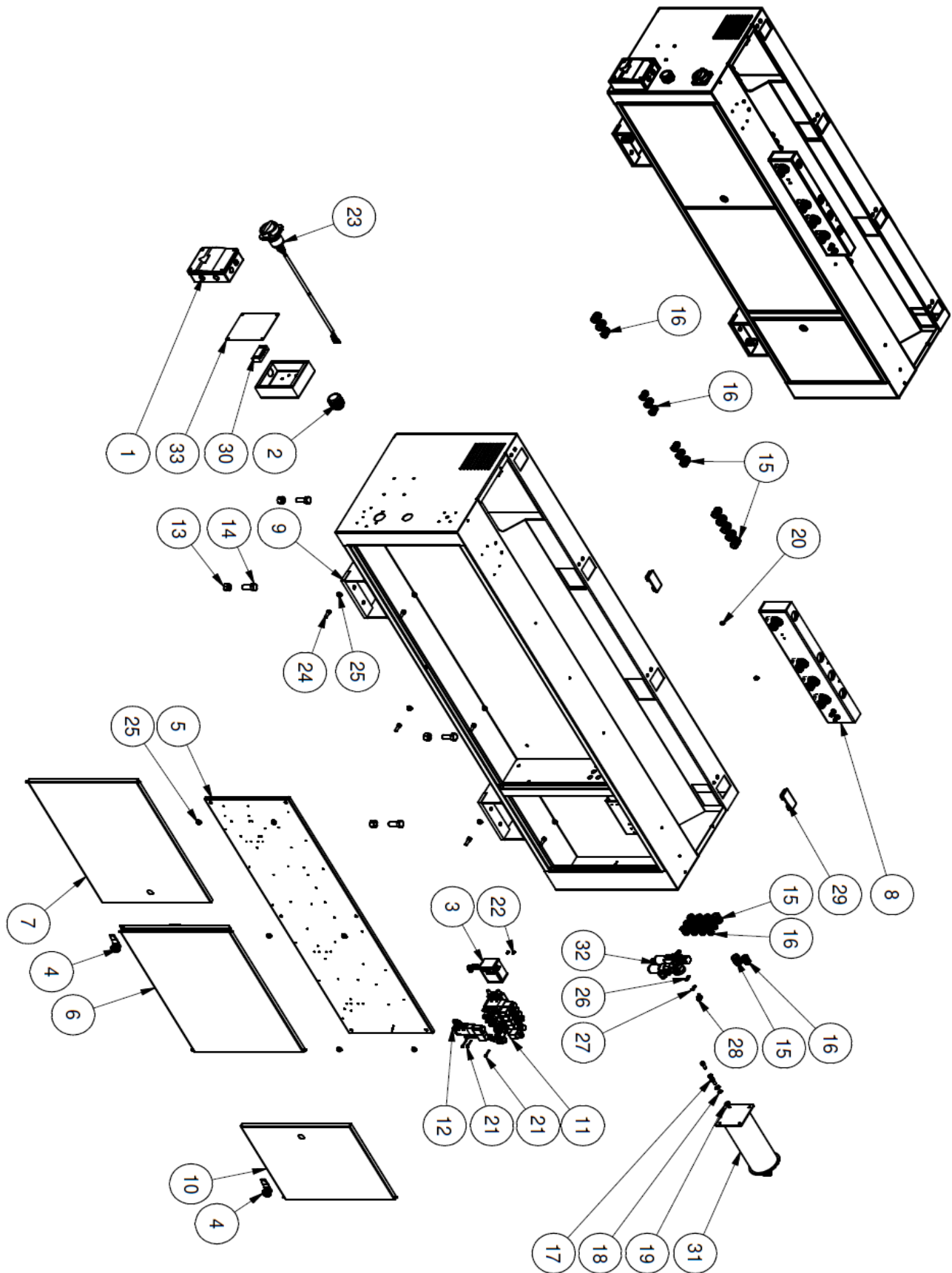


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	AB720561	Edge Band Bracket Asm.		1	TC
0020	720570	Side Panel (Right)		1	W5
0030	722598A	LED Lamp (Green)	AH164-ZGE3	1	
0040	AB722657	Dust Box Seat		1	W5
0050	720625	Plastic Bucket Cover		2	FC
0060	720955	Upper Outer Guard		1	W5
0070	720964	Side Panel (Left)		1	W5
0080	AB720586	Outer Guard		1	W5
0090	AB722008	Emergency Stop Switch	SEB-E340	1	
0100	722380B	Nitrogen Cylinder		2	
0110	722342A	Dust Hose	φ2"*130CM(φ50mm)	2	
0120	206118	Exhaust Pipe 5 "		2	W5
0130	AB721037A-P	Door Power Off Switch		1	
0140	SP040600	Pan Head Screw (+)	M4*0.7*30	2	
0150	NF040700	Hex. Flange Nut	M4*0.7	2	
0160	SG069300	Hex. Flange Screw	M6*1*12	9	
0170	SP049200	Pan Head Screw (+)	M4*0.7*8	4	
0180	SG089300	Hex. Flange Screw	M8*1.25*12	8	
0200	AB720962T			1	
0220	721411	Dust Hose		1	
0230	AB720967			1	
0240	720572	Panel Bracket		1	TC
0250	SR080400	Hex. Socket Screw	M8*1.25*20	2	
0260	WS080000	Spring Washer	M8	2	
0270	WF081820	Flat Washer	M8*φ18	2	
0280	AB721414FR			1	W5/S
0290	SR069400	Hex. Socket Screw	M6*1*16	7	
0300	WS060000	Spring Washer	M6	7	
0310	WF061620	Flat Washer	M6*φ16	1	
0320	WF061220	Flat Washer	M6*φ12*t2	6	
0330	720519	Plate		1	FAL
0340	720585	Plate		1	FAL
0350	BR000041	Rivet	3.2x6/6.4	8	
0360	721347A	Dust Hose	φ2.5"*95	2	
Notice: Following parts are optional, and not in the diagram.					
9280	AB721414GR			1	



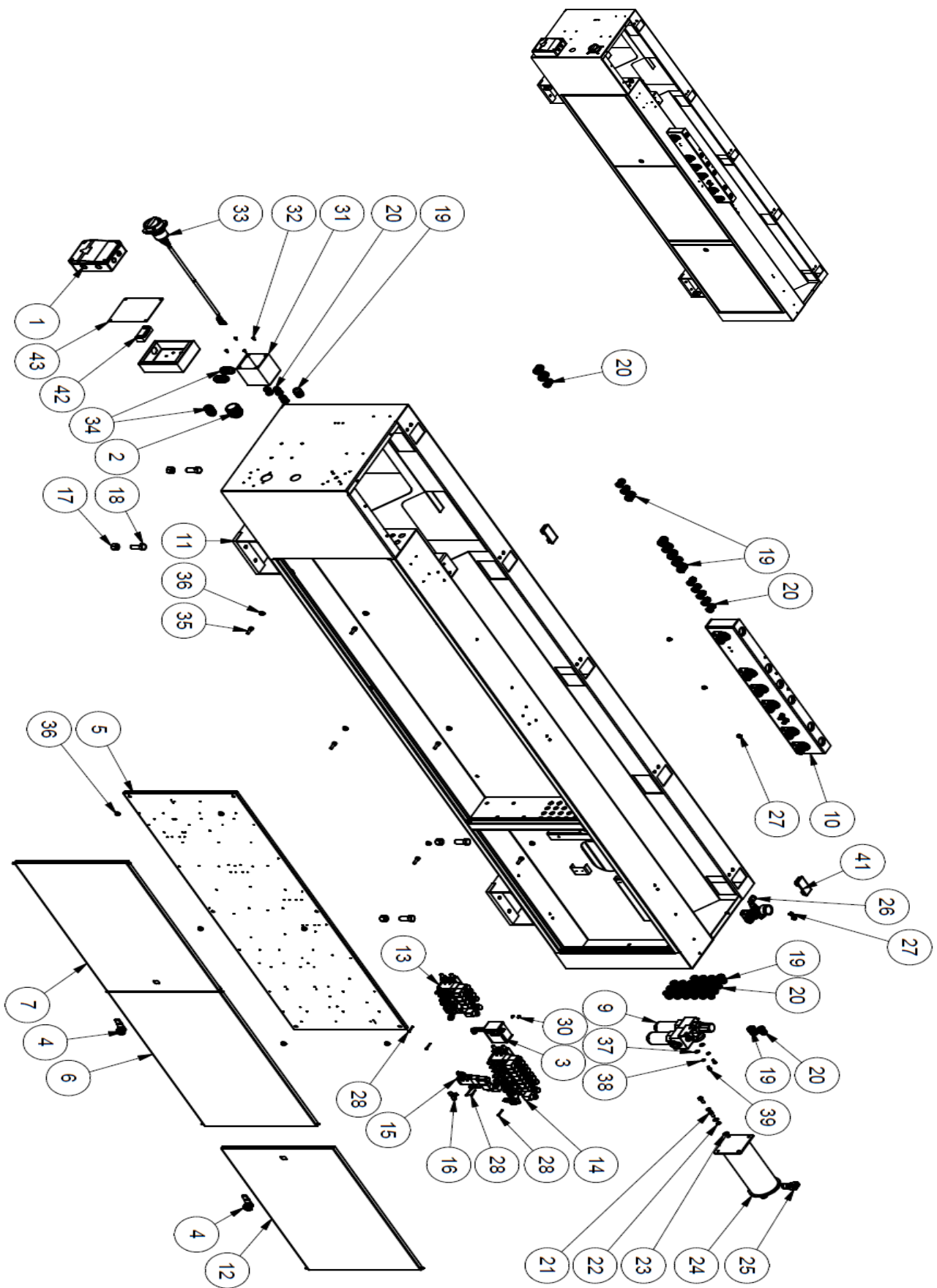
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	201105	Power Box		1	S
0020	998808	Hose's Strain Relief	N-MGQ32-34B	1	50/60Hz
0030	AB721364	Air Compressed Parts	P1-009-2	1	S

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0040	721342	Mechanical Locks		2	
0050	AB720955H	Distribution Circult Base		1	S
0060	720576	Distribution Guard		1	R
0070	720577	Distribution Guard		1	R
0080	AB720658	Pneumatic Tool Asm.	HMI	1	R
0090	720951	Machine Body		1	R
0100	720965	Distribution Guard		1	R
0110	AB720542			1	S
0120	AB722482B	Solenoid Valve Extension Asm.		1	S
0130	NH162400	Nut	M16*2*13T	4	
0140	SH160800	Hex. Head Screw	M16*2*40	4	
0150	136013	Strain Relief	PG-13.5	10	
0160	709409	Strain Relief		18	
0170	SR080400	Hex. Socket Screw	M8*1.25*20	2	
0180	WS080000	Spring Washer	M8	2	
0190	WF081818	Flat Washer	M8*φ18*t1.8	2	
0200	SG069200	Hex. Flange Screw	M6*1*8	3	
0210	SP040600	Pan Head Screw (+)	M4*0.7*30	3	
0220	SP049200	Pan Head Screw (+)	M4*0.7*8	2	
0230	AB994809-3	Power Switch Asm.	3Phase 50HZ	1	
0240	SR080500	Hex. Socket Screw	M8*1.25*25	6	
0250	NF081300	Hex. Flange Nut	M8*1.25	12	
0260	WF061215	Flat Washer	M6*φ12	2	
0270	WS060000	Spring Washer	M6	2	
0280	SR069300	Hex. Socket Screw	M6*1*12	2	
0290	200910	Plug		2	
0300	994805	Terminal Socket		0	S/50Hz
0310	AB720168A	Air Storage Tank Asm.		1	
0320	AB721367	Air Pressure Parts	P1-009-3	1	S
0330	722593T	Cover Pate		1	S , 220V
Notice: Following parts are optional, and not in the diagram.					
9010	722592T	Power Box		1	S , 220V
9030	AB721364A	Straight Handle		1	S · UL
9110	AB720542A		UL	1	S · UL
9120	AB722482C	Solenoid Valve Extension Asm.		1	S · UL
9230	AB994863-3	Power Switch Asm.	1Phase 50HZ	1	
9231	AB994865-1	Power Switch Asm.	3Phase 60HZ	1	
9232	AB994863-6	Power Switch Asm.	1Phase 60HZ	1	
9300	994805	Terminal Socket	2504-25A/4P	1	S/60Hz
9301	994962	Terminal Block	60A/4P	1	S , 220V
9320	AB721367A	Three-Point Combination Asm.	P1-009-3A	1	S



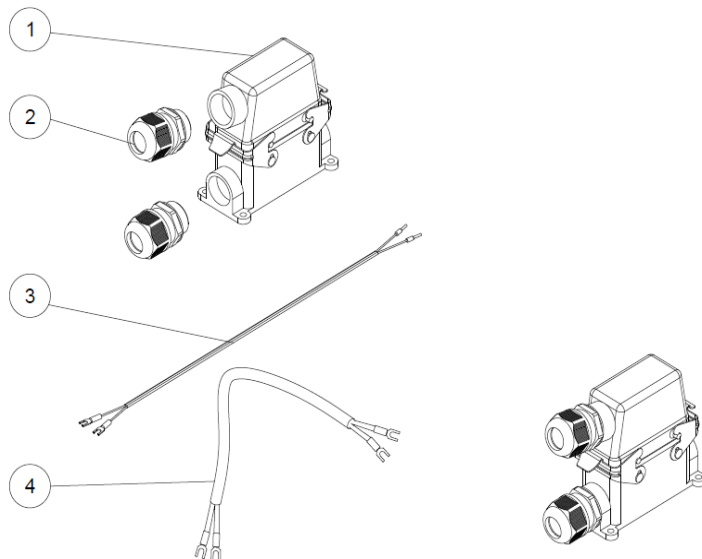
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	201105	Power Box		1	S · 50/60Hz
0020	998808	Hose's Strain Relief	N-MGQ32-34B	1	
0030	AB721364	Air Compressed Parts		1	S

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0040	721342	Mechanical Locks		2	
0050	AB720955B	Distribution Circult Base		1	S
0060	720576	Distribution Guard		1	R
0070	720577	Distribution Guard		1	R
0080	AB720656	Pneumatic Tool Asm.		1	R
0090	720951	Machine Body		1	R
0100	720965	Distribution Guard		1	R
0110	AB720950			1	S
0120	AB722482B	Solenoid Valve Extension Asm.		1	S
0130	NH162400	Nut	M16*2*13T	4	
0140	SH160800	Hex. Head Screw	M16*2*40	4	
0150	136013	Strain Relief	PG-13.5	10	
0160	709409	Strain Relief		18	
0170	SR080400	Hex. Socket Screw	M8*1.25*20	2	
0180	WS080000	Spring Washer	M8	2	
0190	WF081818	Flat Washer	M8*φ18*t1.8	2	
0200	SG069200	Hex. Flange Screw	M6*1*8	2	
0210	SP040600	Pan Head Screw (+)	M4*0.7*30	3	
0220	SP049200	Pan Head Screw (+)	M4*0.7*8	2	
0230	AB994809-3	Power Switch Asm.	3Phase 50HZ	1	
0240	SR080500	Hex. Socket Screw	M8*1.25*25	6	
0250	NF081300	Hex. Flange Nut	M8*1.25	12	
0260	WF061215	Flat Washer	M6*φ12	2	
0270	WS060000	Spring Washer	M6	2	
0280	SR069300	Hex. Socket Screw	M6*1*12	2	
0290	200910	Plug		2	
0300	994805	Terminal Socket		0	S/50Hz
0310	AB720168A	Air Storage Tank Asm.		1	
0320	AB721367	Air Pressure Parts	P1-009-3	1	S
0330	722593T	Cover Pate		1	S , 220V
Notice: Following parts are optional, and not in the diagram.					
9010	722592T	Power Box		1	S , 220V
9030	AB721364A	Straight Handle		1	S · UL
9110	AB720950A		UL	1	S · UL
9120	AB722482C	Solenoid Valve Extension Asm.		1	S · UL
9230	AB994863-3	Power Switch Asm.	1Phase 50HZ	1	
9231	AB994865-1	Power Switch Asm.	3Phase 60HZ	1	
9232	AB994863-6	Power Switch Asm.	1Phase 60HZ	1	
9300	994805	Terminal Socket	2504-25A/4P	1	S/60Hz
9301	994962	Terminal Block	60A/4P	1	S , 220V
9320	AB721367A	Three-Point Combination Asm.	P1-009-3A	1	S



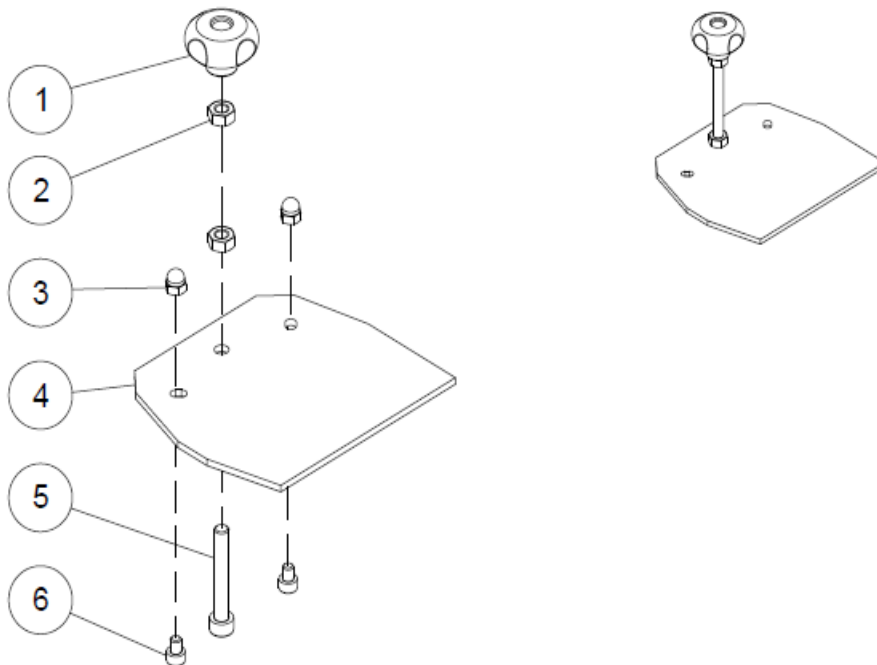
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	201105	Power Box	50/60Hz	1	S
0020	998808	Hose's Strain Relief		1	
0030	AB721364	Air Compressed Parts		1	S
0040	721342	Mechanical Locks		2	
0050	AB720660Y	Distribution Circult Base	220~230V,60Hz	1	3PH
0060	720616	Distribution Guard		1	R
0070	720617	Distribution Guard		1	R
0090	AB722833	Three-Point Combination Asm.		1	
0100	AB720658	Pneumatic Tool Asm.	HMI	1	R
0110	720603			1	R
0120	720615	Distribution Guard		1	R
0130	AB720630	Guide Fillet Solenoid Valve		1	S
0140	AB720500A	Solenoid Valve Set	HMI	1	S
0150	AB722482B	Solenoid Valve Extension Asm.		1	S
0160	722286	Pipe Joint T-type	EPE-4	1	
0170	NH162400	Nut	M16*2*13T	4	
0180	SH160800	Hex. Head Screw	M16*2*40	4	
0190	136013	Strain Relief	PG-13.5	11	
0200	709409	Strain Relief		33	
0210	SR080400	Hex. Socket Screw	M8*1.25*20	2	
0220	WS080000	Spring Washer	M8	2	
0230	WF081818	Flat Washer	M8*φ18*t1.8	2	
0240	AB720168D	Air Storage Tank Asm.	SEB-E370P	1	
0250	720679	Y Type Connector	EPW12-10	1	
0260	AB722815A	Fillet Pressure Adjustment Set		1	
0270	SG069200	Hex. Flange Screw	M6*1*8	5	
0280	SP040600	Pan Head Screw (+)	M4*0.7*30	5	
0300	SP049200	Pan Head Screw (+)	M4*0.7*8	2	
0310	721145	Switch Box		1	S/50Hz
0320	SP040200	Pan Head Screw (+)	M4*0.7*10	4	
0330	AB994809-3	Power Switch Asm.	3Phase 50HZ	1	
0340	709421	Strain Relief		3	
0350	SR080500	Hex. Socket Screw	M8*1.25*25	6	
0360	NF081300	Hex. Flange Nut	M8*1.25	12	
0370	WF061620	Flat Washer	M6*φ16	2	
0380	WS060000	Spring Washer	M6	2	
0390	SR069300	Hex. Socket Screw	M6*1*12	2	
0410	200910	Plug		2	
0420	994805	Terminal Socket		0	S/50Hz
0430	722593T	Cover Pate		1	S , 220V

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
Notice: Following parts are optional, and not in the diagram.					
9010	722592AT			1	S , 220V
9030	AB721364A	Straight Handle		1	S · UL
9130	AB720630A	Guide Fillet Solenoid Valve		1	S · UL
9140	AB720500C		HMI UL	1	S · UL
9150	AB722482C	Solenoid Valve Extension Asm.		1	S · UL
9310	721145BT			1	S/60Hz
9330	AB994863-3	Power Switch Asm.	1Phase 50HZ	1	
9331	AB994865-1	Power Switch Asm.	3Phase 60HZ	1	
9332	AB994863-6	Power Switch Asm.	1Phase 60HZ	1	
9420	994805	Terminal Socket		1	S/60Hz
9421	994962	Terminal Block	60A/4P	1	S , 220V



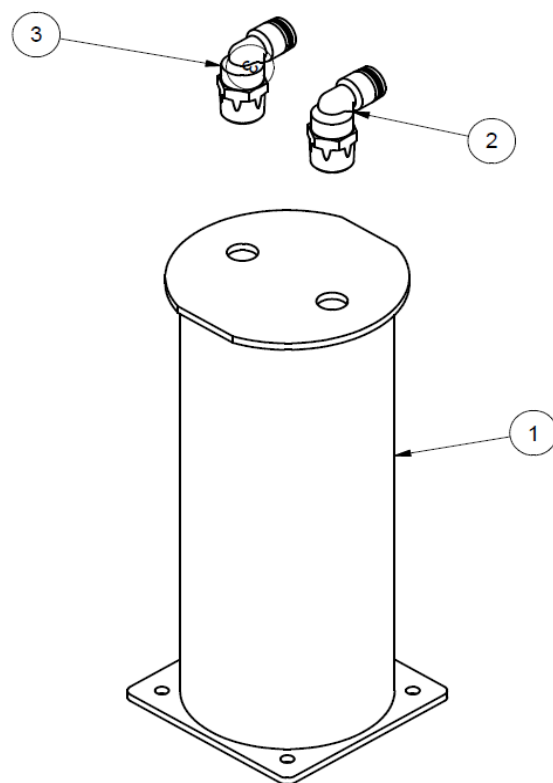
AB203869A

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	203869A	Connector		1	
2	203860	Outlet Beads	PGB21-18B	2	
3	722629-2	Temperature Line	3M	1	
4	IC722574	Power Cord		1	



AB722138A

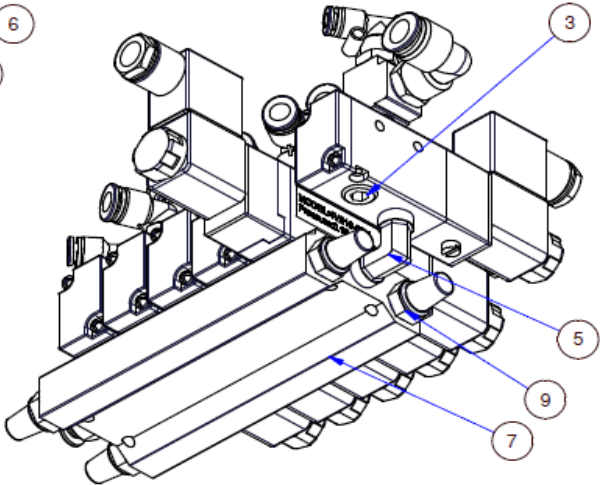
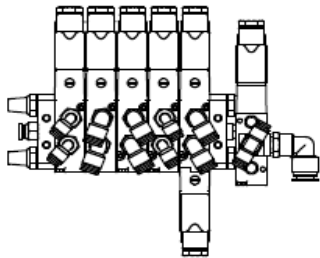
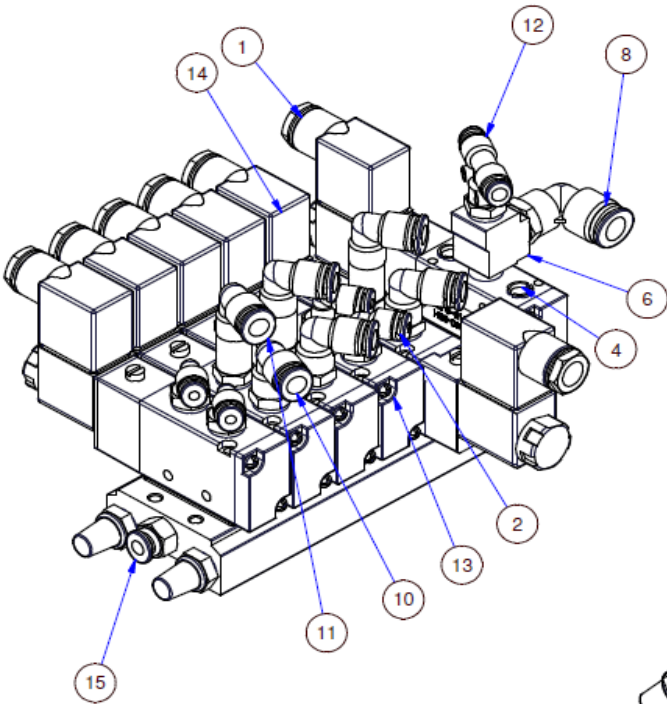
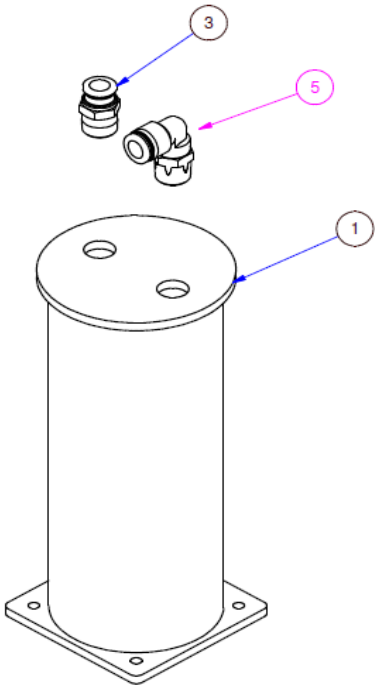
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	721056	KNOB		1	
2	NH081300	Hex Nut	M8	2	
3	NA061000	Bag hat		2	
4	722138A	COVER PLATE		1	
5	SR081800	Cap Screw	M8*1.25*90	1	
6	SR069200	Cap Screw	M6*1*8	2	



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	720168A	Air Tank		1	
0020	720208	Bent Joint	EPL10-03-PF	1	
0030	720208-1	Bent Joint	EPL10-03-PF	1	

AB720168D

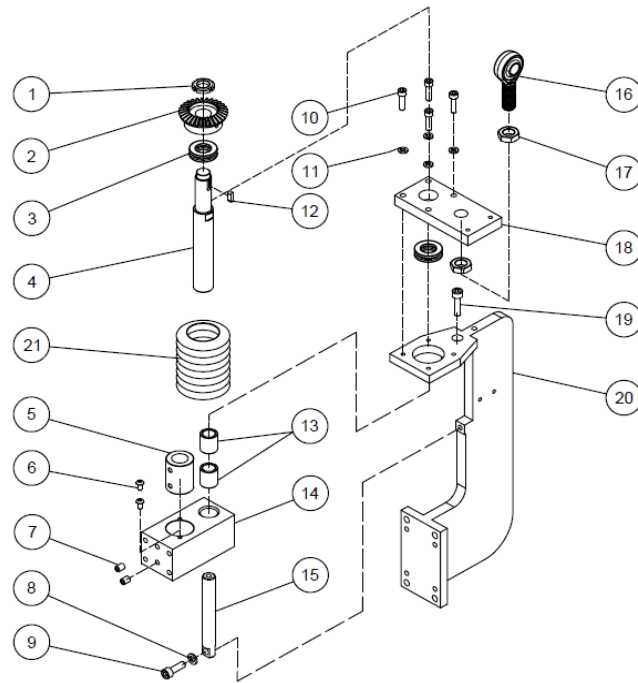
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項目	零件號碼	名稱	數量
1	720168A	儲氣桶	1
3	720207	直接頭(EPC12-03-PF)	1
5	720209-1		1



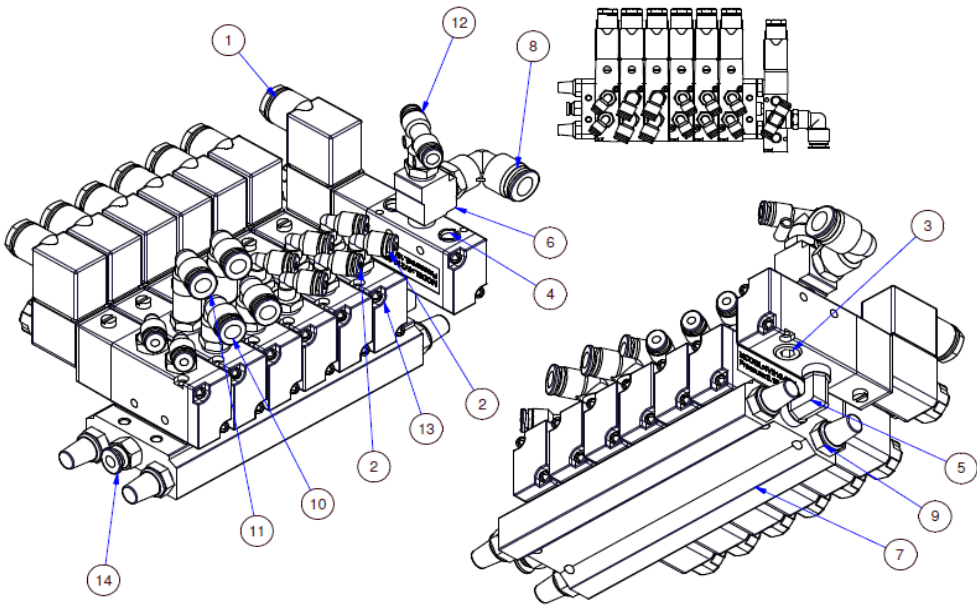
AB720500

零件表		
項目	零件號碼	數量
1	722496	1
2	722477	4
3	721359	1
4	721374	2
5	721527	1
6	722473	1

7	722471	1
8	721357	1
9	721373	4
10	721095	3
11	722476	3
12	722479	1
13	721351	4
14	721351C	1
15	721358	1

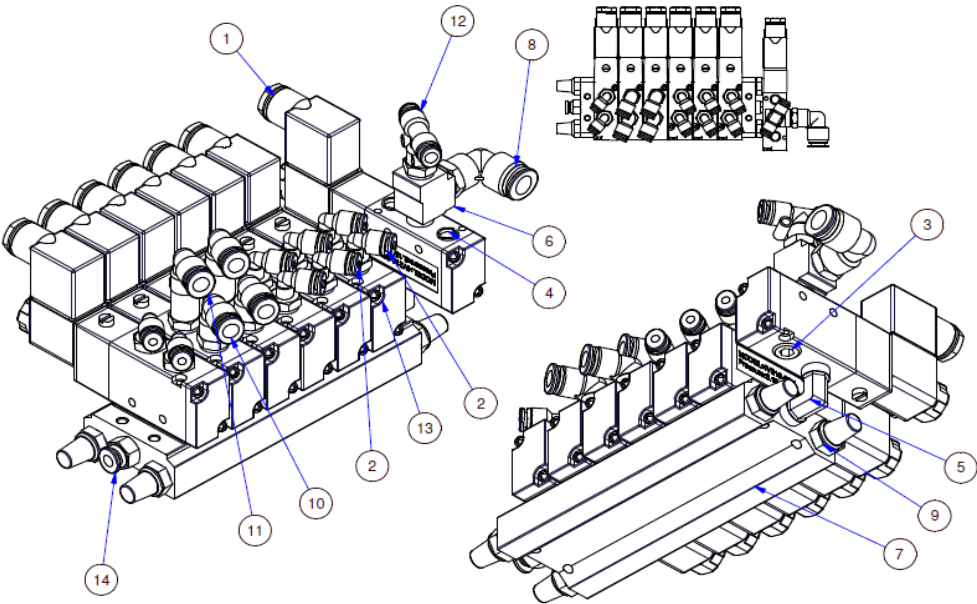


ITEM	PART NO.	PART NAME	SIZE	Q`TY	NOTE
1	722405A	Precision nut	JS03	1	
2	720525	Bevel gear	30T	1	
3	994216	Thrust bearing		2	
4	720531	Lifting tooth bar		1	
5	720578	Braces		1	
6	SJ050200	Pill head hexagonal hole screw	M5*0.8*10	2	
7	SS089204	Set Screw	M8*1.25*8	2	
8	WS080000	Spring Washer	M8	1	
9	SR080500	Cap Screw	M8*25L	1	
10	SR060800	Cap Screw	M6*1.0*40	4	
11	WS060000	Spring Washer	M6	4	
12	KD050515	Double round flat keys	5*5*15	1	
13	720530	Bushing		2	
14	720526	Pressing beam lifting block		1	
15	720528	Mandrel		1	
16	720532	Connecting rod end bearing		1	
17	NH162405	Hex Nut	M16*1.25P	2	
18	720529A	Bevel gear fixed block		1	



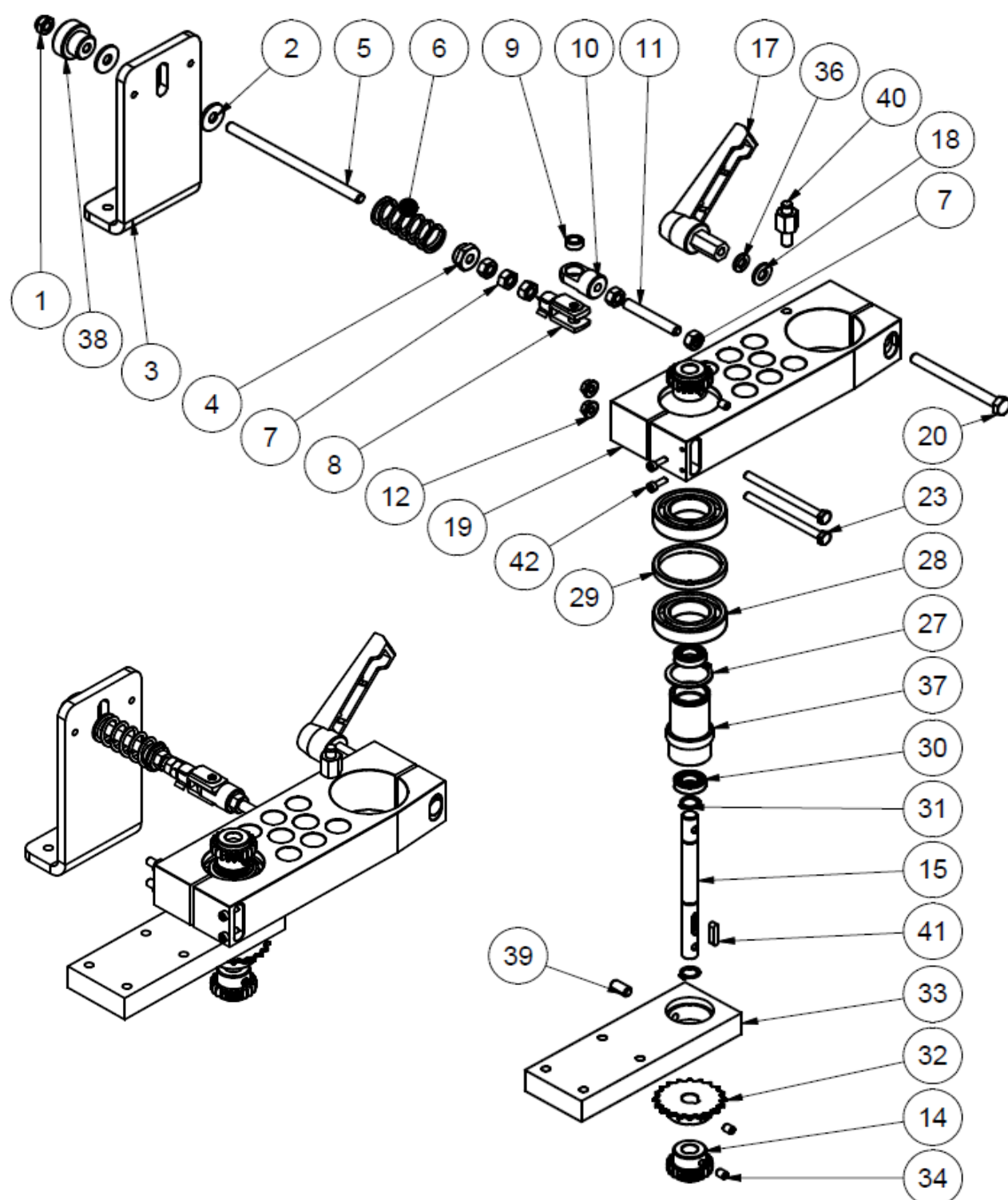
AB720542

零件表		
項目	零件號碼	數量
1	722496	1
2	722477	8
3	721359	1
4	721374	2
5	721527	1
6	722473	1
7	722471A	1
8	721357	1
9	721373	4
10	721095	2
11	722476	2
12	722479	1
13	721351	6
14	721358	1

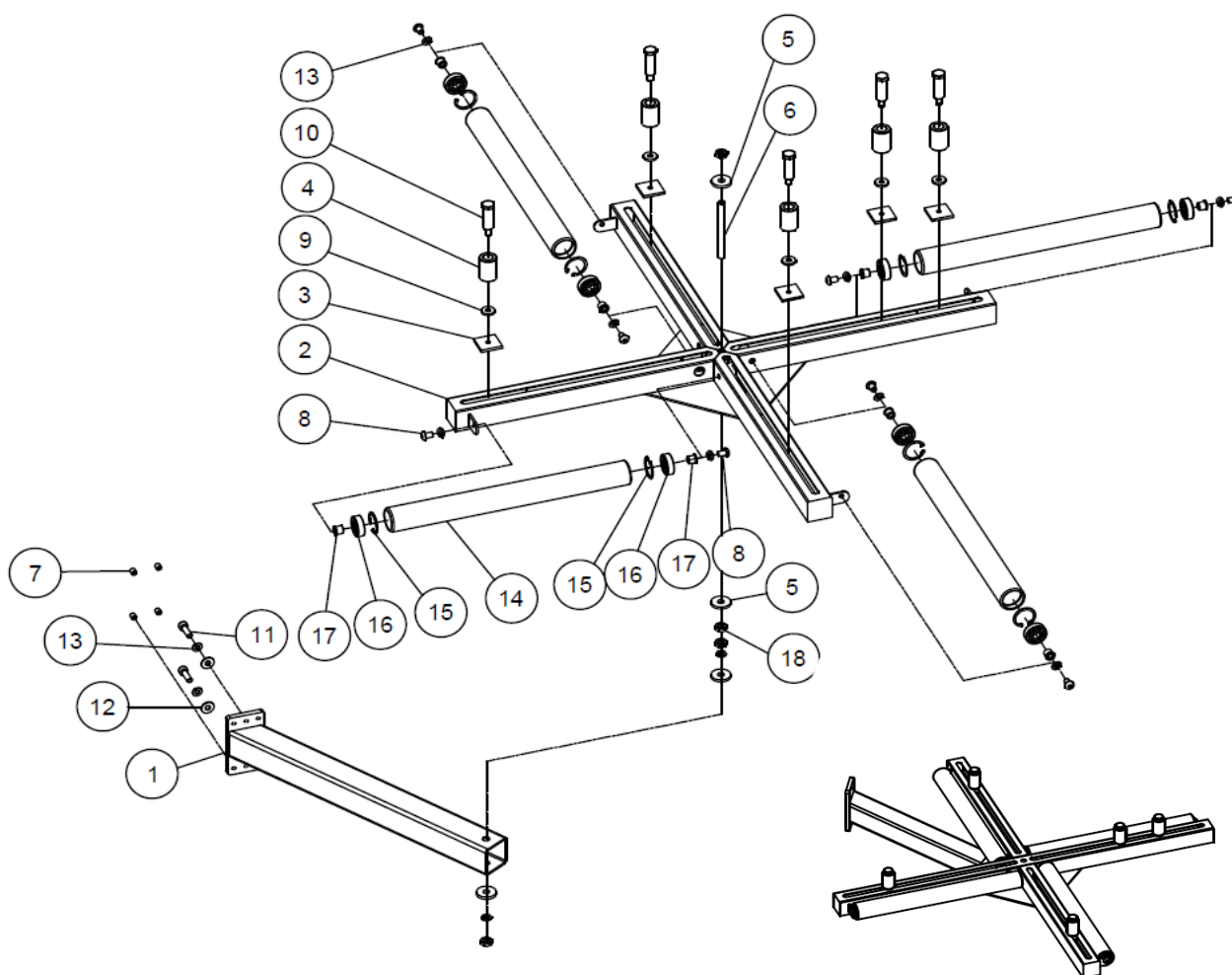


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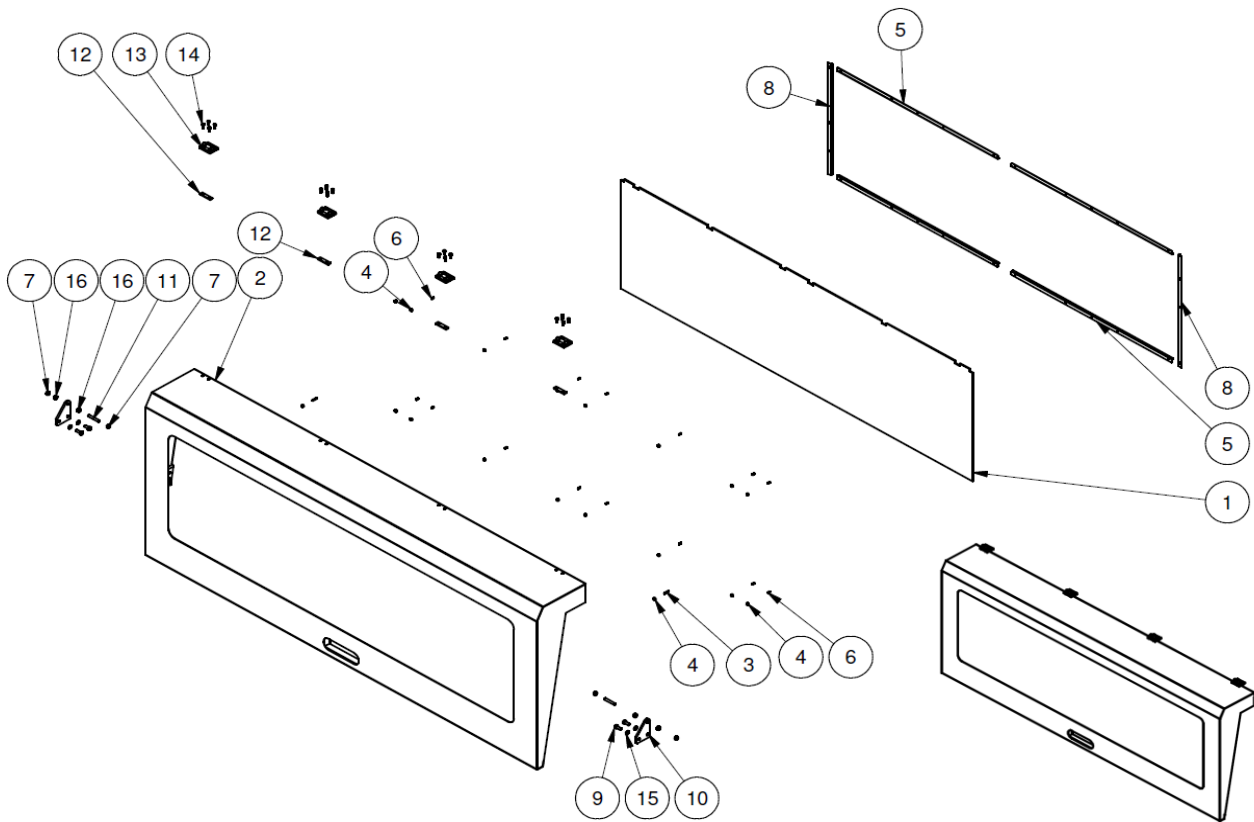
零件表		
項目	零件號碼	數量
1	722496A	1
2	722477	8
3	721359	1
4	721374	2
5	721527	1
6	722473	1
7	722471A	1
8	721357	1
9	721373	4
10	721095	2
11	722476	2
12	722479	1
13	721351A	6
14	721358	1



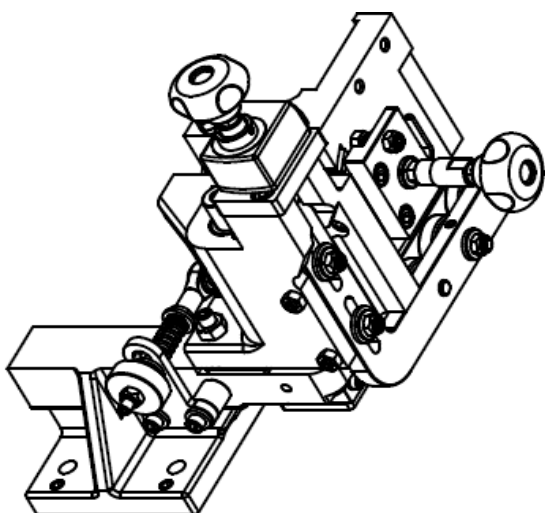
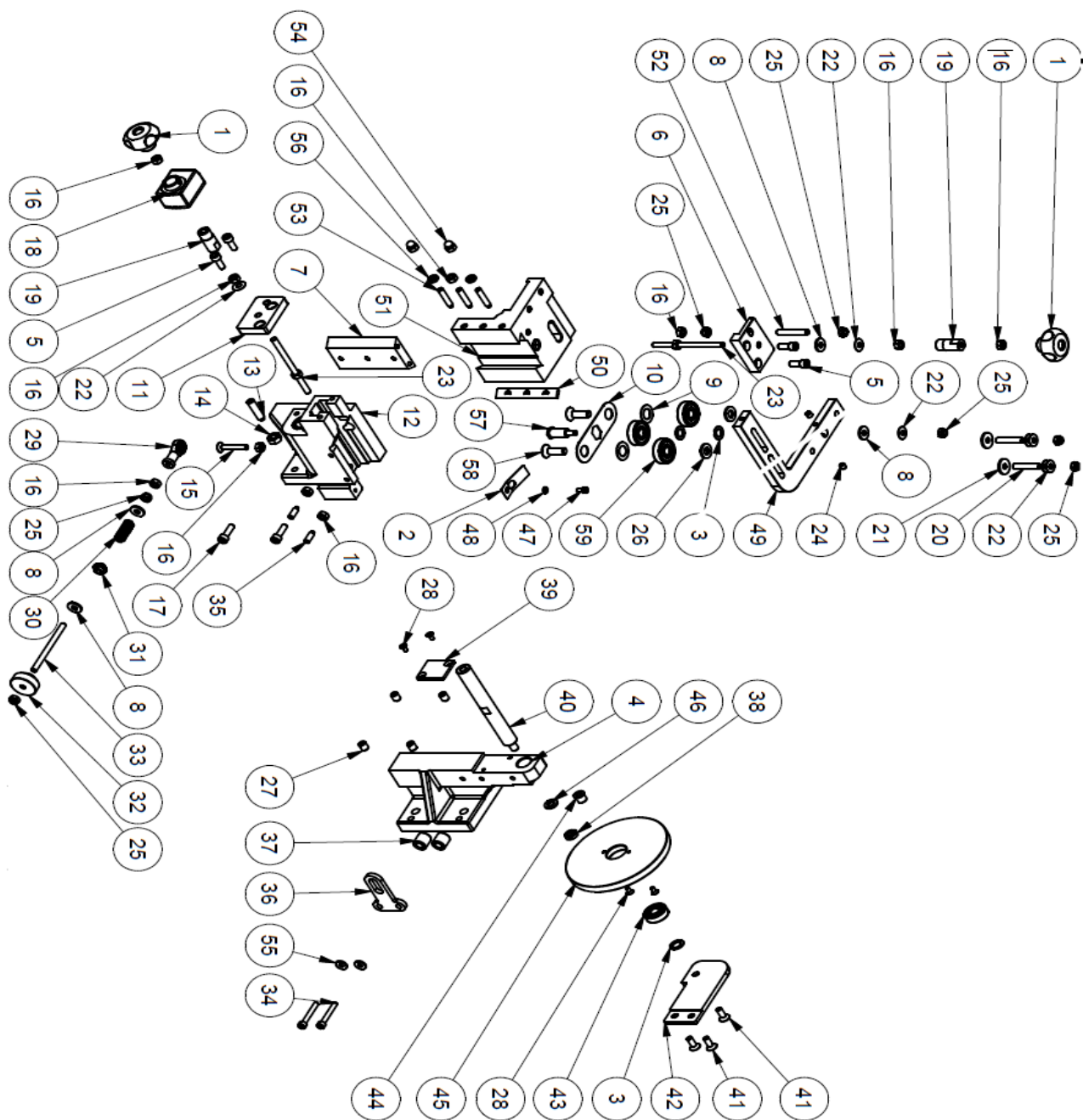
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	NL081300	Nylon Nut	M8*1.25	1	
0020	WF082320	Flat Washer	M8*φ23*t2.0	2	
0030	720548	L Type Plate		1	
0040	722266	Adjust Nut		1	
0050	722144	Thread Rod	M8*1.25*140L	1	
0060	722267	Compressed Spring		1	
0070	NH081300	Nut	M8*13	5	
0080	721301	Connect PIN	Y20-AMC+PIN	1	
0090	200964	Bushing		1	
0100	721300	Adapter		1	
0110	SS081100	Set Screw	M8*1.25*55	1	
0120	NF061000	Hex. Flange Nut	M6	2	
0140	721308	Spindle Connector Gear		2	
0150	722622	Drive Shaft		1	
0170	135044	Handle Asm.	M8*25	1	
0180	WF081820	Flat Washer	M8*φ18	1	
0190	722627A	Adjustment Block	6061	1	
0200	SH081840	Hex. Head Screw	M8*1.25*90	1	
0230	SH0616003	Hex. Head Screw	M6*1.25*80	2	
0270	RS300000	Retaining Ring (S-type)	S30	1	
0280	BB600602A	Ball Bearing	6006ZZ	2	
0290	722133	Ring		1	
0300	BB690102	Ball Bearing	6901ZZ	2	
0310	RS120000	Retaining Ring (S-type)	S12	1	
0320	722149	Sprocket		1	
0330	720628	Gule Bucket block		1	
0340	SS069250	Set Screw	M6*8	3	
0360	WS080001	Spring Washer (EXT.)	M8	1	
0370	720507	Fixed Shaft		1	
0380	721306	Knob		1	
0390	SS089400	Set Screw	M8*1.25*16	1	
0400	720910	Fixed Base		1	
0410	KD050520	Parallel Key	5*5*20	1	
0420	SR049300	Hex. Socket Screw	M4*0.7*12	2	



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	720561	Fixed Bracket		1	VE
0020	721109	Edge Band Support Bracket		1	VE
0030	721107	Square Nut		5	H
0040	721108	Roller		5	H
0050	WF104030	Flat Washer	M10*φ40*t3	4	H
0060	721105	Thread Rod		1	H
0070	SS080200	Set Screw	M8*1.25*10	4	
0080	SJ089400	Pan Head Socket Screw	M8*1.25*16	8	
0090	WF082320	Flat Washer	M8*φ23*t2.0	5	H
0100	721111	Step Screw		5	H
0110	SR080400	Hex. Socket Screw	M8*1.25*20	2	
0120	WF082020	Flat Washer	M8xφ20	2	
0130	WS080000	Spring Washer	M8	10	
0140	721110	Roller		4	
0150	RR320000	Retaining Ring (R-type)	R32	8	
0160	BB620102	Ball Bearing	6201ZZ	8	
0170	017058	Self-running Bearing		8	
0180	NH101700	Nut	M10x1.5	4	H

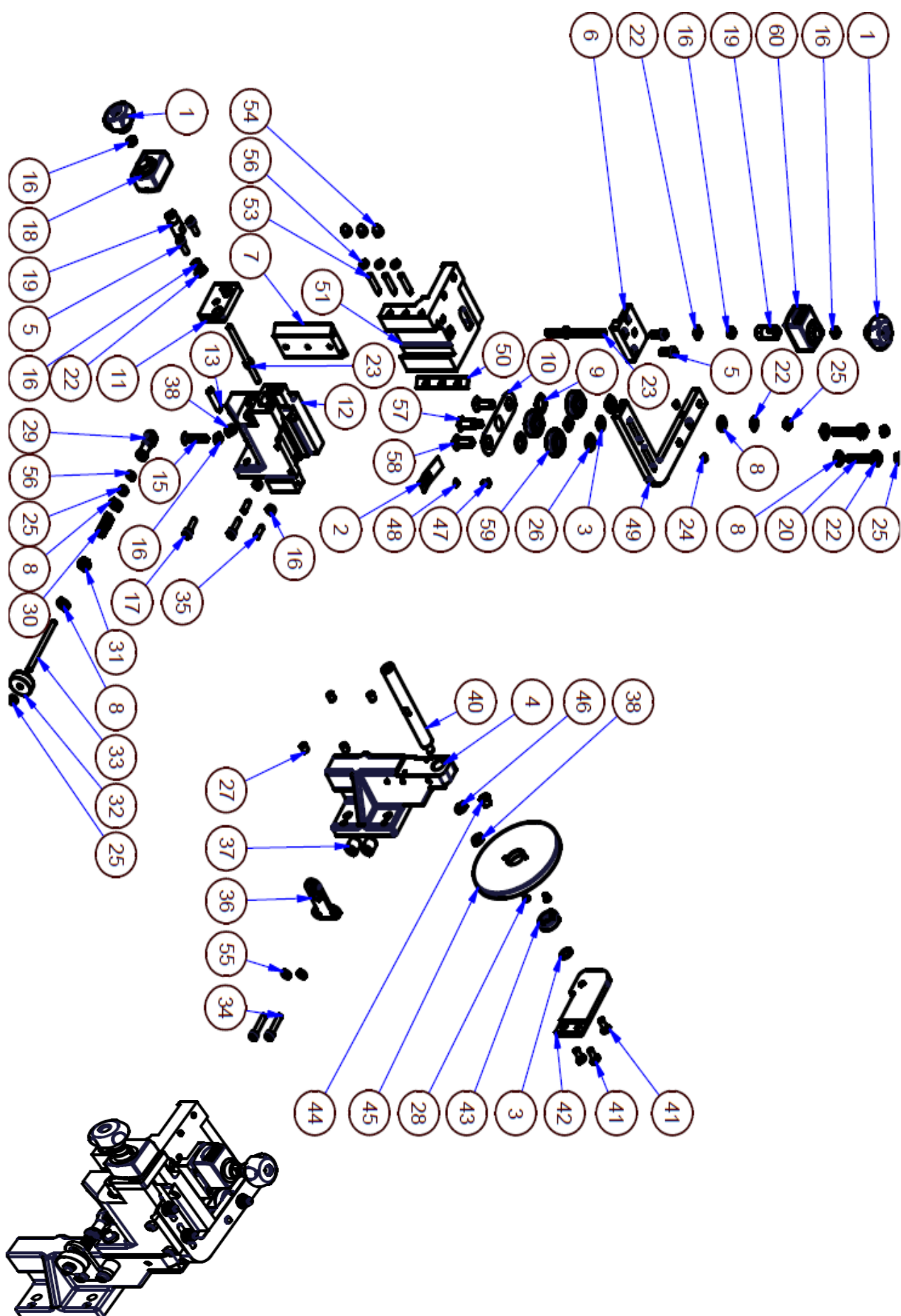


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	720587	Protection Hood		1	
0020	720586	Outer Guard		1	W5
0030	SS050400	Set Screw	M5*0.8*20	2	
0040	NH050800	Nut	M5*0.8	18	
0050	722412	Fixed Plate	L:775mm	4	
0060	SS050200	Set Screw	M5*0.8*10	15	
0070	NL081300	Nylon Nut	M8*1.25	4	
0080	720676B	Fixed Plate	L:490mm	2	
0090	SH080400	Hex. Head Screw	M8*1.25*20	4	
0100	720672	Nitrogen Cylinder Fixed Plate		2	
0110	SS081000	Set Screw	M8*1.25*50	2	
0120	721409	Fixed Plate		4	
0130	136826	Aluminum Hinge (Small)	LY-4050	4	
0140	SR059300	Hex. Socket Screw	M5*12	16	
0150	WS080000	Spring Washer	M8	4	
0160	NH081300	Nut	M8*13	4	



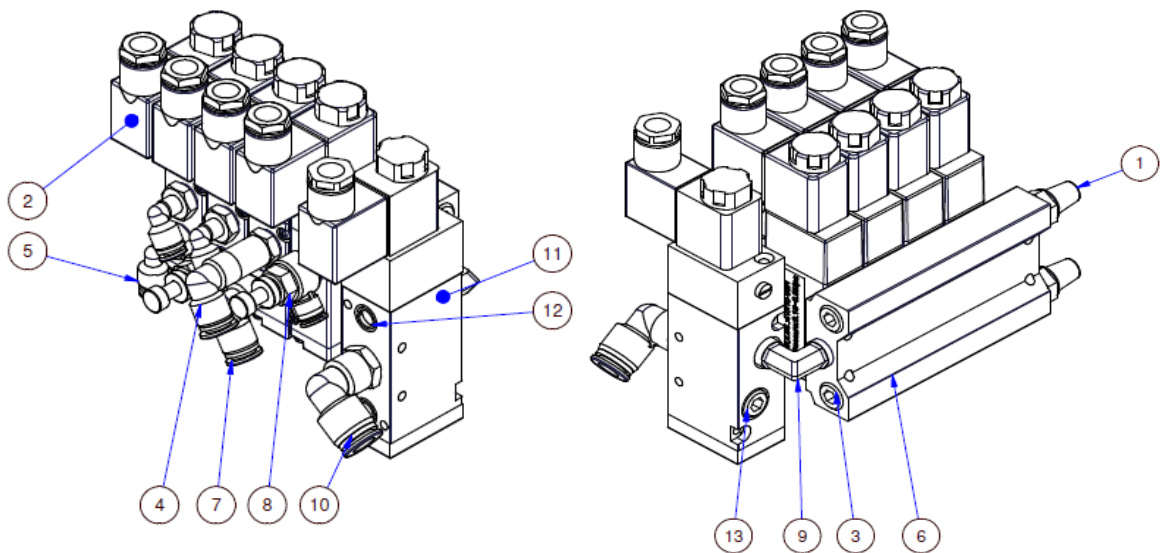
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722258	Knob	M6	2	
0020	721068	Scrape Slice		1	
0030	WF101610	Flat Washer	M10*φ16*1.0	3	
0040	720593A	Fixed Base		1	
0050	SR069400	Hex. Socket Screw	M6*1*16	4	
0060	722448	Fixed Block		1	
0070	722450	Pigtail Base		1	
0080	WF061620	Flat Washer	M6*φ16	4	
0090	992703	Steel Washer	φ13xφ22x0.5t	2	
0100	722459	Stop Plate		1	
0110	722264	Locate Block		1	
0120	AC722442			1	
0130	722468	Copper Head Set Screw	M8*32L	1	
0140	NH081300	Nut	M8*13	1	
0150	SM060700	Hex. Head Countersunk Screw	M6x35	1	
0160	NH061000	Nut	M6	10	
0170	SR060400	Hex. Socket Screw	M6*1*20	2	
0180	722262	Digital Position Indicator		1	
0190	722261	Bushing		2	
0200	SS060700	Set Screw	M6*1*35	2	
0210	WF061920	Flat Washer	M6xφ19	2	
0220	206395	Disc Spring	φ15*φ6.2*0.5t	7	
0230	722263	Adjust Bolt		2	
0240	SS069107	Set Screw	M6*1*6	2	
0250	NL061000	Nylon Nut	M6	7	
0260	WF081820	Flat Washer	M8*φ18	2	
0270	SS080200	Set Screw	M8*1.25*10	4	
0280	SM049200	Hex. Head Countersunk Screw	M4*8	4	
0290	721201	Rod End Bolt	PHS-06	1	
0300	722254	Compressed Spring		1	
0310	722455	Casing		1	
0320	722253	Adjust Nut		1	
0330	SS061600	Set Screw	M6*1*80	1	
0340	SR0507003	Hex. Socket Screw	M5*0.8*35	2	
0350	722467	Copper Head Set Screw	M6*16L	2	
0360	722454	Support Plate		1	
0370	200999	Spacer		2	
0380	NH081304	Nut	M8*1.25*4t	1	
0390	722274	Scrape Proof Plate		1	
0400	722268	Chrome Rod	φ16*L138	1	
0410	SM0694403	Hex. Head Countersunk Screw	M6*16	3	

0420	722463	Adjustment Bracket		1	
0430	BB600004	Ball Bearing	6000LLB	1	
0440	722218	Shaft		1	
0450	721069	Imitate Wheel		1	
0460	WS080001	Spring Washer (EXT.)	M8	1	
0470	SR049200	Hex. Socket Screw	M4*0.7*8	1	
0480	WF040810	Flat Washer	M4*φ8	1	
0490	722457A	Adjustment Bracket		1	
0500	722445	Copper Slice		1	
0510	722447	Upper Lower Trim Adjustment Base		1	
0520	SS060800	Set Screw	M6*1*40	1	
0530	722446	Fixed Position Screw		3	
0540	NA061000	Acorn Nut	M6*1	2	
0550	WF051320	Flat Washer	M5*φ13*t2	2	
0560	NH0610004	Nut (Thin)	M6*1.0*3	2	
0570	722456	Shaft		1	
0580	SM080500	Hex. Head Countersunk Screw	M8x25	2	
0590	BB620004A	Ball Bearing	6200LLB	3	



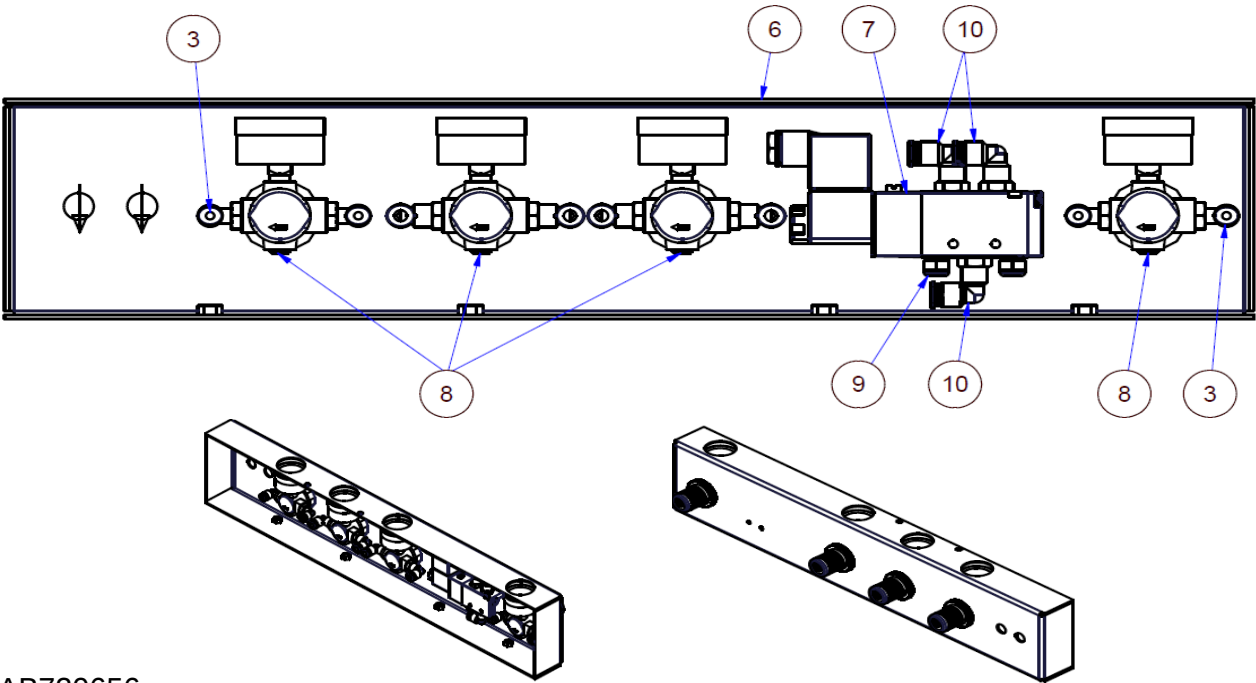
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722258	Knob	M6	2	
0020	721068	Scrape Slice		1	
0030	WF101610	Flat Washer	M10*φ16*1.0	3	
0040	720593B	Fixed Base		1	
0050	SR069400	Hex. Socket Screw	M6*1*16	4	
0060	722448	Fixed Block		1	
0070	722450	Pigtail Base		1	
0080	WF061620	Flat Washer	M6*φ16	5	
0090	992703	Steel Washer	φ13xφ22x0.5t	2	
0100	722459	Stop Plate		1	
0110	722264	Locate Block		1	
0120	AC722442			1	
0130	722468	Copper Head Set Screw	M8*32L	1	
0150	SM060700	Hex. Head Countersunk Screw	M6x35	1	
0160	NH061000	Nut	M6	7	
0170	SR060400	Hex. Socket Screw	M6*1*20	2	
0180	722262	Digital Position Indicator		1	
0190	722261	Bushing		2	
0200	SS060700	Set Screw	M6*1*35	2	
0220	206395	Disc Spring	φ15*φ6.2*0.5t	7	
0230	722263	Adjust Bolt		2	
0240	SS069107	Set Screw	M6*1*6	2	
0250	NL061000	Nylon Nut	M6	5	
0260	WF081820	Flat Washer	M8*φ18	2	
0270	SS080200	Set Screw	M8*1.25*10	4	
0280	SM049200	Hex. Head Countersunk Screw	M4*8	2	
0290	721201	Rod End Bolt		1	
0300	722254	Compressed Spring		1	
0310	722455	Casing		1	
0320	722253	Adjust Nut		1	
0330	SS061600	Set Screw	M6*1*80	1	
0340	SR060600	Hex. Socket Screw	M6*1*30	2	
0350	722467	Copper Head Set Screw	M6*16L	2	
0360	722454	Support Plate		1	
0370	200999	Spacer		2	
0380	NH081304	Nut	M8*1.25*4t	2	
0400	722268	Chrome Rod	φ16*L138	1	
0410	SM0694403	Hex. Head Countersunk Screw	M6*16	3	
0420	722463	Adjustment Bracket		1	
0430	BB600004	Ball Bearing	6000LLB	1	
0440	722218	Shaft		1	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0450	721069	Imitate Wheel		1	
0460	WS080001	Spring Washer (EXT.)	M8	1	
0470	SJ049200	Pan Head Socket Screw	M4*0.7*8	1	
0480	WF040810	Flat Washer	M4*φ8	1	
0490	722457A	Adjustment Bracket		1	
0500	722445	Copper Slice		1	
0510	722447	Upper Lower Trim Adjustment Base		1	
0530	722446	Fixed Position Screw		3	
0540	NA061000	Acorn Nut	M6*1	3	
0550	WS060000	Spring Washer	M6	2	
0560	NH0610004	Nut (Thin)	M6*1.0*3	4	
0570	722456	Shaft		1	
0580	SM080500	Hex. Head Countersunk Screw	M8x25	2	
0590	BB620004A	Ball Bearing	6200LLB	3	
0600	722262B	Digital Position Indicator		1	



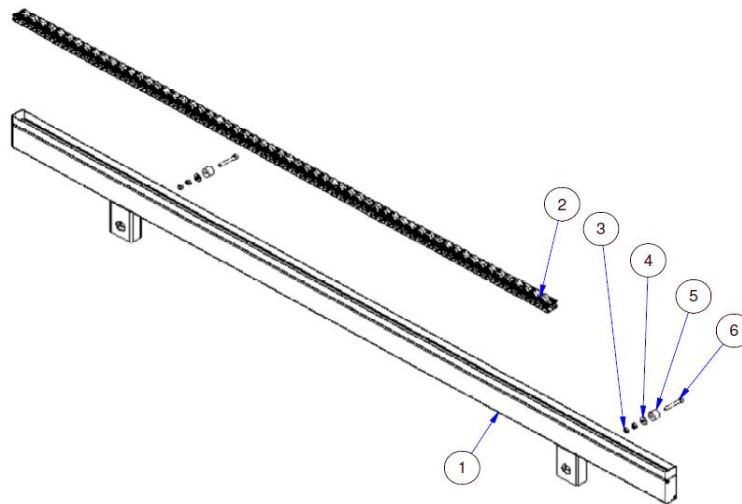
AB720630

零件表			
項目	零件號碼	規格	數量
1	721373	BSL-02	2
2	721351	電磁閥1/4"	4
3	721359	內六角塞頭 1/4"	4
4	722476		1
5	722477		3
6	721350		1
7	721095		1
8	720720A	調速閥 ESL4-02	2
9	721527A	L雙外牙3/8"*1/4"	1
10	721357A	L型螺紋二通 EPL10-03	1
11	720647	電磁閥3/8"	1
12	721374A	短平頭消音器1/4	2
13	721359A	內六角塞頭 3/8"	1



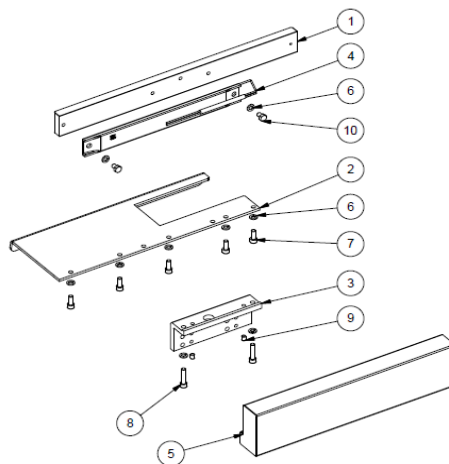
AB720656

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0030	722477	L Type Pipe Joint	EPL4-02	4	
0060	720656R	Regulator Fixed Plate		1	
0070	721351	Magnetic Valve	4V210-08-F-AC24V	1	
0080	722815	Pressure Regulating Valve		4	
0090	723610	Flat Silencer	FSL-01 (PT1/8")	2	
0100	721366	Pipe Adapter	EPL6-02	7	



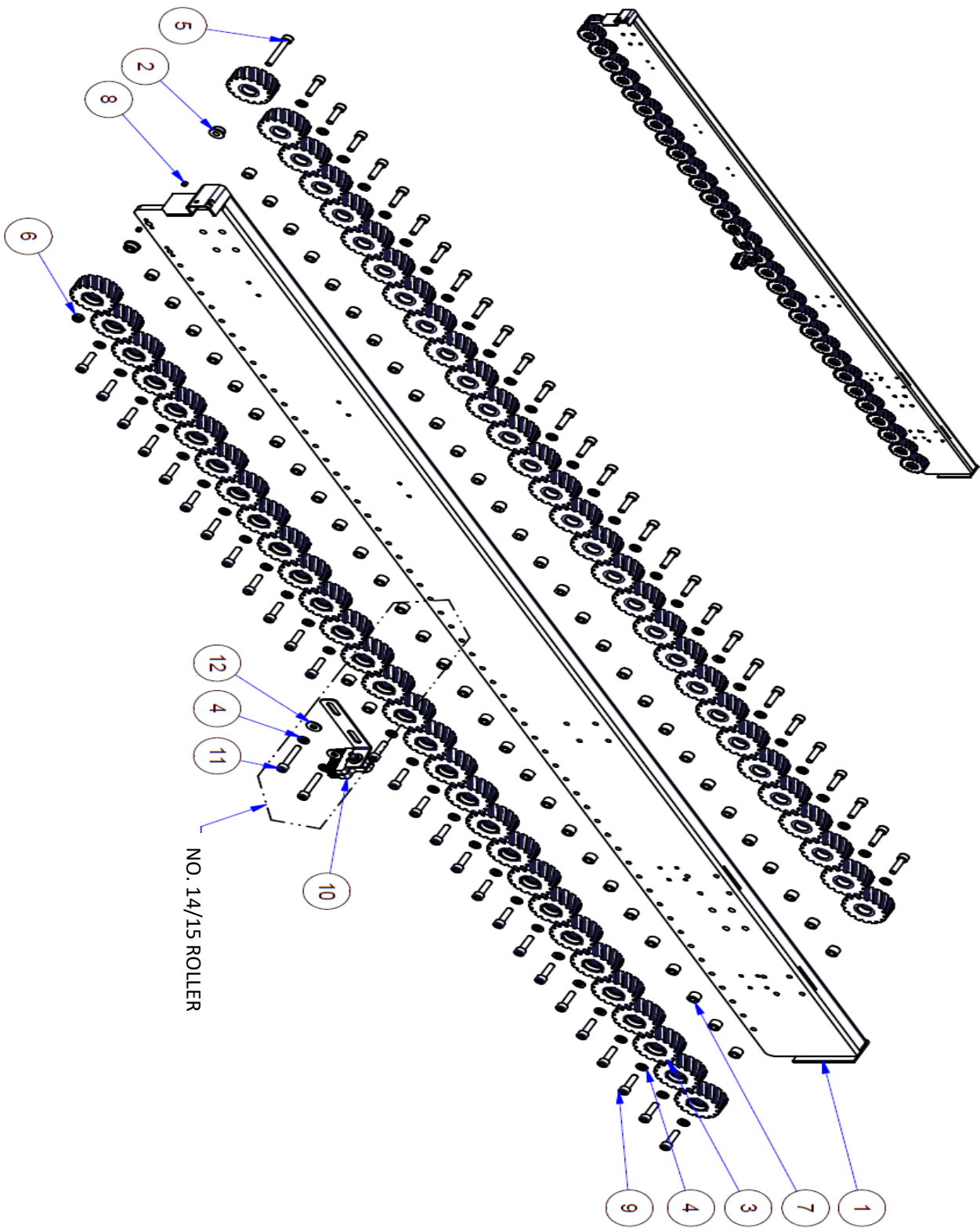
AB720954

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	720954A			1	VE
2	723717	Fluor shelf	2M	2.5	
3	NH081300	Nut	M8*13	4	
4	WF082320	Flat Washer	M8*φ23*t2.0	2	
5	721200	Buffer Block	M8	2	
6	SR081100	Hex. Socket Screw	M8*1.25*55	2	

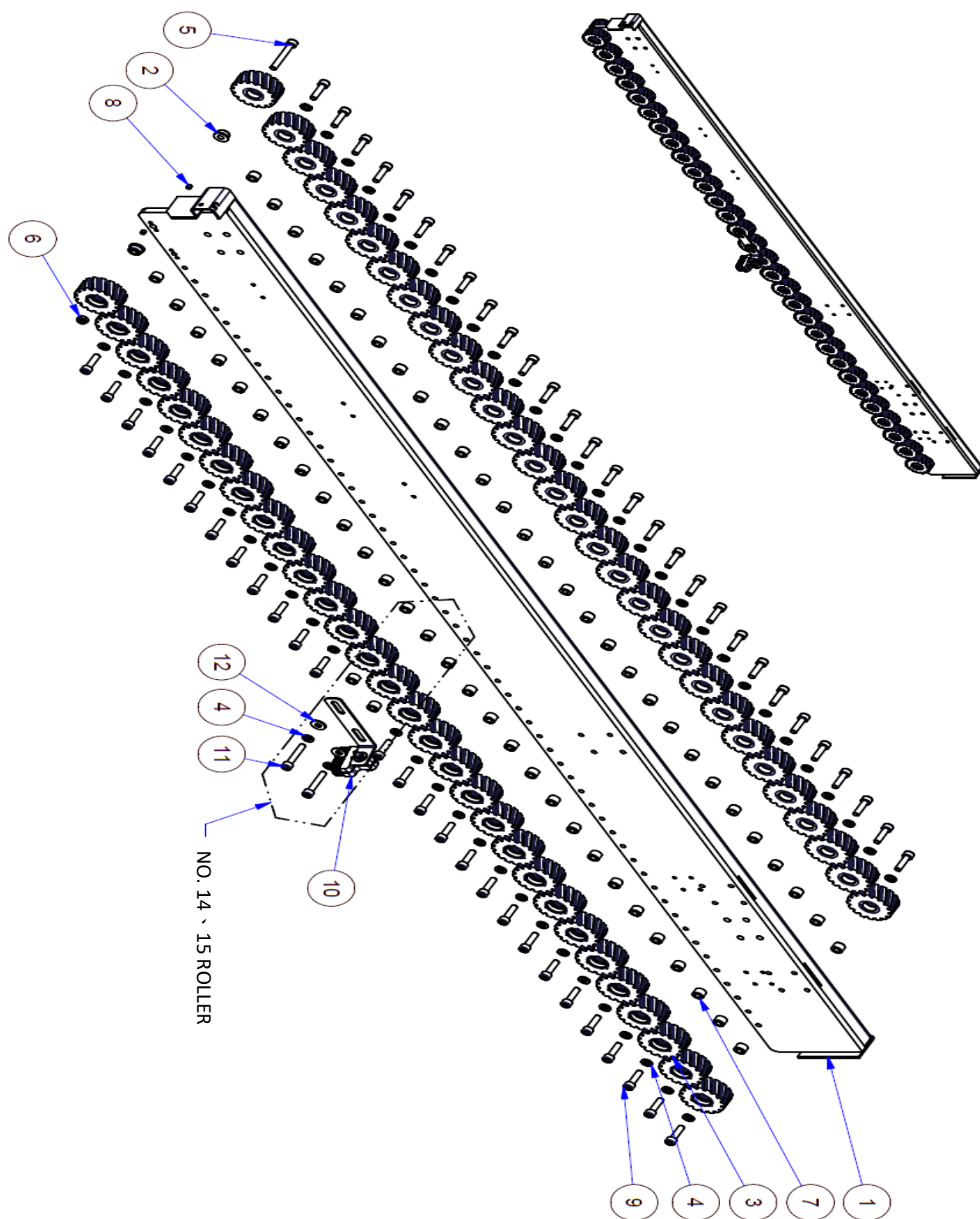


AB720959

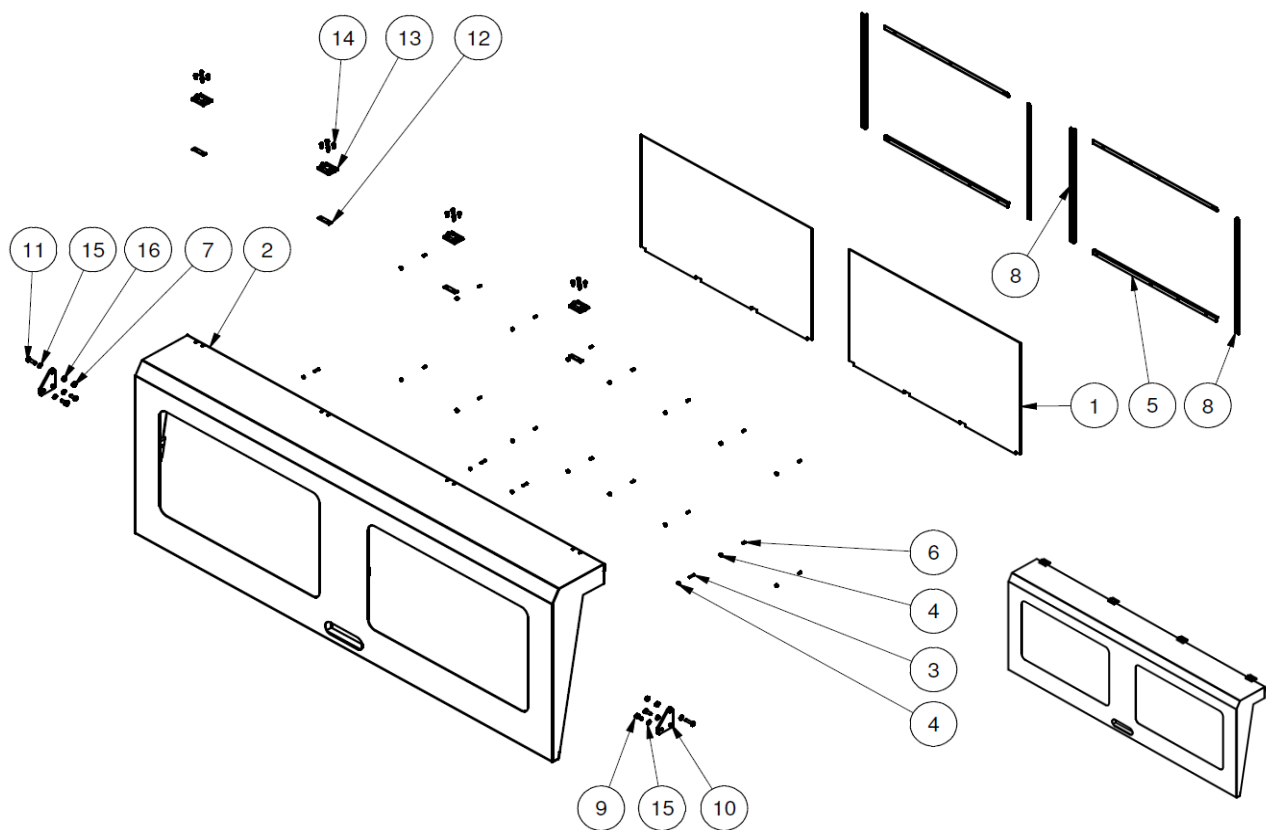
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	720559	Backboard		1	
2	720560	Floor		1	
3	720959A	Backrest		1	
4	722377	Electric Heater		1	
5	720961	Heat Shield		1	
6	WS080000	Washer		9	
7	SR080400	Screw	M8*1.25*20	5	
8	SR080700	Screw	M8*35	2	
9	SS080200	Washer	M8*1.25*10	2	
10	SH089300	Screw	M8*1.25*12	2	



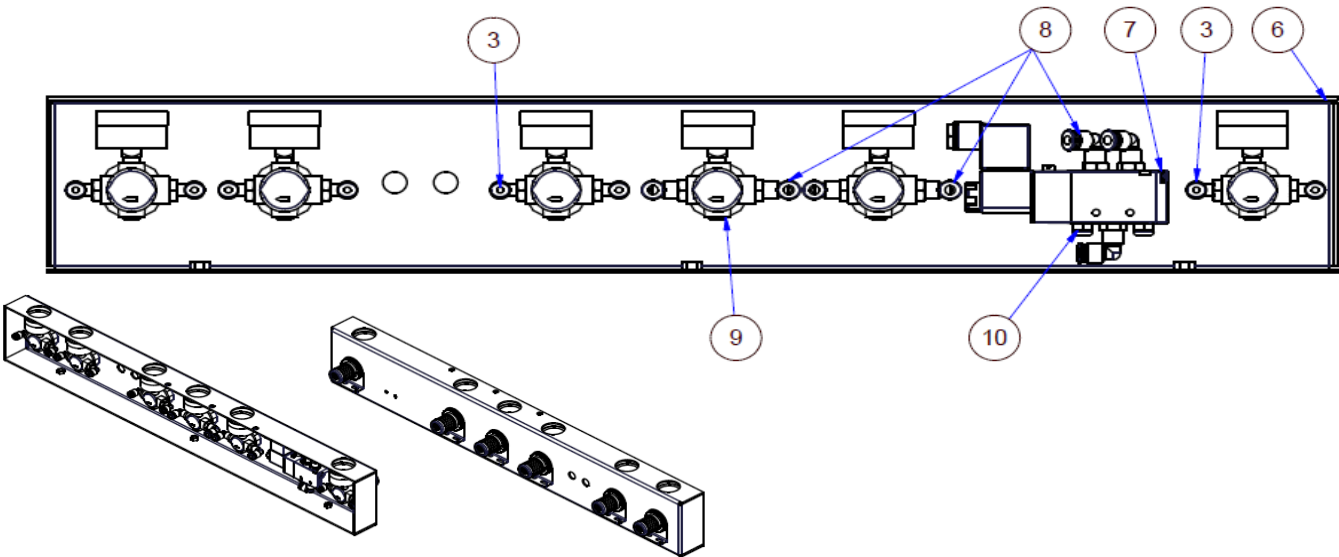
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	720953A	Press Beam		1	T
0020	722052A	Spacer Ring		2	
0030	722051A	Roller	ψ62*ψ8*25	60	
0040	WS080000	Spring Washer	M8	58	
0050	SR081100	Hex. Socket Screw	M8*1.25*55	1	
0060	NL081300	Nylon Nut	M8*1.25	1	
0070	722052	Spacer Ring		60	
0080	SS069107	Set Screw	M6*1*6	2	
0090	SR080600	Hex. Socket Screw	M8*1.25*30	56	
0100	AC722495	Brush Set	SEB-E340	1	
0110	SR080900	Hex. Socket Screw	M8*1.25*45	2	
0120	WF082020	Flat Washer	M8xφ20	2	



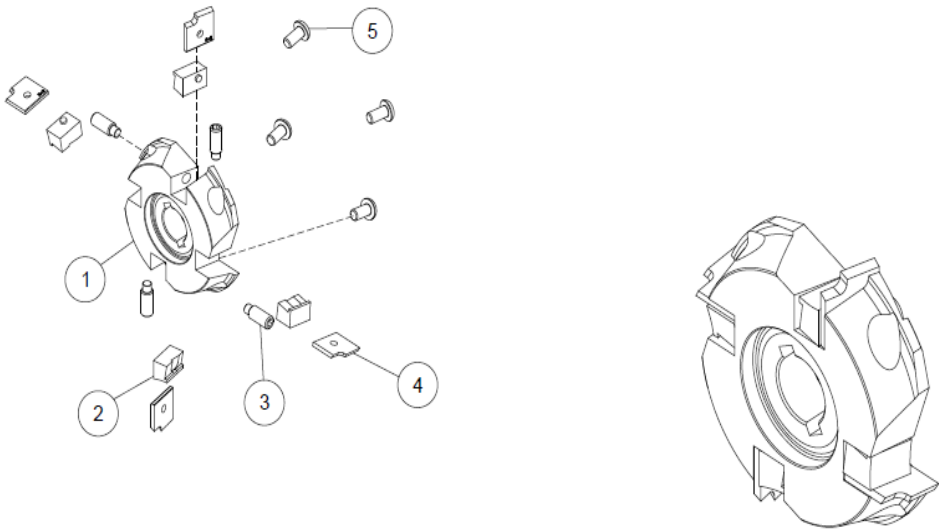
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	720953A	Press Beam		1	T
0020	722052A	Spacer Ring		2	
0030	722051A	Roller	ψ62*ψ8*25	60	
0040	WS080000	Spring Washer	M8	58	
0050	SR081100	Hex. Socket Screw	M8*1.25*55	1	
0060	NL081300	Nylon Nut	M8*1.25	1	
0070	722052	Spacer Ring		60	
0080	SS069107	Set Screw	M6*1*6	2	
0090	SR080600	Hex. Socket Screw	M8*1.25*30	56	
0100	AC722495	Brush Set	SEB-E340	1	
0110	SR080900	Hex. Socket Screw	M8*1.25*45	2	
0120	WF082020	Flat Washer	M8xφ20	2	



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	720963	Protection Hood		2	
0020	720956	Outer Guard		1	R
0030	SS050400	Set Screw	M5*0.8*20	4	
0040	NH050800	Nut	M5*0.8	20	
0050	720676	Fixed Plate	L:560mm	4	
0060	SS050200	Set Screw	M5*0.8*10	16	
0070	NL081300	Nylon Nut	M8*1.25	2	
0080	720676A		L:470mm	4	
0090	SH080400	Hex. Head Screw	M8*1.25*20	4	
0100	720672	Nitrogen Cylinder Fixed Plate		2	
0110	SJ080600	Pan Head Socket Screw	M8*1.25*30	2	
0120	721409	Fixed Plate		4	
0130	136826	Aluminum Hinge (Small)	LY-4050	4	
0140	SR059300	Hex. Socket Screw	M5*12	16	
0150	WS080000	Spring Washer	M8	6	
0160	NH081300	Nut	M8*13	2	

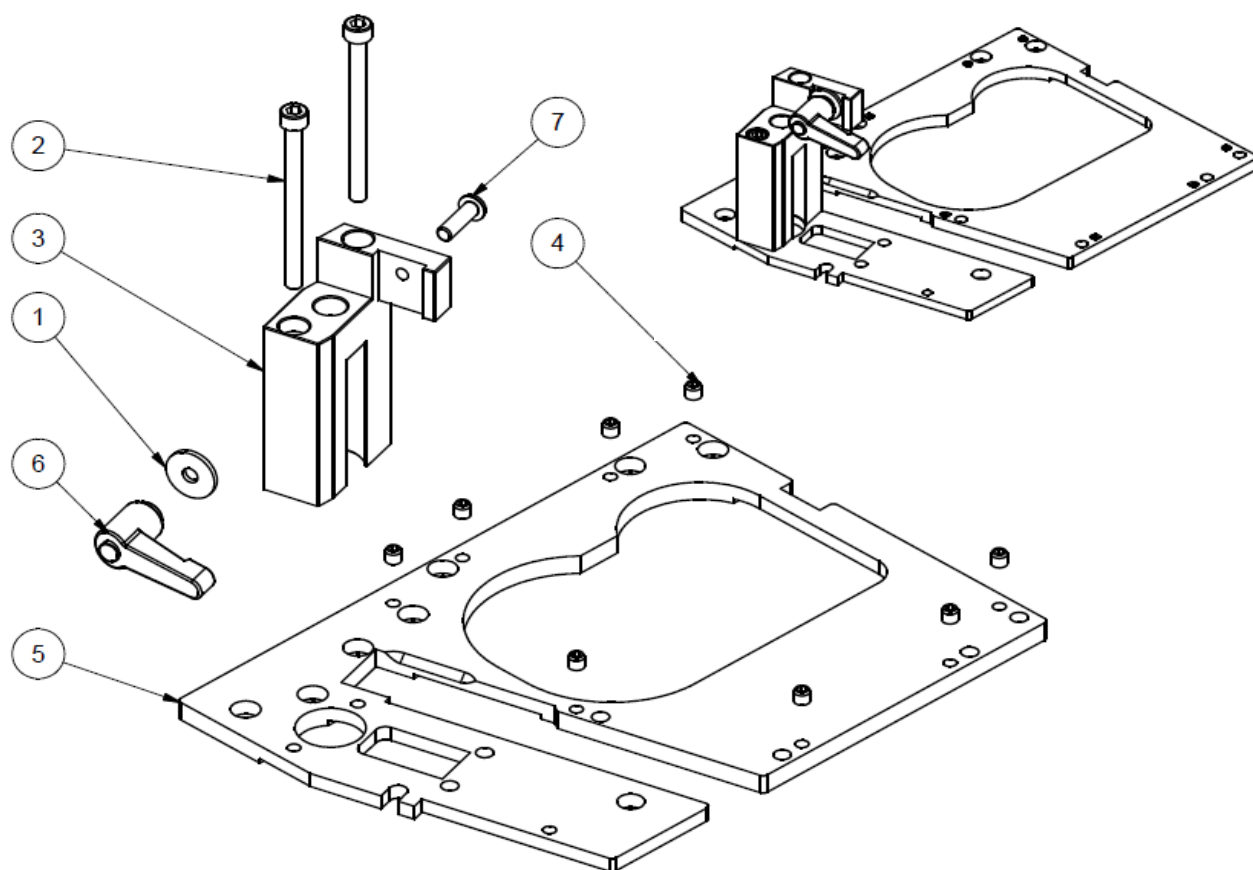


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0030	722477	L Type Pipe Joint	EPL4-02	8	
0060	720658R	Regulator Fixed Plate		1	
0070	721351	Magnetic Valve	4V210-08-F-AC24V	1	
0080	721366	Pipe Adapter	EPL6-02	7	
0090	722815	Pressure Regulating Valve		6	
0100	723610	Flat Silencer	FSL-01 (PT1/8")	2	

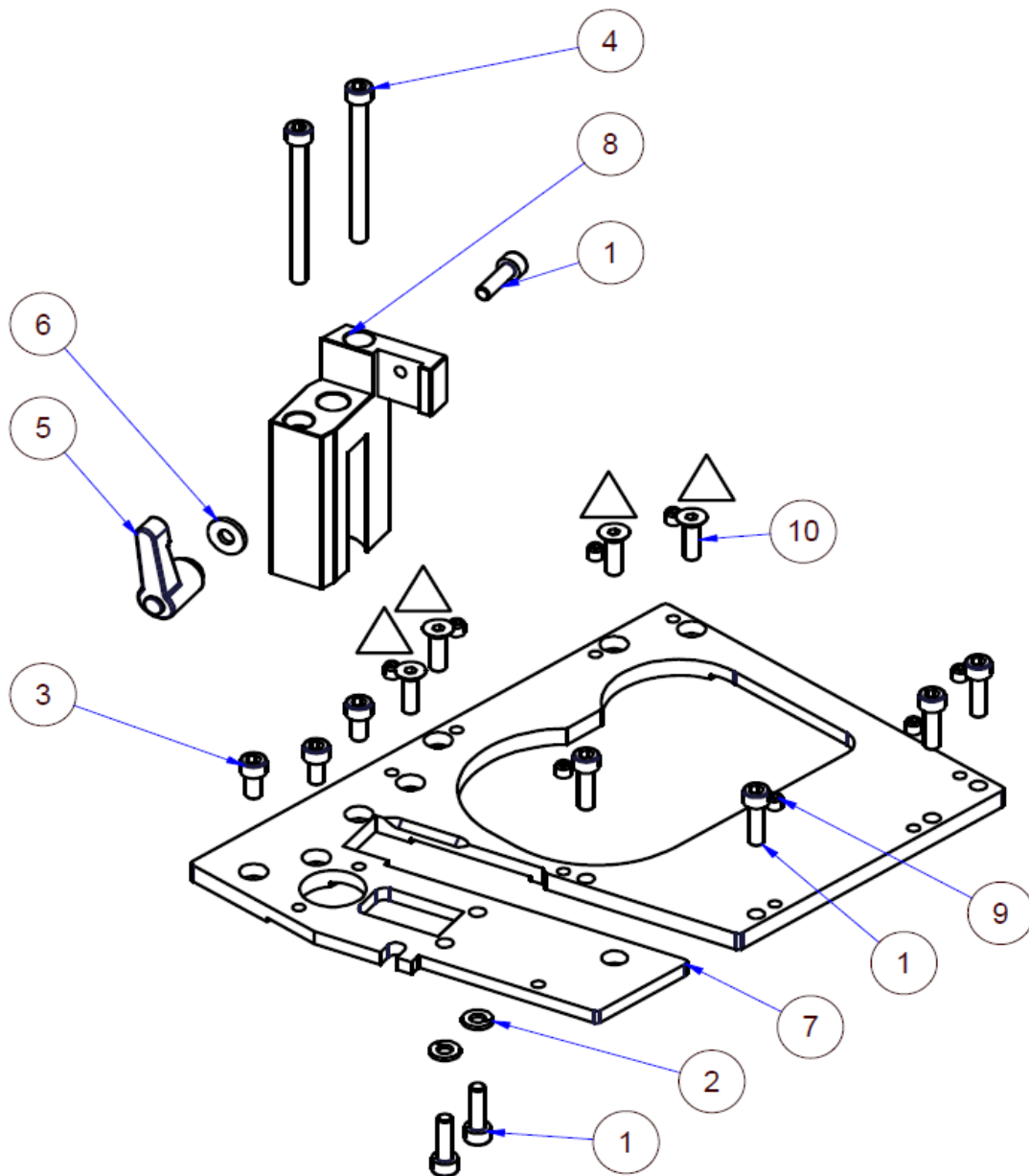


AB722239

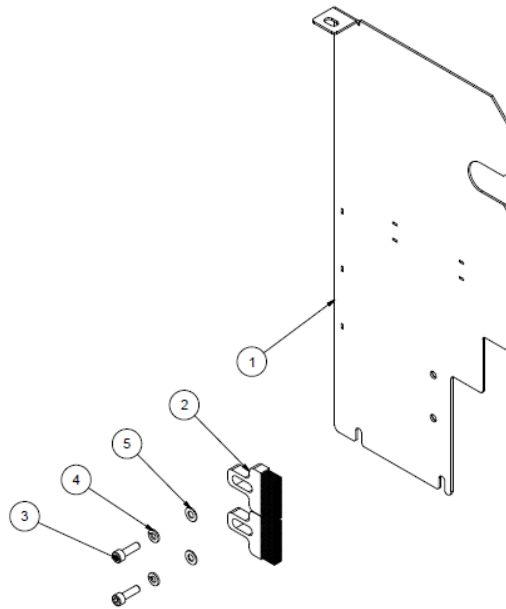
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	722239-1	Upper Knife Holder		1	
2	721049A-2	Cutter Block		4	
3	721049A-4	Stage Set Screw	M6*1	4	
4	722239-3	Throw Away Cutter		4	UPPER
5	SJ050200	Button Head Screw	M5*0.8*10	4	



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	WF062020	Flat Washer	M6xφ20xt2	1	
0020	SR061500	Hex. Socket Screw	M6*1*75	2	
0030	722607A			1	
0040	SS069150	Set Screw	M6x6mm	8	
0050	720911	Infeed Plate		1	
0060	722617	Quick Release Handle	42B-M6	1	
0070	SJ060400	Pan Head Socket Screw	M6*1*20	1	

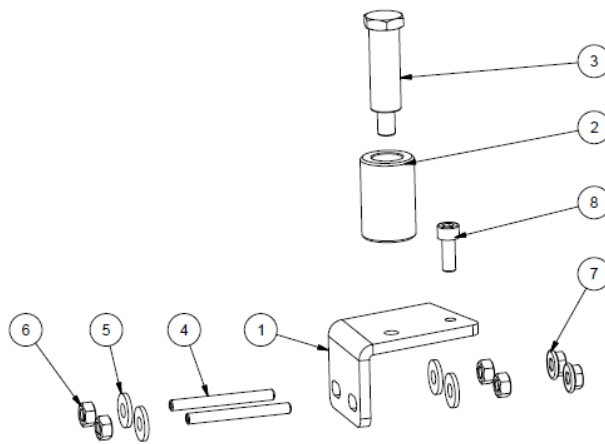


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	SR060400	Hex. Socket Screw	M6*1*20	7	
0020	WS060000	Spring Washer	M6	2	
0030	SR069300	Hex. Socket Screw	M6*1*12	3	
0040	SR061400	Hex. Socket Screw	M6*1*70	2	
0050	722617	Quick Release Handle	42B-M6	1	
0060	WF061620	Flat Washer	M6*φ16	1	
0070	720911	Infeed Plate		1	
0080	722607A			1	
0090	SS069100	Set Screw	M6*1*6	8	
0100	SM060400	Hex. Head Countersunk Screw	M6*20	4	



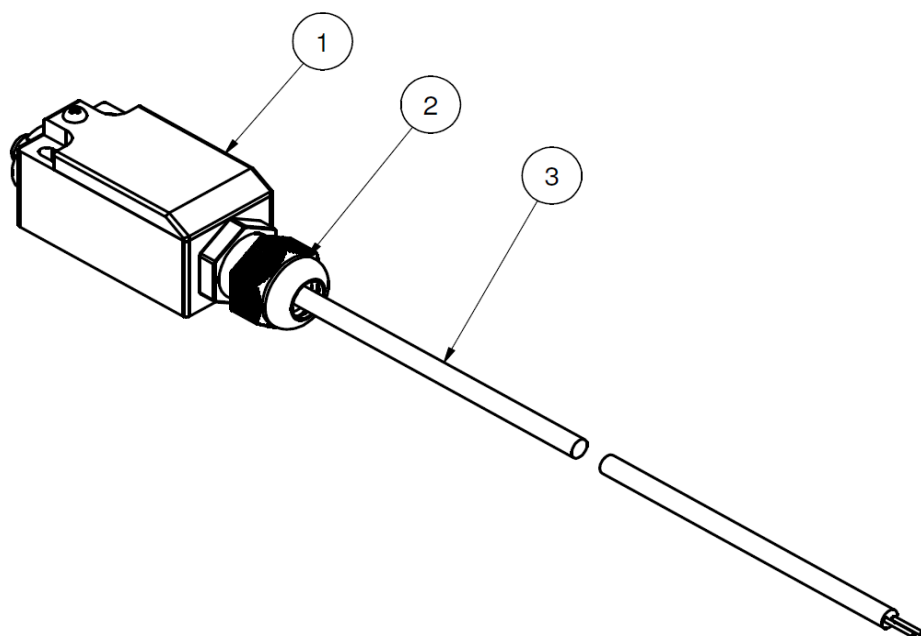
AB720962

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	720962	Board		1	
2	135051	Brush		2	
3	SR060400	Screw		2	
4	WS060000	Washer		2	
5	WF061310	Washer	M6*φ13*1t	2	

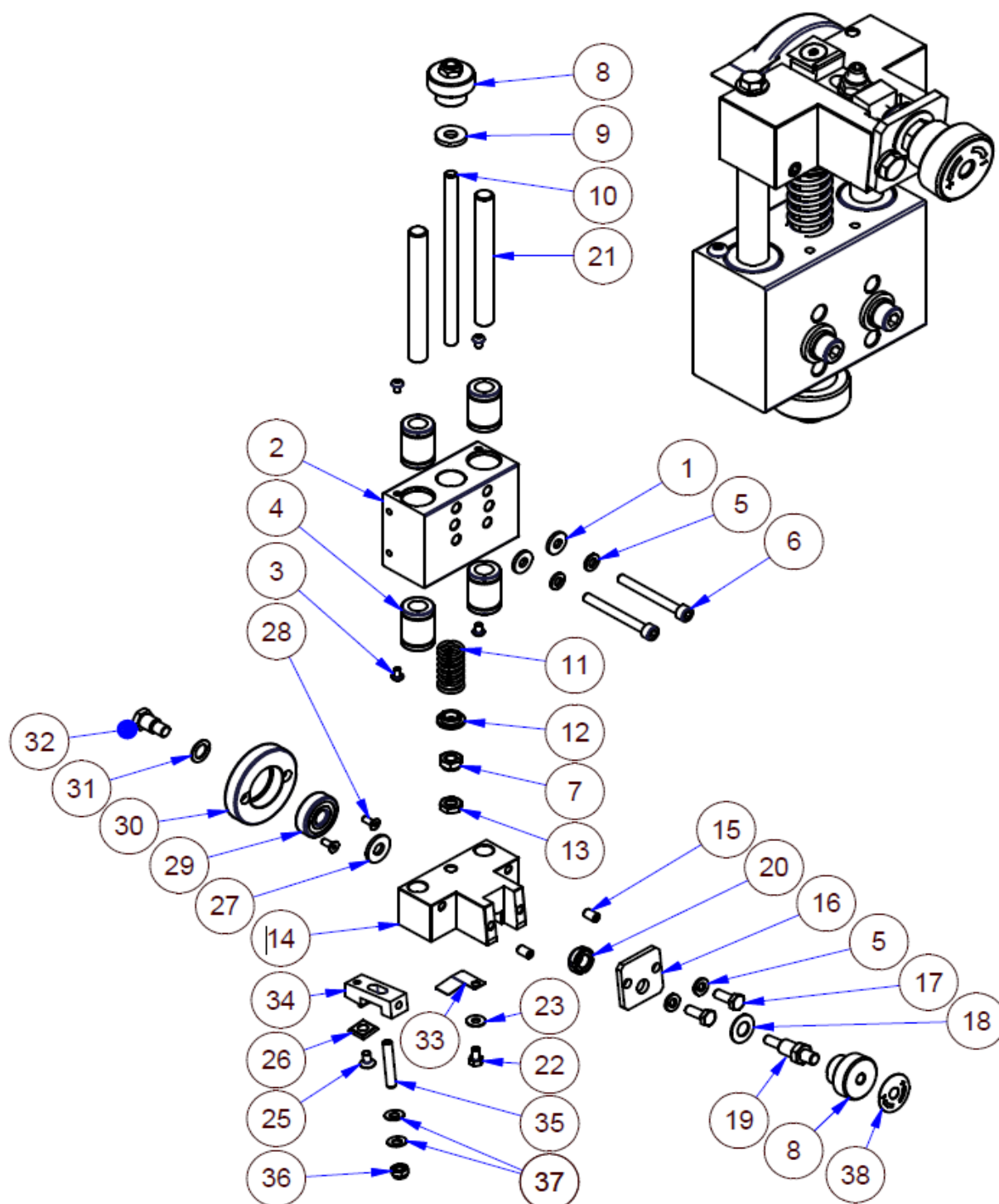


AB720967

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	720967	Fixed Board		1	
2	721108	Roller		1	
3	721111	Screw		1	
4	SS061000	Screw	M6*1*50	2	
5	WF061620	Washer	M6*φ16	4	
6	NH061000	Nut		4	
7	NF061000	Hex flange nut		2	
8	SR069400	Screw	M6*1*16	1	

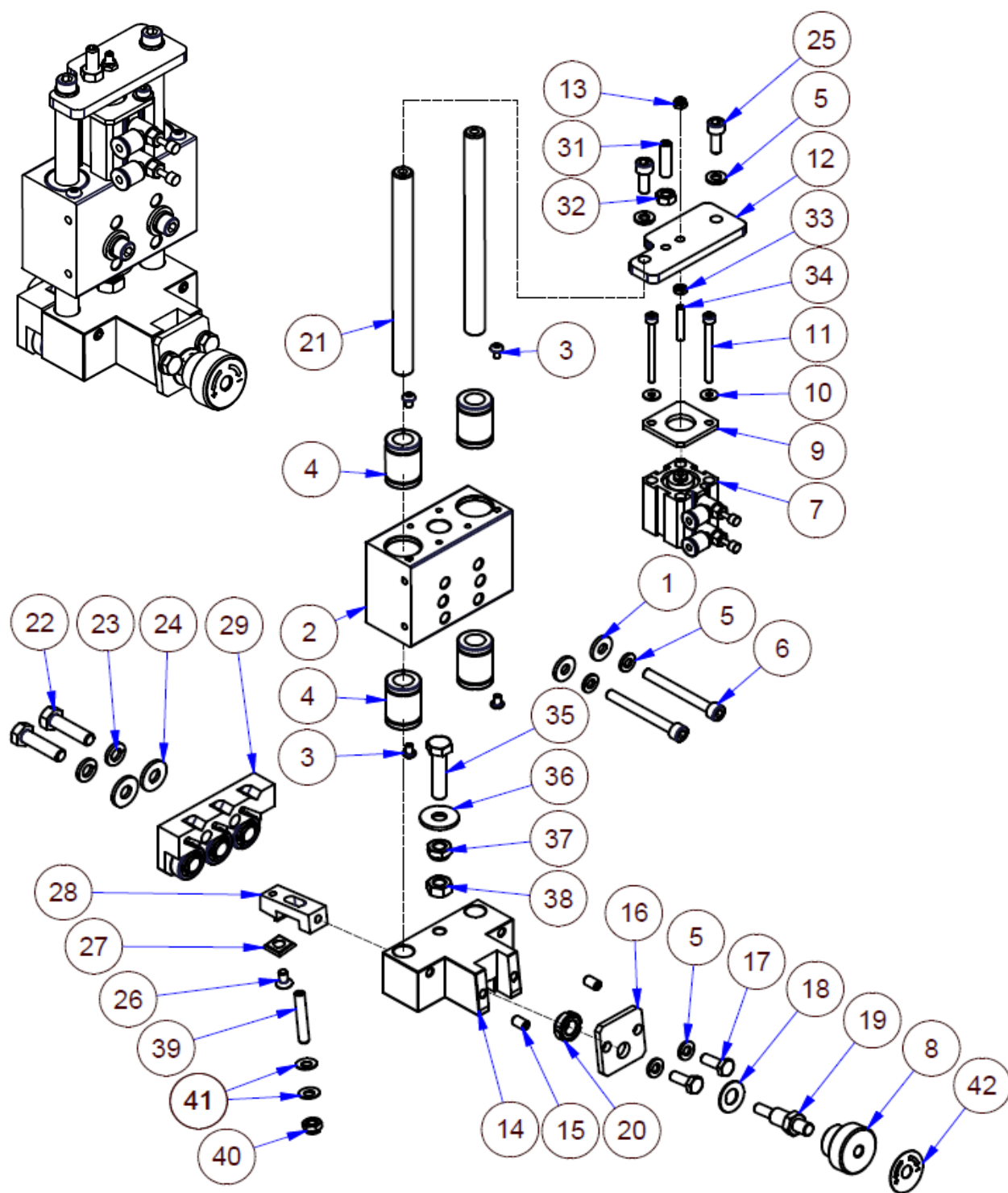
AB721037A-P

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	721037A	Limit Switch	AZD-1001T	1	
0020	709411	Strain Relief	PG11	1	
0030	IC720041	Door Power Off Switch Wire	0.5x2Cx2.3Mx2Y2	1	



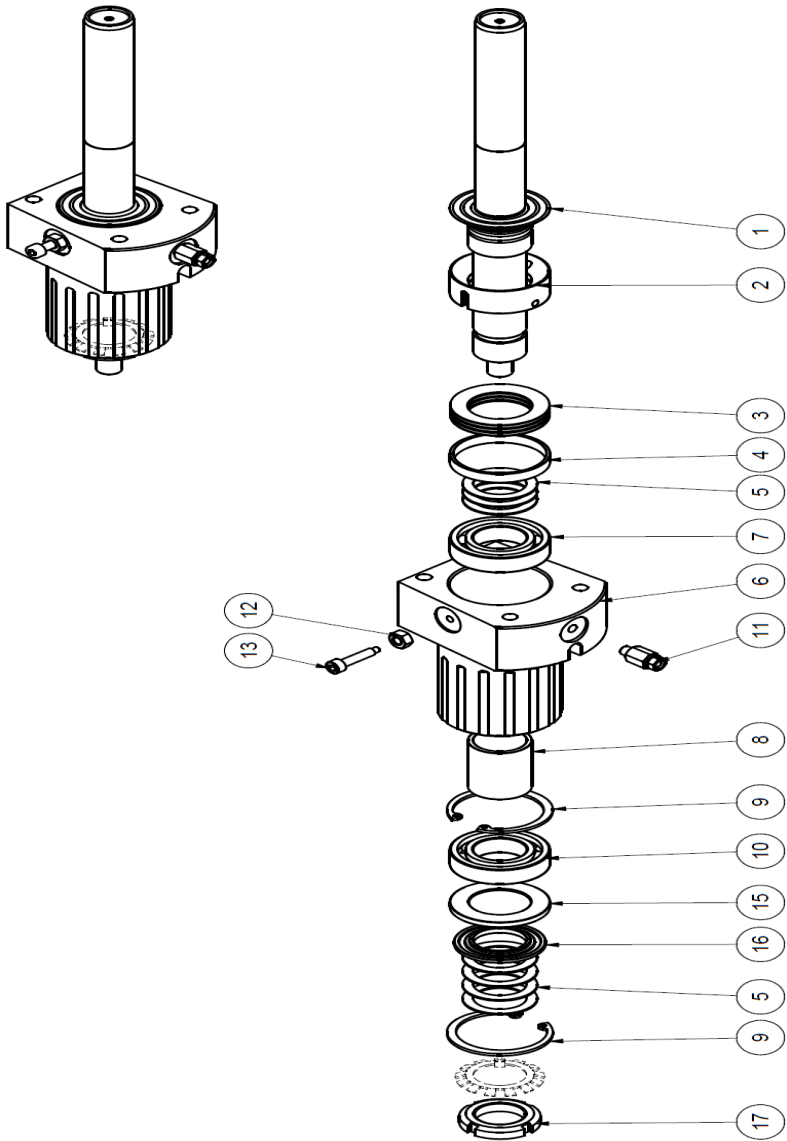
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	WF061620	Flat Washer	M6*φ16	2	
0020	722318	Flat Scraping Movable Seat	V1.2鋁6061	1	
0030	SJ049100	Pan Head Socket Screw	M4*0.7*6	4	
0040	BL210402	Liner Bearing	(C) LM12UU	4	
0050	WS060000	Spring Washer	M6	4	
0060	SR061100	Hex. Socket Screw	M6x55	2	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0070	NL081300	Nylon Nut	M8*1.25	2	
0080	721306	Knob		2	
0090	WF082030	Flat Washer	M8*φ20*3mm	1	
0100	722144	Thread Rod	M8*1.25*140L	1	
0110	721088	Compressed Spring		1	
0120	721305	Pad		1	
0130	NH081304	Nut	M8*1.25*4t	1	
0140	722323	Scraper Seat		1	
0150	SS060200	Set Screw	M6*10	2	
0160	722324	Fixed Plate		1	
0170	SH069400	Hex. Head Screw	M6*1*16	2	
0180	204263	Disc Washer	φ10*φ20	1	
0190	722325	Adjust Bolt		1	
0200	721071	Lock Nut	(I) GUK10xP0.75	1	
0210	722321	Chrome Rod	φ12*L105	2	
0220	SH059200	Hex. Head Screw	M5*0.8*8	1	
0230	WF051210	Flat Washer	M5*φ12	1	
0250	722329	Countersunk Head Screw		1	
0260	722315	Flat Scraper Blade	14*14	1	
0270	WF082020	Flat Washer	M8xφ20	1	
0280	SM040200	Hex. Head Countersunk Screw	M4x10	2	
0290	BB620004A	Ball Bearing	6200LLB	1	
0300	722312	Scraper Wheel		1	
0310	WF101610	Flat Washer	M10*φ16*1.0	1	
0320	722313	Fixed Screw		1	
0330	722314	Scraper		1	
0340	722316A	Blade Housing		1	
0350	SS060700	Set Screw	M6*1*35	1	
0360	NL061000	Nylon Nut	M6	1	
0370	722332	Disc Washer	φ12.5*φ6.2*0.7t	2	
0380	LM721025	Sticker		1	

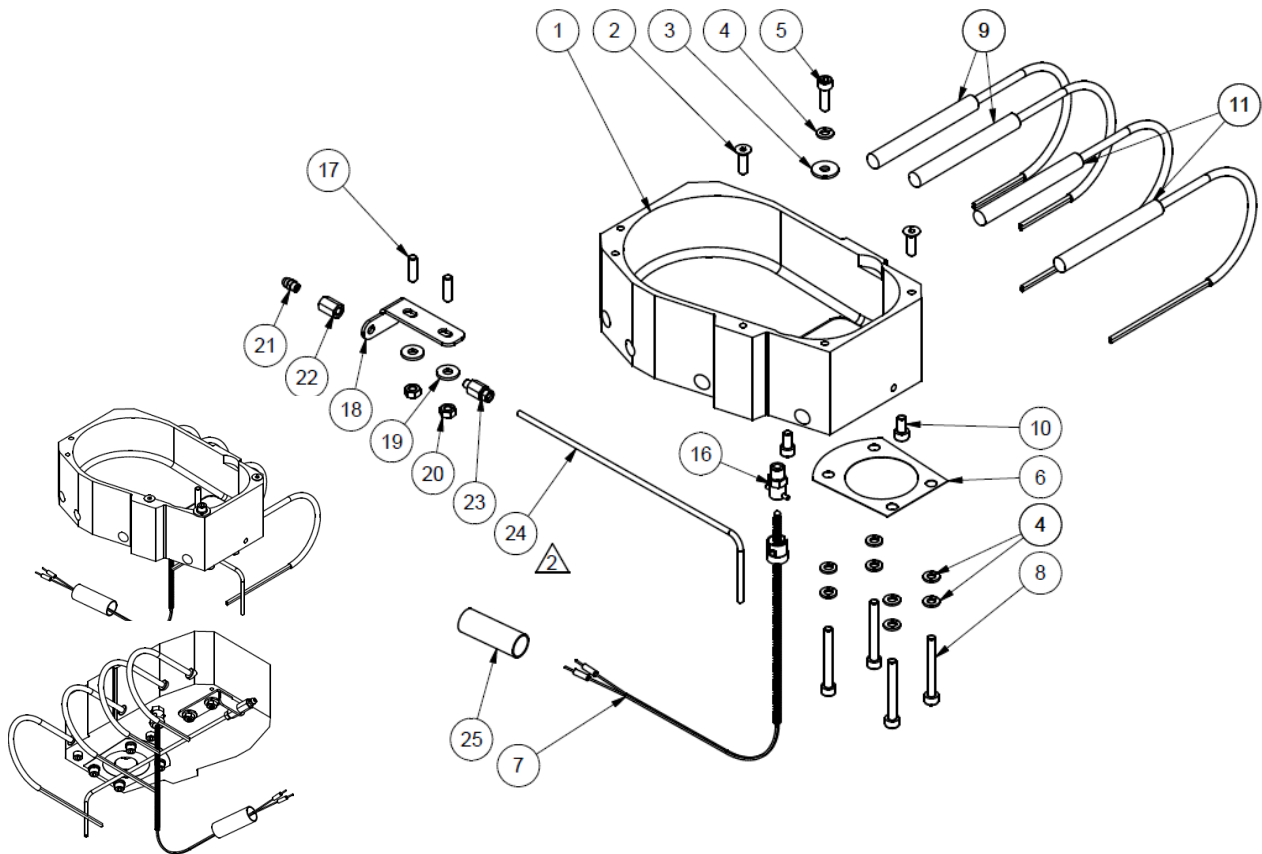


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	WF061620	Flat Washer	M6*φ16	2	
0020	722318	Flat Scraping Movable Seat	6061	1	
0030	SJ049100	Pan Head Socket Screw	M4*0.7*6	4	
0040	BL210402	Liner Bearing	(C) LM12UU	4	
0050	WS060000	Spring Washer	M6	6	
0060	SR061100	Hex. Socket Screw	M6x55	2	

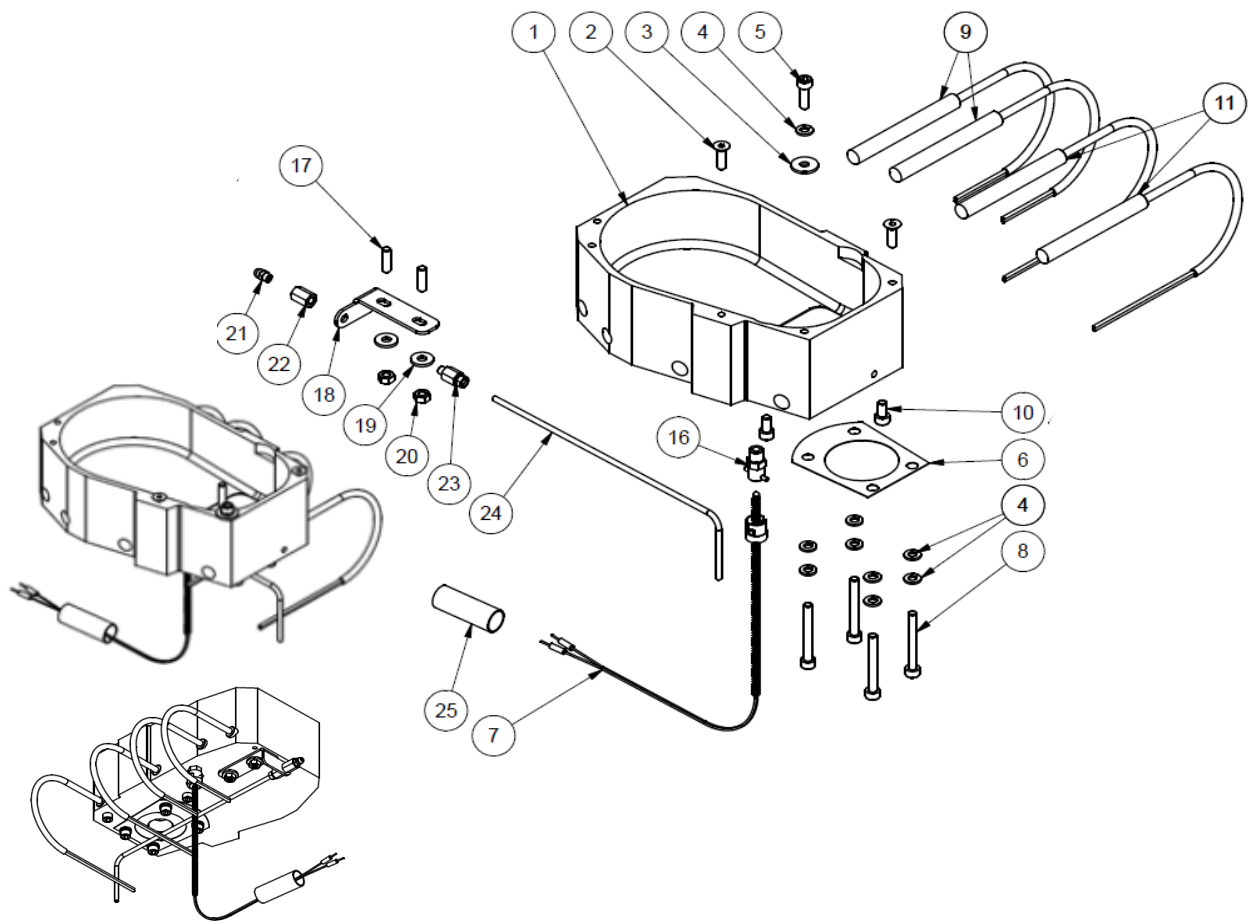
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0070	AB722615B	Pressure Cylinder (Asm.)		1	
0080	721306	Knob		1	
0090	722331	Fixed Plate		1	
0100	WF041010	Flat Washer	M4*φ10*1.0t	2	
0110	SR040900	Hex. Socket Screw	M4*0.7*45	2	
0120	722330	Fixed Plate		1	
0130	NL040700	Nylon Nut	M4*0.7	1	
0140	722323	Scraper Seat	V1.1鋁6061	1	
0150	SS060200	Set Screw	M6*10	2	
0160	722324	Fixed Plate		1	
0170	SH069400	Hex. Head Screw	M6*1*16	2	
0180	204263	Disc Washer	φ10*φ20	1	
0190	722325	Adjust Bolt		1	
0200	721071	Lock Nut	(I) GUK10xP0.75	1	
0210	721975	Chrome Rod	φ12*149L	2	
0220	SH080600	Hex. Head Screw	M8*1.25*30	2	
0230	WS080000	Spring Washer	M8	2	
0240	WF082020	Flat Washer	M8xφ20	2	
0250	SR069400	Hex. Socket Screw	M6*1*16	2	
0260	722329	Countersunk Head Screw		1	
0270	722315	Flat Scraper Blade	14*14	1	
0280	722316A	Blade Housing		1	
0290	AC720432A		SEB-E370P	1	
0310	SS060500	Set Screw	M6*1*25	1	
0320	NH061000	Nut	M6	1	
0330	NH040700	Nut	M4*0.7	1	
0340	SS040500	Set Screw	M4*0.7*25	1	
0350	SH080700	Hex. Head Screw	M8*1.25*35	1	
0360	WF082320	Flat Washer	M8*φ23*t2.0	1	
0370	NL081300	Nylon Nut	M8*1.25	1	
0380	NH081300	Nut	M8*13	1	
0390	SS060700	Set Screw	M6*1*35	1	
0400	NL061000	Nylon Nut	M6	1	
0410	722332	Disc Washer	φ12.5*φ6.2*0.7t	2	
0420	LM721025	Sticker		1	



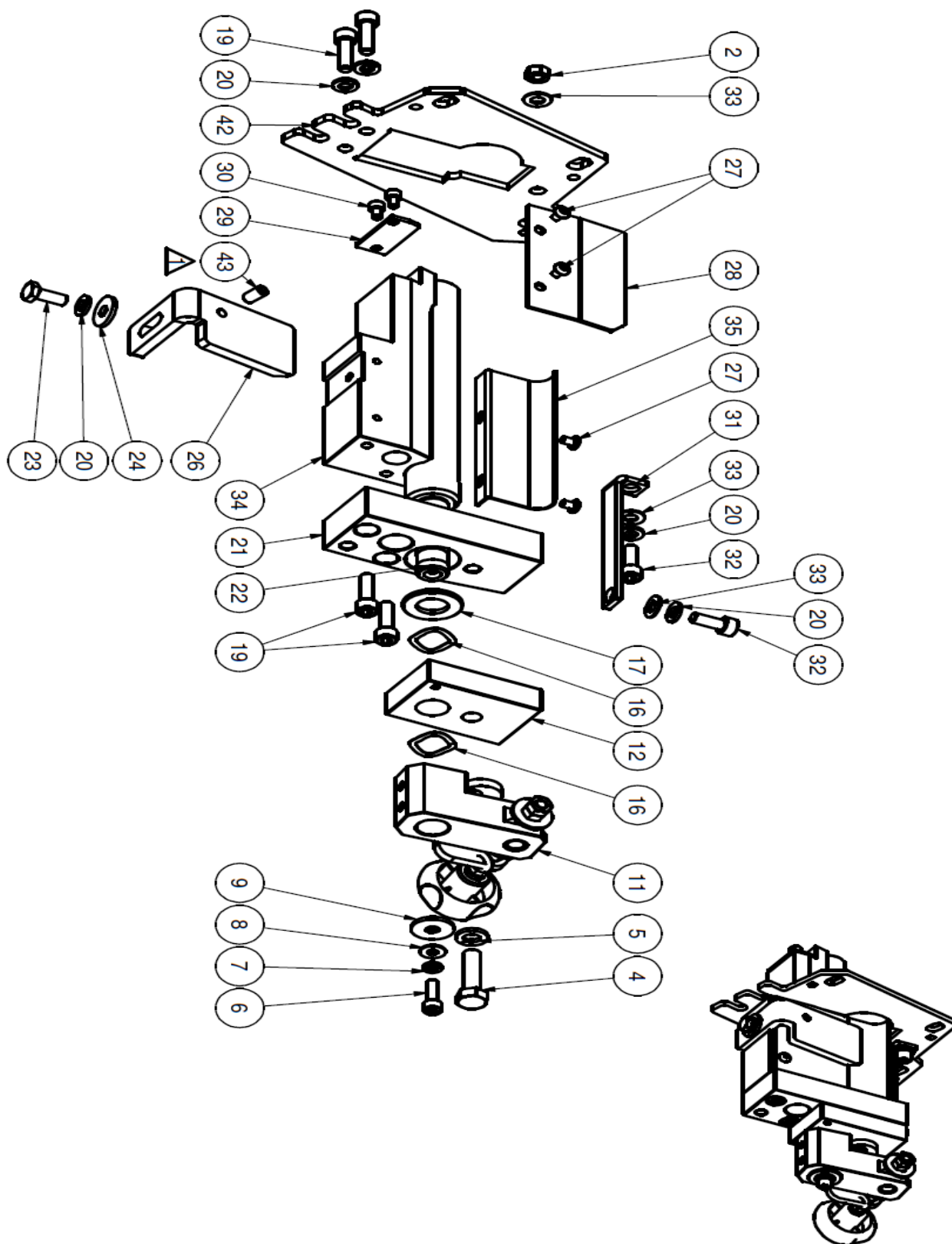
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	721255	Spread Glue Shaft		1	
0020	721246	Ring		1	
0030	721247	Disc Washer	φ46.5*φ3.0*0.6t	6	
0040	721248	Ring		1	
0050	WF253510	Flat Washer	M25xφ35xt1	7	
0060	722134	Spread Glue Base		1	
0070	BB600500	Ball Bearing	6005	1	
0080	721250	Separate Ring	V1.1	1	
0090	RR470000	Retaining Ring (R-type)	R47	2	
0100	BB600502	Ball Bearing	6005ZZ	1	
0110	721289	Lubricating Joints		1	
0120	NH061000	Nut	M6	1	
0130	721251	Step Bolt		1	
0150	721256	Prevent Dust Outside Ring		1	
0160	721257	Prevent Dust Inside Ring		1	
0170	721252	Precise Nut	JL NK25(M25xP1.5)	1	



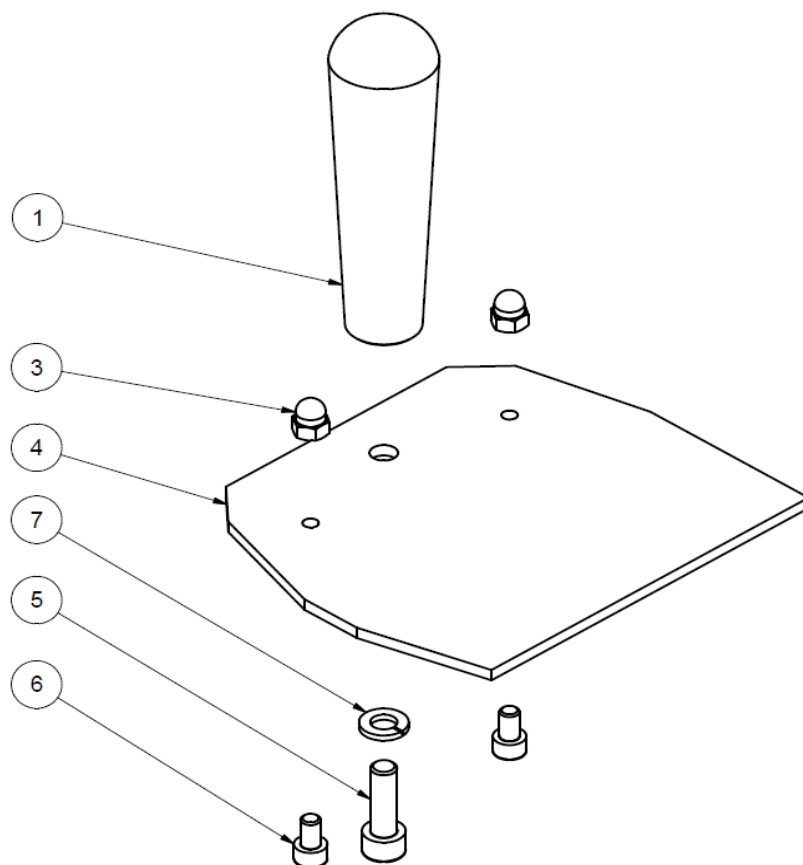
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722135A	Glue Bucket		1	
0020	SM060400	Hex. Head Countersunk Screw	M6*20	2	
0030	WF061920	Flat Washer	M6xφ19	1	
0040	WS060000	Spring Washer	M6	9	
0050	SR060400	Hex. Socket Screw	M6*1*20	1	
0060	722136	Leakproof Gasket		1	
0070	722629-1	Temperature Sensing Cord		1	
0080	SR061000	Hex. Socket Screw	M6*1*50	4	
0090	IC722141A	Electric Heating Rod Processing Wire		2	
0100	SR069300	Hex. Socket Screw	M6*1*12	2	
0110	IC722140A	Electric Heating Rod Processing Wire		2	
0160	722629-3	Double Buckle Copper Seat	WY10	1	
0170	SS060400	Set Screw	M6*1*20	2	
0180	722139	Nozzle Fixed Plate		1	
0190	WF061620	Flat Washer	M6*φ16	2	
0200	NH061000	Nut	M6	2	
0210	203198	Oil Filler Nozzle		1	
0220	721290	Adapter Bracket		1	
0230	721289	Lubricating Joints		1	
0240	721282	Copper Tube	1ROL=50M	0.38	
0250	995049	Glass Fiber Hose	JYT-1-6	1	



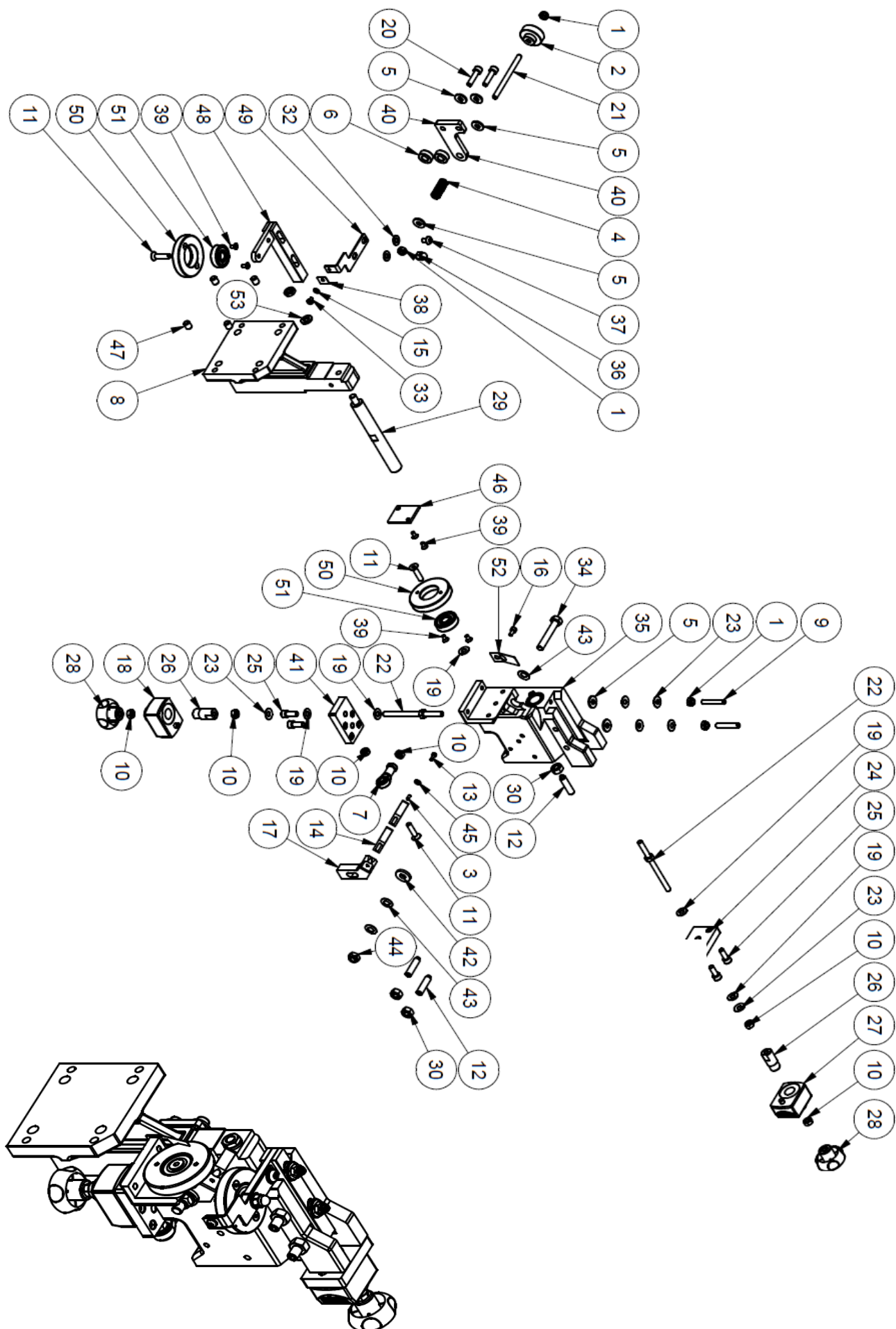
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722135A	Glue Bucket		1	
0020	SM060400	Hex. Head Countersunk Screw	M6*20	2	
0030	WF061920	Flat Washer	M6xφ19	1	
0040	WS060000	Spring Washer	M6	9	
0050	SR060400	Hex. Socket Screw	M6*1*20	1	
0060	722136	Leakproof Gasket		1	
0070	722629-1	Temperature Sensing Cord		1	
0080	SR061000	Hex. Socket Screw	M6*1*50	4	
0090	IC722141B	Electric Heating Rod Processing Wire		2	
0100	SR069300	Hex. Socket Screw	M6*1*12	2	
0110	IC722140B	Electric Heating Rod Processing Wire		2	
0160	722629-3	Double Buckle Copper Seat	WY10	1	
0170	SS060400	Set Screw	M6*1*20	2	
0180	722139	Nozzle Fixed Plate		1	
0190	WF061620	Flat Washer	M6*φ16	2	
0200	NH061000	Nut	M6	2	
0210	203198	Oil Filler Nozzle		1	
0220	721290	Adapter Bracket		1	
0230	721289	Lubricating Joints		2	
0240	721282	Copper Tube	1ROL=50M	0.27	
0250	995049B			1	



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0020	NH061000	Nut	M6	1	
0040	SH080600	Hex. Head Screw	M8*1.25*30	1	
0050	WS080000	Spring Washer	M8	1	
0060	SR059400	Hex. Socket Screw	M5*0.8*16	1	
0070	WS050000	Spring Washer	M5	1	
0080	WF051210	Flat Washer	M5*φ12	1	
0090	WF062020	Flat Washer	M6xφ20xt2	1	
0110	AB721273	Glue Bucket Adjust Block Asm.		1	
0120	721261	Fixed Block		1	
0160	WW152203	Wave Washer	φ15xφ22	2	T
0170	721262	Cushion		1	
0190	SR060400	Hex. Socket Screw	M6*1*20	4	
0200	WS060000	Spring Washer	M6	5	
0210	721264	Fixed Block		1	
0220	721265	Adjust Rotate Roller		1	
0230	SH069400	Hex. Head Screw	M6*1*16	1	
0240	WF061820	Flat Washer	M6xφ18	1	
0260	721270	Guide Slice		1	
0270	SJ049100	Pan Head Socket Screw	M4*0.7*6	4	
0280	721268	Cover Pate		1	
0290	721269	Cover Pate		1	
0300	SR049100	Hex. Socket Screw	M4*0.7*6	2	
0310	721263	L Type Support Plate		1	
0320	SR069400	Hex. Socket Screw	M6*1*16	2	
0330	WF061310	Flat Washer	M6*φ13*1t	3	
0340	721267	Adjustment Base		1	
0350	721266	Cover Pate		1	
0420	722137	Glue Bucket Upper Cover		1	
0430	SS069300	Set Screw	M6*1*12	1	

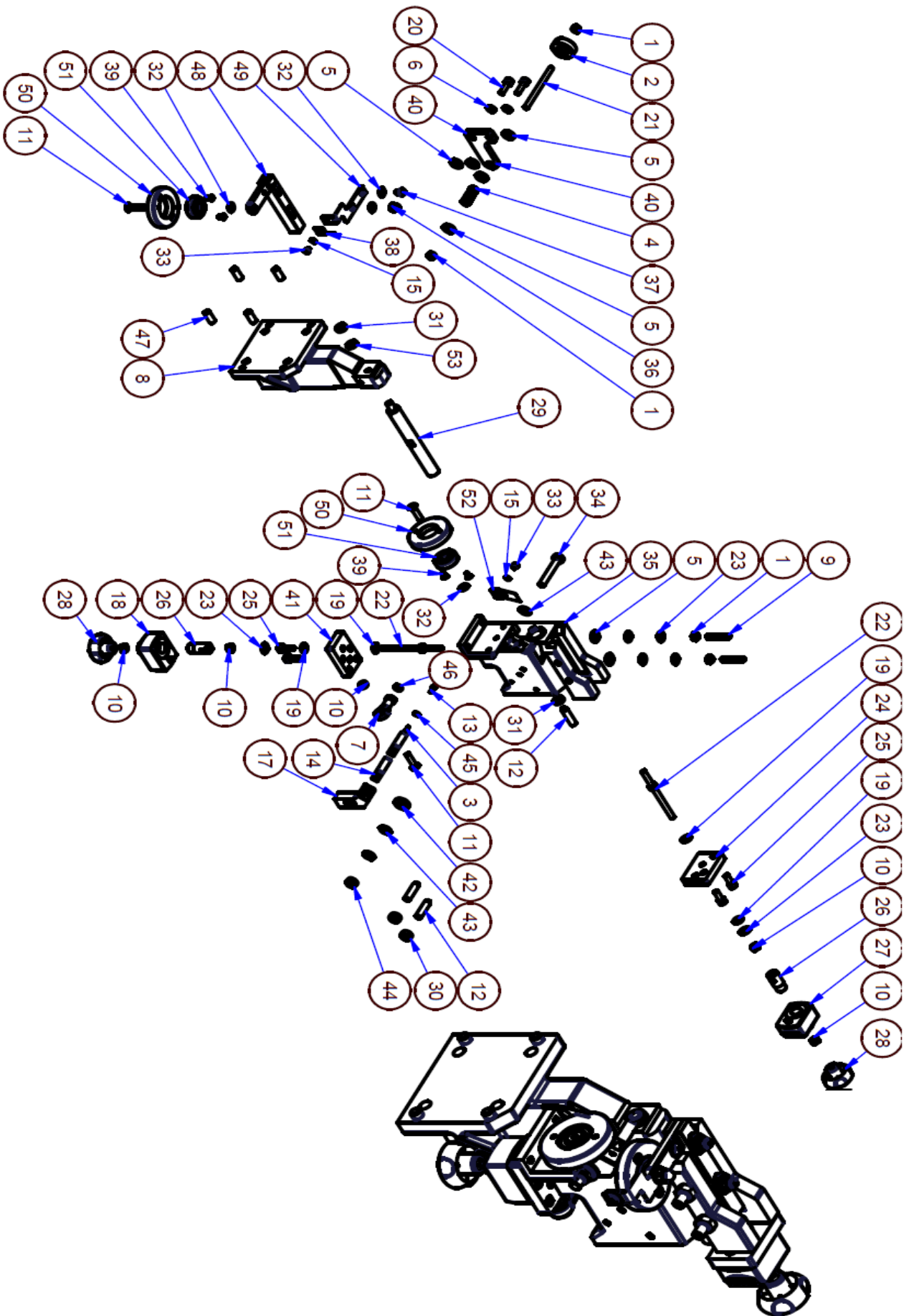


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	720338	Handle	M8	1	
0030	NA061000	Acorn Nut	M6*1	2	
0040	722138A	Glue Bucket Guard		1	
0050	SR080500	Hex. Socket Screw	M8*1.25*25	1	
0060	SR060200	Hex. Socket Screw	M6*1*10	2	
0070	WS080000	Spring Washer	M8	1	



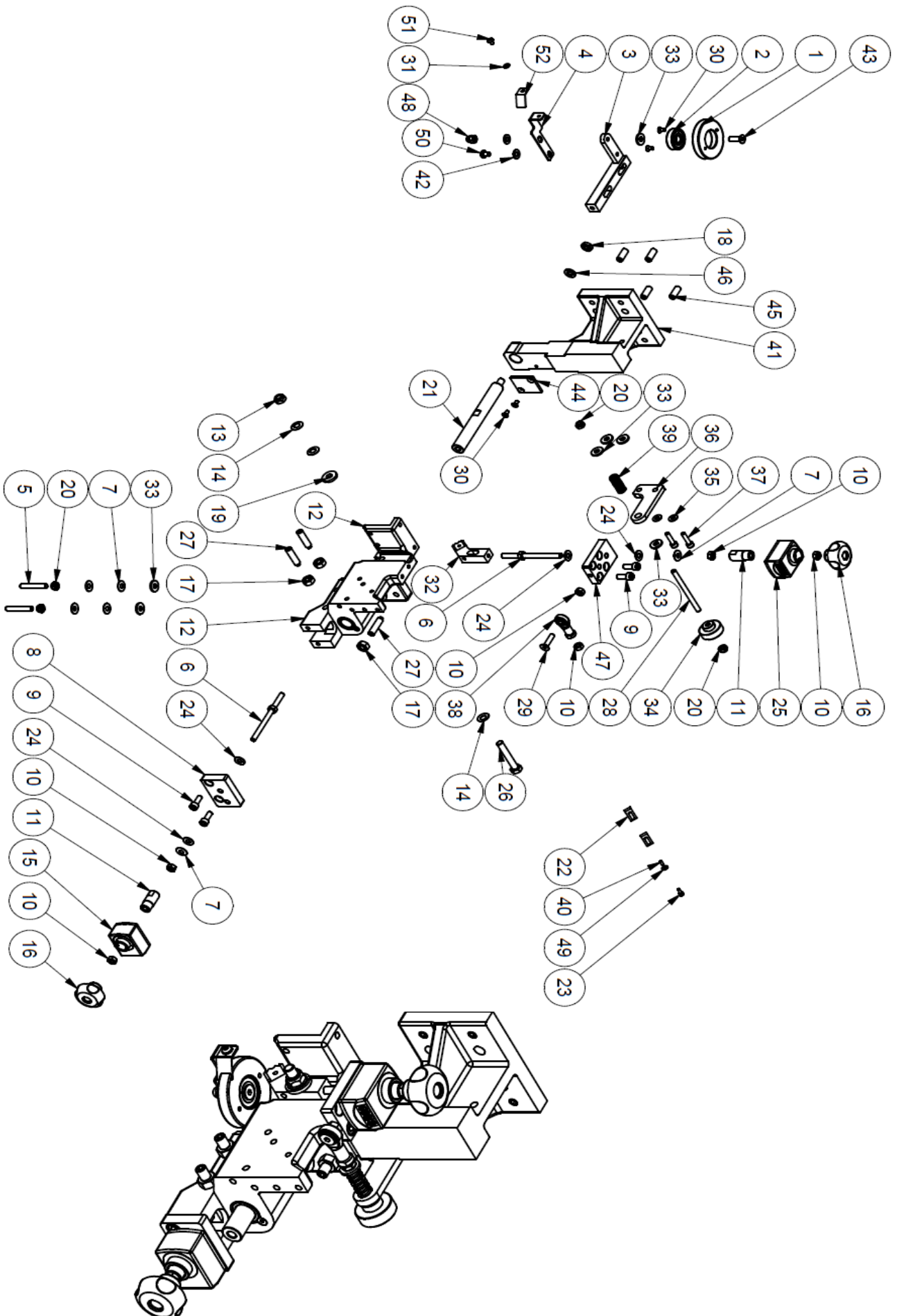
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	NL061000	Nylon Nut	M6	4	
0020	722253	Adjust Nut		1	
0030	SS039200	Set Screw	M3*0.5*8	1	
0040	722254	Compressed Spring		1	
0050	WF061620	Flat Washer	M6*φ16	6	
0060	721137	Washer		2	
0070	721201	Rod End Bolt	PHS-06	1	
0080	720593A	Fixed Base		1	
0090	SS060700	Set Screw	M6*1*35	2	
0100	NH061000	Nut	M6	6	
0110	SM060500	Hex. Head Countersunk Screw	M6x25	3	
0120	722468	Copper Head Set Screw	M8*32L	3	
0130	SR039200	Hex. Socket Screw	M3*0.7*8	1	
0140	722279	Scrape Slice		2	
0150	WF040810	Flat Washer	M4*φ8	1	
0160	SR049200	Hex. Socket Screw	M4*0.7*8	1	
0170	722308	Adjustment Lower Bracket		1	
0180	722262A	Digital Position Indicator	0414-1.0-E-14-O	1	
0190	992600	Copper Washer	φ6xφ14x1.0t	5	
0200	SR060500	Hex. Socket Screw	M6*1*25	2	
0210	SS061600	Set Screw	M6*1*80	1	
0220	722263	Adjust Bolt		2	
0230	206395	Disc Spring	φ15*φ6.2*0.5t	6	
0240	722264	Locate Block		1	
0250	SR069400	Hex. Socket Screw	M6*1*16	4	
0260	722261	Bushing		2	
0270	722262	Digital Position Indicator		1	
0280	722258	Knob	M6	2	
0290	722268	Chrome Rod	φ16*L138	1	
0300	NH081300	Nut	M8*13	3	
0310	NH081304	Nut	M8*1.25*4t	1	
0320	WF061310	Flat Washer	M6*φ13*1t	3	
0330	SJ049100	Pan Head Socket Screw	M4*0.7*6	1	
0340	SH081040	Hex. Head Screw	M8*1.25*50	1	
0350	AC722295		AB722295.A	1	
0360	NA061000	Acorn Nut	M6*1	1	
0370	SJ069200	Pan Head Socket Screw	M6*1*8	1	
0380	722462	Scraper		1	
0390	SM049200	Hex. Head Countersunk Screw	M4*8	6	
0400	722299	Locate Plate	T=6mm	1	
0410	722298	Locate Block		1	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0420	WF082030	Flat Washer	M8*φ20*3mm	1	
0430	721205	Disc Washer	φ16*φ8.2*0.4t	3	
0440	NL081300	Nylon Nut	M8*1.25	1	
0450	WF030810	Flat Washer	M3*φ8	1	
0460	722274	Scrape Proof Plate		1	
0470	SS080200	Set Screw	M8*1.25*10	4	
0480	722270A	Roller Bracket		1	
0490	722303A	Fixed Plate		1	
0500	722312	Scraper Wheel		2	
0510	BB620004A	Ball Bearing	6200LLB	2	
0520	721068	Scrape Slice		1	
0530	WS080001	Spring Washer (EXT.)	M8	1	



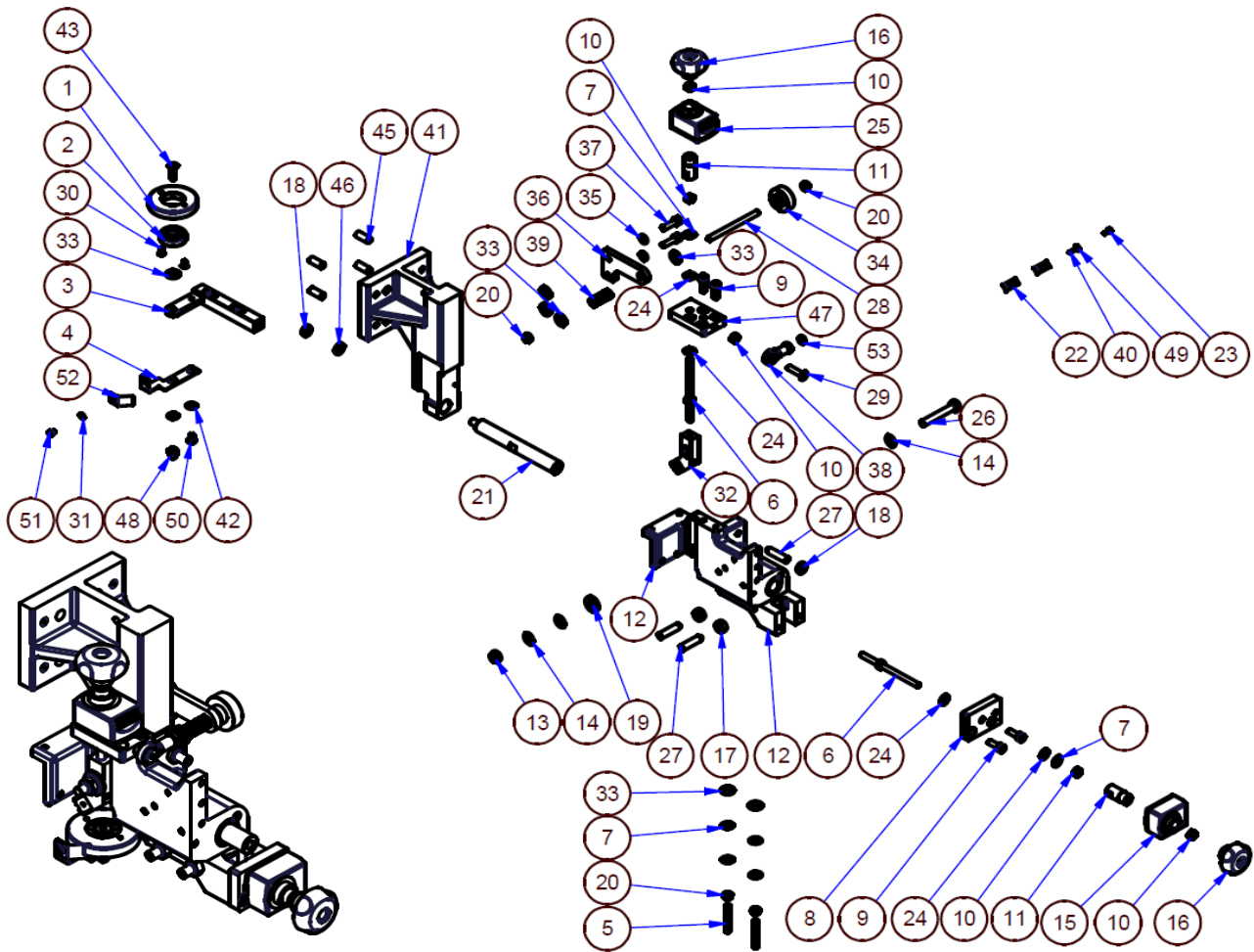
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	NL061000	Nylon Nut	M6	4	
0020	722253	Adjust Nut		1	
0030	SS039200	Set Screw	M3*0.5*8	1	
0040	722254	Compressed Spring		1	
0050	WF061620	Flat Washer	M6*φ16	7	
0060	WS060000	Spring Washer	M6	2	
0070	721201	Rod End Bolt	M6*P1.0	1	
0080	720593B	Fixed Base		1	
0090	SS060700	Set Screw	M6*1*35	2	
0100	NH061000	Nut	M6	5	
0110	SM060500	Hex. Head Countersunk Screw	M6x25	3	
0120	722468	Copper Head Set Screw	M8*32L	3	
0130	SR039200	Hex. Socket Screw	M3*0.7*8	1	
0140	722279	Scrape Slice		2	
0150	WF040810	Flat Washer	M4*φ8	2	
0170	722308	Adjustment Lower Bracket		1	
0180	722262A	Digital Position Indicator	0414-1.0-E-14-O	1	
0190	992600	Copper Washer	φ6xφ14x1.0t	4	
0200	SR060400	Hex. Socket Screw	M6*1*20	2	
0210	SS061600	Set Screw	M6*1*80	1	
0220	722263	Adjust Bolt		2	
0230	206395	Disc Spring	φ15*φ6.2*0.5t(	6	
0240	722264	Locate Block		1	
0250	SR069400	Hex. Socket Screw	M6*1*16	4	
0260	722261	Bushing		2	
0270	722262	Digital Position Indicator		1	
0280	722258	Knob	M6	2	
0290	722268	Chrome Rod	φ16*L138	1	
0300	NH081300	Nut	M8*13	2	
0310	NH081304	Nut	M8*1.25*4t	2	
0320	WF061310	Flat Washer	M6*φ13*1t	4	
0330	SJ049100	Pan Head Socket Screw	M4*0.7*6	2	
0340	SH081040	Hex. Head Screw	M8*1.25*50	1	
0350	AC722295		AB722295.A	1	
0360	NA061000	Acorn Nut	M6*1	1	
0370	SJ069200	Pan Head Socket Screw	M6*1*8	1	
0380	722462	Scraper		1	
0390	SM049200	Hex. Head Countersunk Screw	M4*8	4	
0400	722299	Locate Plate	T=6mm	1	
0410	722298	Locate Block		1	
0420	WF082030	Flat Washer	M8*φ20*3mm	1	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0430	721205	Disc Washer	φ16*φ8.2*0.4t	3	
0440	NL081300	Nylon Nut	M8*1.25	1	
0450	WF030810	Flat Washer	M3*φ8	1	
0460	NH0610004	Nut (Thin)	M6*1.0*3	1	
0470	SS080400	Set Screw	M8*1.25*20	4	
0480	722270A	Roller Bracket		1	
0490	722303A	Fixed Plate		1	
0500	722312	Scraper Wheel		2	
0510	BB620004A	Ball Bearing	6200LLB	2	
0520	721068	Scrape Slice		1	
0530	WS080001	Spring Washer (EXT.)	M8	1	



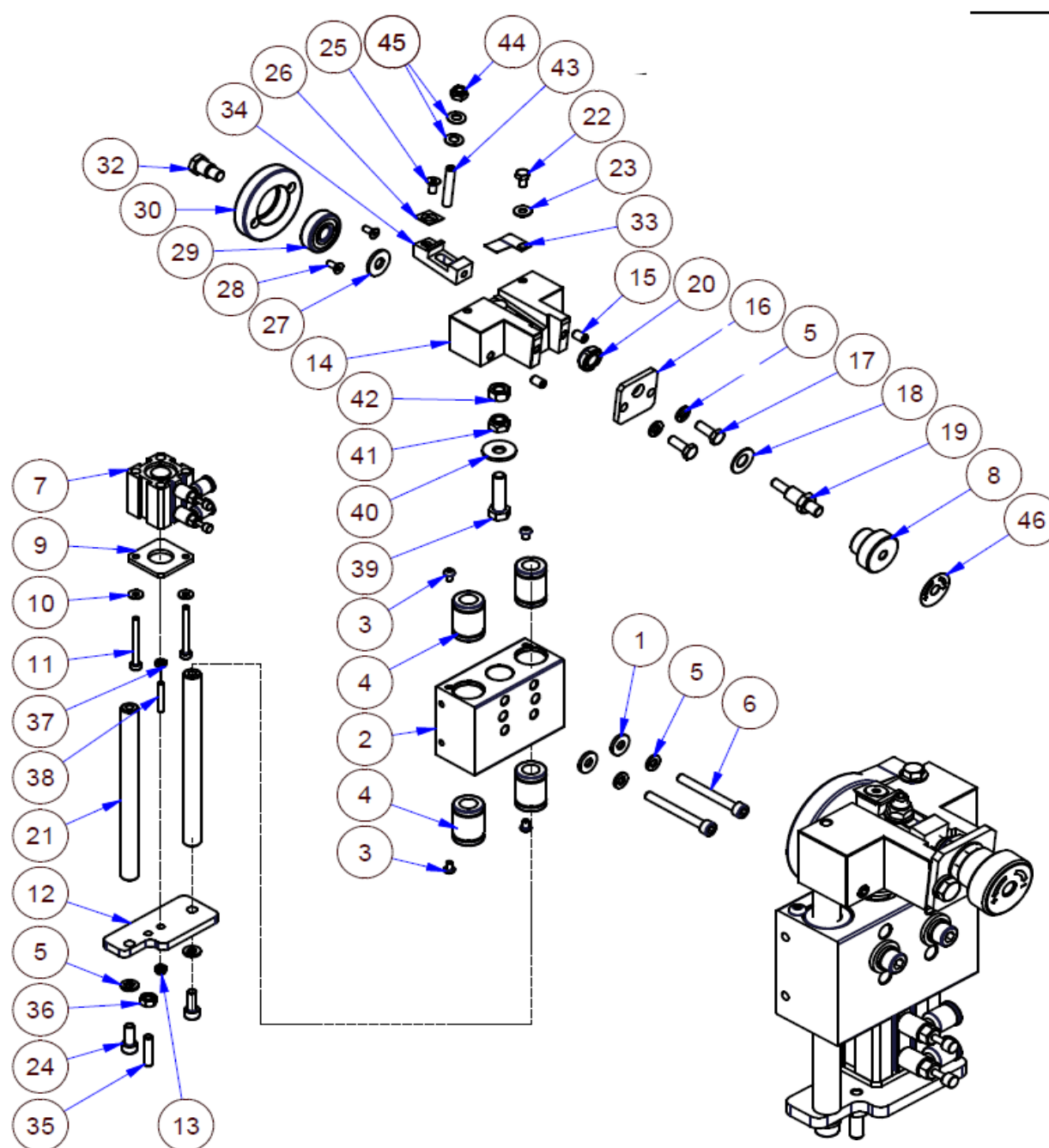
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722312	Scraper Wheel		1	
0020	BB620004A	Ball Bearing	6200LLB	1	
0030	722270A	Roller Bracket		1	
0040	722302A	Fixed Plate		1	
0050	SS060800	Set Screw	M6*1*40	2	
0060	722263	Adjust Bolt		2	
0070	206395	Disc Spring	φ15*φ6.2*0.5t	6	
0080	722264	Locate Block		1	
0090	SR069400	Hex. Socket Screw	M6*1*16	4	
0100	NH061000	Nut	M6	6	
0110	722261	Bushing		2	
0120	AC722296		AB722296.A	1	
0130	NL081300	Nylon Nut	M8*1.25	1	
0140	721205	Disc Washer	φ16*φ8.2*0.4t	3	
0150	722262	Digital Position Indicator		1	
0160	722258	Knob	M6	2	
0170	NH081300	Nut	M8*13	3	
0180	NH081304	Nut	M8*1.25*4t	1	
0190	WF082030	Flat Washer	M8*φ20*3mm	1	
0200	NL061000	Nylon Nut	M6	4	
0210	722268	Chrome Rod	φ16*L138	1	
0220	722279	Scrape Slice		2	
0230	SR039200	Hex. Socket Screw	M3*0.7*8	1	
0240	992600	Copper Washer	φ6xφ14x1.0t	4	
0250	722262A	Digital Position Indicator	0414-1.0-E-14-O	1	
0260	SH081040	Hex. Head Screw	M8*1.25*50	1	
0270	722468	Copper Head Set Screw	M8*32L	3	
0280	SS061600	Set Screw	M6*1*80	1	
0290	SM060500	Hex. Head Countersunk Screw	M6x25	1	
0300	SM049200	Hex. Head Countersunk Screw	M4*8	4	
0310	WF040810	Flat Washer	M4*φ8	1	
0320	722297	R Scrape Knife Upper Holder		1	
0330	WF061620	Flat Washer	M6*φ16	7	
0340	722253	Adjust Nut		1	
0350	WF051210	Flat Washer	M5*φ12	2	
0360	722299	Locate Plate	T=6mm	1	
0370	SR050400	Hex. Socket Screw	M5*0.8*20	2	
0380	721201	Rod End Bolt	PHS-06	1	
0390	722254	Compressed Spring		1	
0400	SS039200	Set Screw	M3*0.5*8	1	
0410	722251	Scraper Upper Bracket		1	

0420	WF061310	Flat Washer	M6* ϕ 13*1t	2	
0430	SM060400	Hex. Head Countersunk Screw	M6*20	1	
0440	722274	Scrape Proof Plate		1	
0450	SS080407	Set Screw	M8*1.25*20	4	
0460	WS080001	Spring Washer (EXT.)	M8	1	
0470	722298	Locate Block		1	
0480	NA061000	Acorn Nut	M6*1	1	
0490	WF030810	Flat Washer	M3* ϕ 8	1	
0500	SJ069200	Pan Head Socket Screw	M6*1*8	1	
0510	SJ049100	Pan Head Socket Screw	M4*0.7*6	1	
0520	722462	Scraper		1	



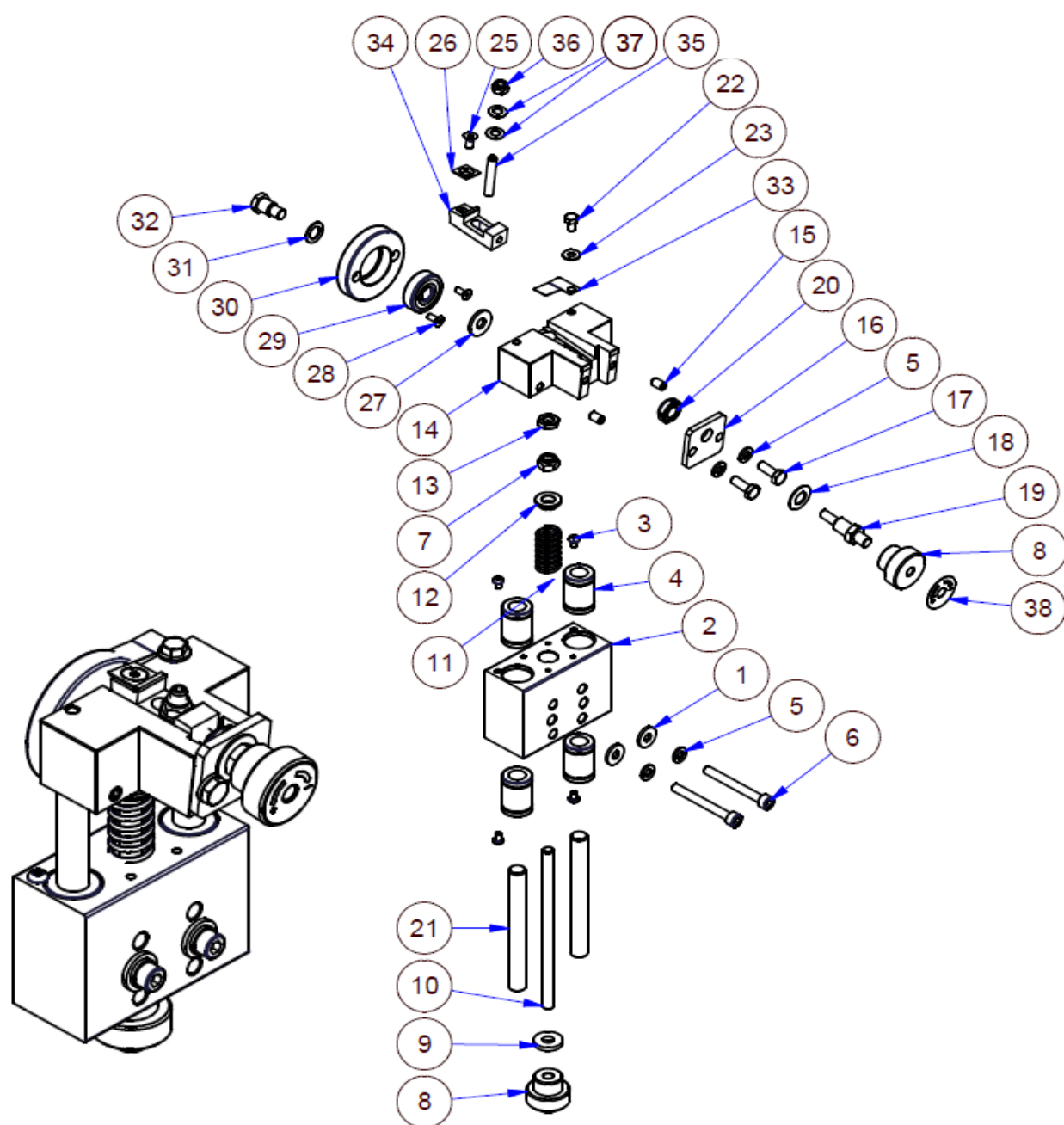
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722312	Scraper Wheel		1	
0020	BB620004A	Ball Bearing	6200LLB	1	
0030	722270A	Roller Bracket		1	
0040	722302A	Fixed Plate		1	
0050	SS060800	Set Screw	M6*1*40	2	
0060	722263	Adjust Bolt		2	
0070	206395	Disc Spring	φ15*φ6.2*0.5t	6	
0080	722264	Locate Block		1	
0090	SR069400	Hex. Socket Screw	M6*1*16	4	
0100	NH061000	Nut	M6	5	
0110	722261	Bushing		2	
0120	AC722296		AB722296.A	1	
0130	NL081300	Nylon Nut	M8*1.25	1	
0140	721205	Disc Washer	φ16*φ8.2*0.4t	3	
0150	722262	Digital Position Indicator		1	
0160	722258	Knob	M6	2	
0170	NH081300	Nut	M8*13	2	
0180	NH081304	Nut	M8*1.25*4t	2	
0190	WF082030	Flat Washer	M8*φ20*3mm	1	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0200	NL061000	Nylon Nut	M6	4	
0210	722268	Chrome Rod	φ16*L138	1	
0220	722279	Scrape Slice		2	
0230	SR039200	Hex. Socket Screw	M3*0.7*8	1	
0240	992600	Copper Washer	φ6xφ14x1.0t	4	
0250	722262A	Digital Position Indicator	0414-1.0-E-14-O	1	
0260	SH081040	Hex. Head Screw	M8*1.25*50	1	
0270	722468	Copper Head Set Screw	M8*32L	3	
0280	SS061600	Set Screw	M6*1*80	1	
0290	SM060500	Hex. Head Countersunk Screw	M6x25	1	
0300	SM049200	Hex. Head Countersunk Screw	M4*8	2	
0310	WF040810	Flat Washer	M4*φ8	1	
0320	722297	R Scrape Knife Upper Holder		1	
0330	WF061620	Flat Washer	M6*φ16	7	
0340	722253	Adjust Nut		1	
0350	WS060000	Spring Washer	M6	2	
0360	722299	Locate Plate	T=6mm	1	
0370	SR060400	Hex. Socket Screw	M6*1*20	2	
0380	721201	Rod End Bolt	M6*P1.0	1	
0390	722254	Compressed Spring		1	
0400	SS039200	Set Screw	M3*0.5*8	1	
0410	722251A	Scraper Upper Bracket		1	
0420	WF061310	Flat Washer	M6*φ13*1t	2	
0430	SM060400	Hex. Head Countersunk Screw	M6*20	1	
0450	SS080407	Set Screw	M8*1.25*20	4	
0460	WS080001	Spring Washer (EXT.)	M8	1	
0470	722298	Locate Block		1	
0480	NA061000	Acorn Nut	M6*1	1	
0490	WF030810	Flat Washer	M3*φ8	1	
0500	SJ069200	Pan Head Socket Screw	M6*1*8	1	
0510	SJ049100	Pan Head Socket Screw	M4*0.7*6	1	
0520	722462	Scraper		1	
0530	NH0610004	Nut (Thin)	M6*1.0*3	1	

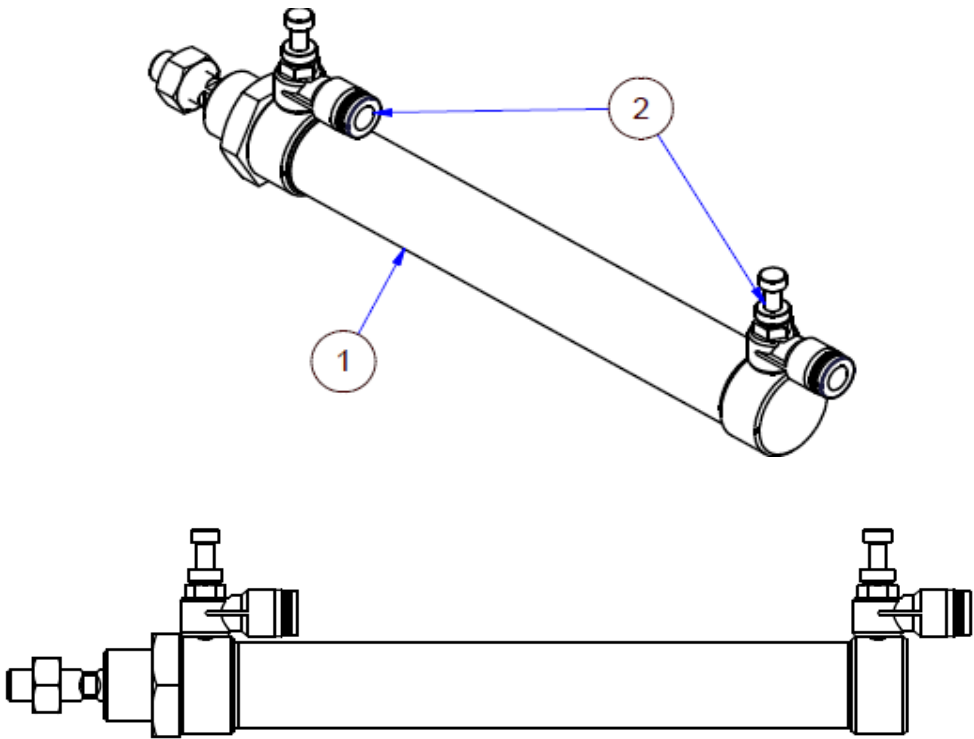


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	WF061620	Flat Washer	M6*φ16	2	
0020	722318	Flat Scraping Movable Seat	6061	1	
0030	SJ049100	Pan Head Socket Screw	M4*0.7*6	4	
0040	BL210402	Liner Bearing	(C) LM12UU	4	
0050	WS060000	Spring Washer	M6	6	
0060	SR061100	Hex. Socket Screw	M6x55	2	
0070	AB722615B	Pressure Cylinder (Asm.)		1	
0080	721306	Knob		1	
0090	722331	Fixed Plate		1	
0100	WF041010	Flat Washer	M4*φ10*1.0t	2	

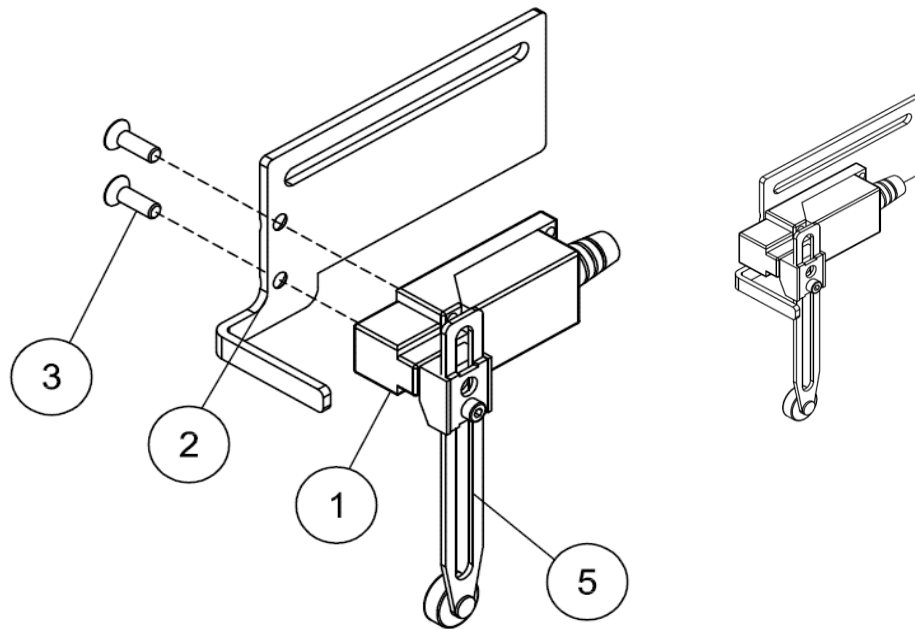
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0110	SR040800	Hex. Socket Screw	M4*0.7*40	2	
0120	722330	Fixed Plate		1	
0130	NL040700	Nylon Nut	M4*0.7	1	
0140	722323	Scraper Seat	6061	1	
0150	SS060200	Set Screw	M6*10	2	
0160	722324	Fixed Plate		1	
0170	SH069400	Hex. Head Screw	M6*1*16	2	
0180	204263	Disc Washer	φ10*φ20	1	
0190	722325	Adjust Bolt		1	
0200	721071	Lock Nut	(I) GUK10xP0.75	1	
0210	721975	Chrome Rod	φ12*149L	2	
0220	SH059200	Hex. Head Screw	M5*0.8*8	1	
0230	WF051210	Flat Washer	M5*φ12	1	
0240	SR069400	Hex. Socket Screw	M6*1*16	2	
0250	722329	Countersunk Head Screw		1	
0260	722315	Flat Scraper Blade	14*14	1	
0270	WF082020	Flat Washer	M8xφ20	1	
0280	SM040200	Hex. Head Countersunk Screw	M4x10	2	
0290	BB620004A	Ball Bearing	6200LLB	1	
0300	722312	Scraper Wheel		1	
0310	WF101610	Flat Washer	M10*φ16*1.0	1	
0320	722313	Fixed Screw		1	
0330	722328	Scraper		1	
0340	722326A	Blade Housing		1	
0350	SS060500	Set Screw	M6*1*25	1	
0360	NH061000	Nut	M6	1	
0370	NH040700	Nut	M4*0.7	1	
0380	SS040500	Set Screw	M4*0.7*25	1	
0390	SH080600	Hex. Head Screw	M8*1.25*30	1	
0400	WF082320	Flat Washer	M8*φ23*t2.0	1	
0410	NL081300	Nylon Nut	M8*1.25	1	
0420	NH081300	Nut	M8*13	1	
0430	SS060700	Set Screw	M6*1*35	1	
0440	NL061000	Nylon Nut	M6	1	
0450	722332	Disc Washer	φ12.5*φ6.2*0.7t	2	
0460	LM721025	Sticker		1	



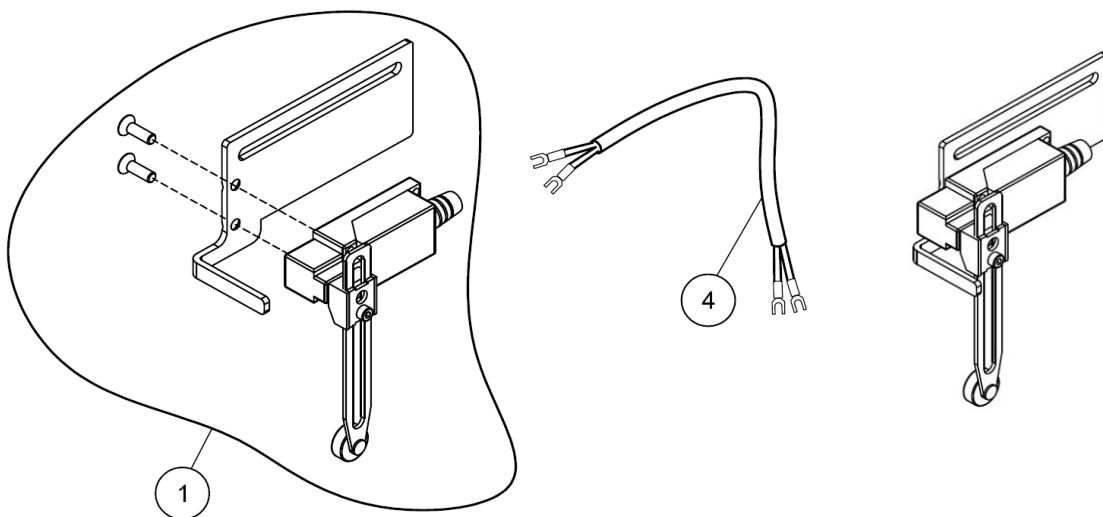
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	WF061620	Flat Washer	M6*φ16	2	
0020	722318	Flat Scraping Movable Seat	6061	1	
0030	SJ049100	Pan Head Socket Screw	M4*0.7*6	4	
0040	BL210402	Liner Bearing	(C) LM12UU	4	
0050	WS060000	Spring Washer	M6	4	
0060	SR061100	Hex. Socket Screw	M6x55	2	
0070	NL081300	Nylon Nut	M8*1.25	2	
0080	721306	Knob		2	
0090	WF082030	Flat Washer	M8*φ20*3mm	1	
0100	722144	Thread Rod	M8*1.25*140L	1	
0110	721088	Compressed Spring		1	
0120	721305	Pad		1	
0130	NH081304	Nut	M8*1.25*4t	1	
0140	722323	Scraper Seat	6061	1	
0150	SS060200	Set Screw	M6*10	2	
0160	722324	Fixed Plate		1	
0170	SH069400	Hex. Head Screw	M6*1*16	2	
0180	204263	Disc Washer	φ10*φ20	1	
0190	722325	Adjust Bolt		1	
0200	721071	Lock Nut	(I) GUK10xP0.75	1	
0210	722321	Chrome Rod	φ12*L105	2	
0220	SH059200	Hex. Head Screw	M5*0.8*8	1	
0230	WF051210	Flat Washer	M5*φ12	1	
0240	SR069400	Hex. Socket Screw	M6*1*16(	1	
0250	722329	Countersunk Head Screw		1	
0260	722315	Flat Scraper Blade	14*14	1	
0270	WF082020	Flat Washer	M8xφ20	1	
0280	SM040200	Hex. Head Countersunk Screw	M4x10	2	
0290	BB620004A	Ball Bearing	6200LLB	1	
0300	722312	Scraper Wheel		1	
0310	WF101610	Flat Washer	M10*φ16*1.0	1	
0320	722313	Fixed Screw		1	
0330	722328	Scraper		1	
0340	722326A	Blade Housing		1	
0350	SS060700	Set Screw	M6*1*35	1	
0360	NL061000	Nylon Nut	M6	1	
0370	722332	Disc Washer	φ12.5*φ6.2*0.7t	2	
0380	LM721025	Sticker		1	



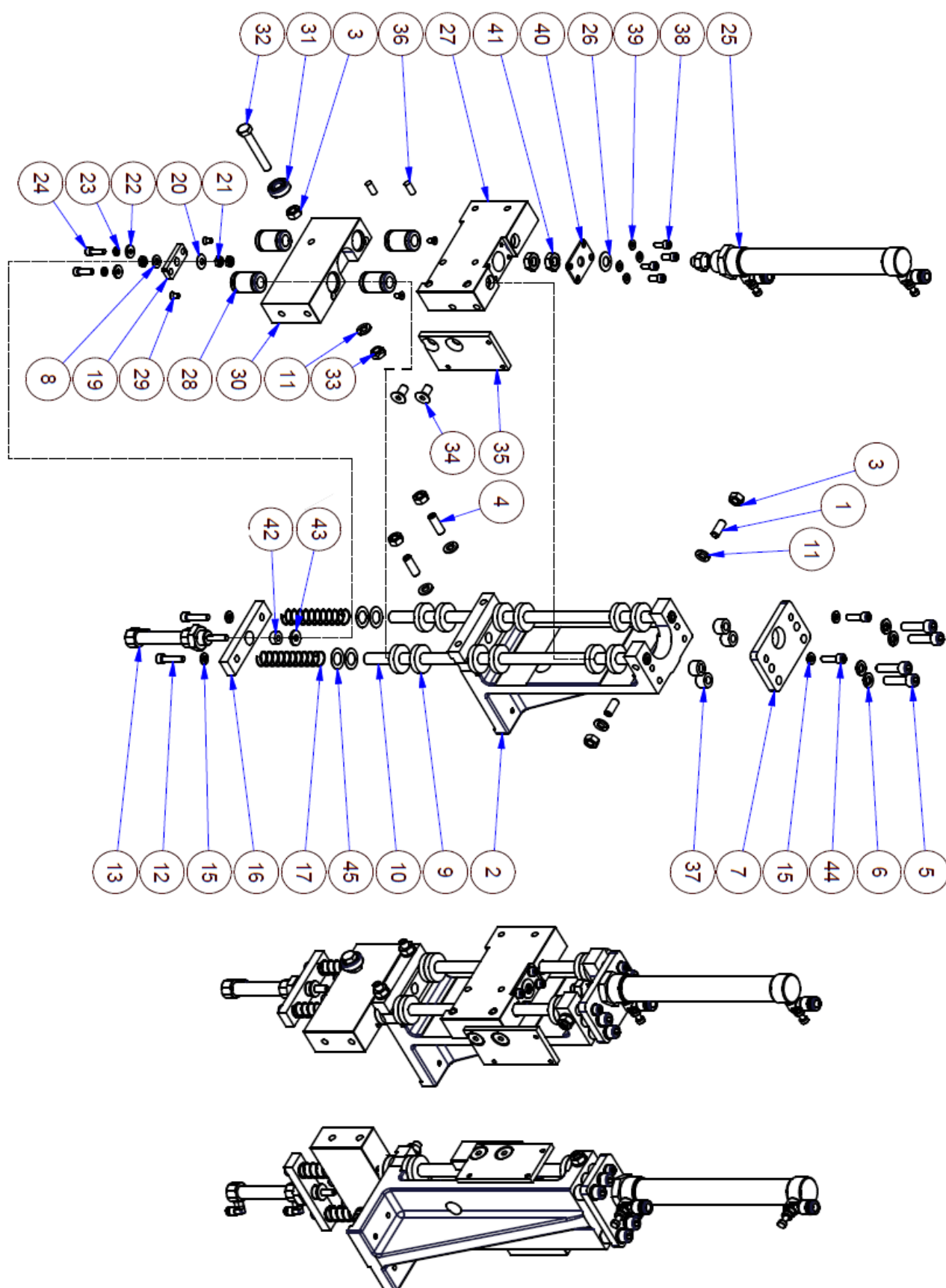
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722429	Pneumatic Cylinder		1	
0020	205686	Speed Control Apapter	ASL8-01 PT1/8"	2	

AB722403

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	721406A	TE Limit Switch	XCE-145	1	
0020	722403A	Adjustable Plate		1	
0030	SM059400	Hex. Head Countersunk Screw	M5x16	2	
0050	721406-1	Limit Switch Crank		1	

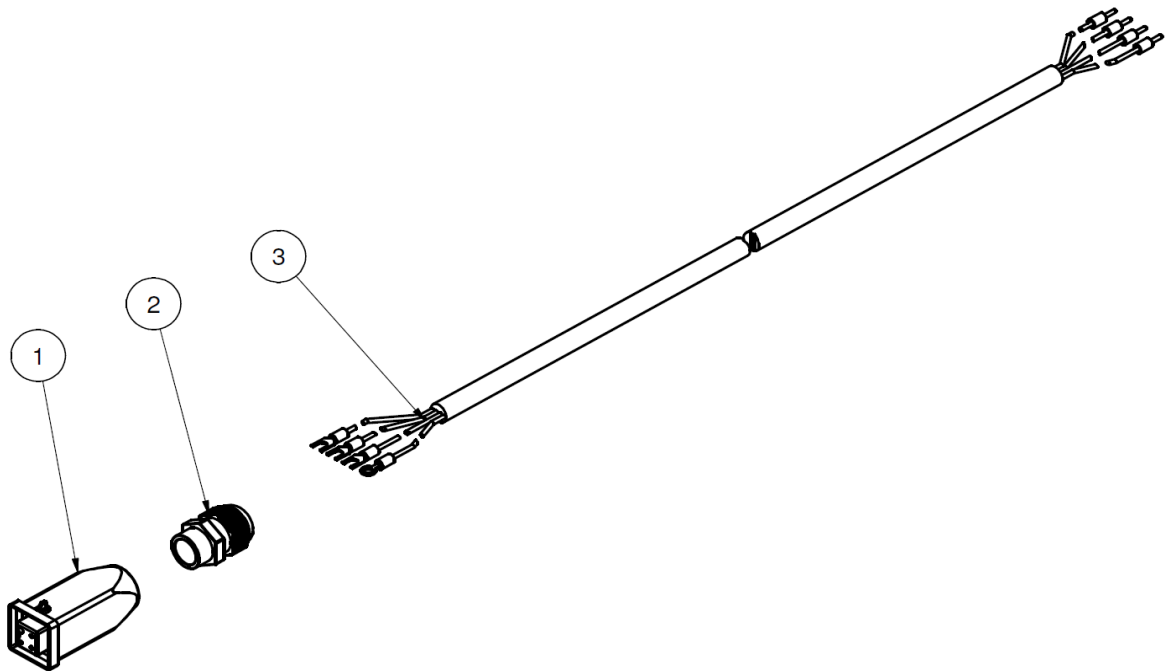
AB722403A

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	AB722403	Cutter forward limit switch		1	
0040	IC722009	Cutter Forward Switch Wire	0.5x2Cx1.4Mx2Y2	1	



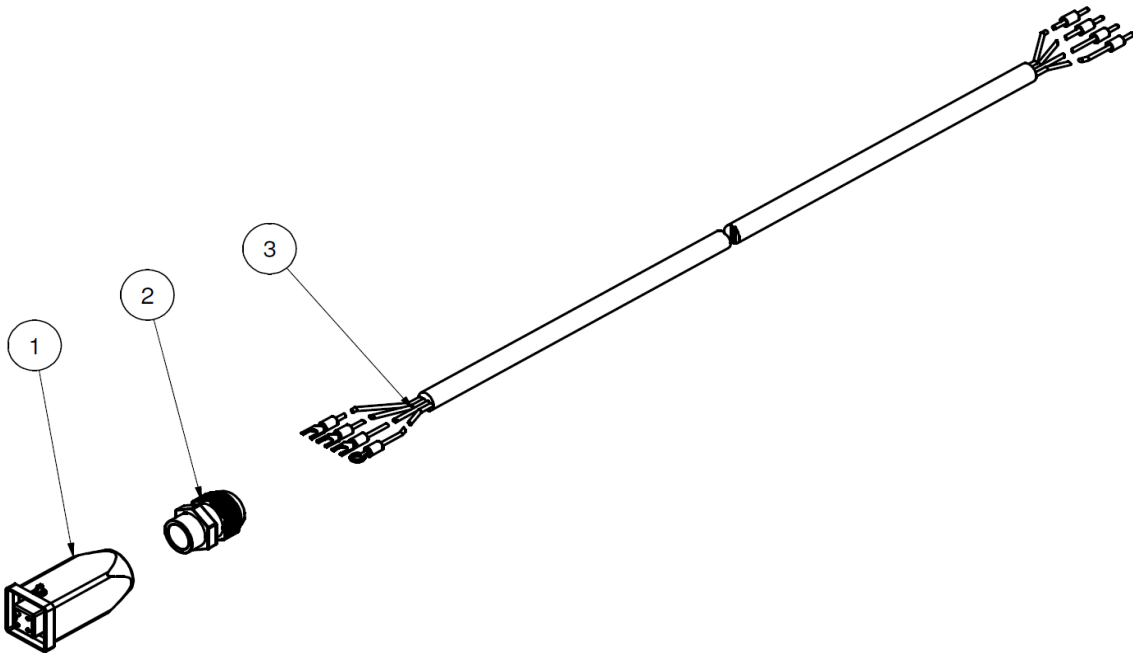
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	SS080400	Set Screw	M8*1.25*20	2	
0020	722431	Before And After Movable Seat		1	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0030	NH081300	Nut	M8*13	5	
0040	SS080500	Set Screw	M8*1.25*25	2	
0050	SR080600	Hex. Socket Screw	M8*1.25*30	4	
0060	WS080000	Spring Washer	M8	4	
0070	720924	Fixed Plate		1	
0080	WF061310	Flat Washer	M6*φ13*1t	1	
0090	722424	Buffer Pad		12	
0100	722430	Chrome Rod	φ12*L350	2	
0110	WS0800001	Spring Washer	M8	5	
0120	SR060500	Hex. Socket Screw	M6*1*25	2	
0130	AB722640	Pressure Cylinder (Asm.)		1	
0150	WS060000	Spring Washer	M6	4	
0160	722420	Fixed Plate		1	
0170	720925	Compressed Spring	外φ16内φ14 L:75	2	
0180	992700	Steel Washer	φ13xφ22x0.1t	4	
0190	722641	Fixed Block		1	
0200	206395	Disc Spring	φ15*φ6.2*0.5t	1	
0210	NH0610004	Nut (Thin)	M6*1.0*3	3	
0220	WF051320	Flat Washer	M5*φ13*t2	2	
0230	WS050000	Spring Washer	M5	2	
0240	SR059400	Hex. Socket Screw	M5*0.8*16	2	
0250	AB722429A	Lifting Cylinders Asm.		1	
0260	722537	Disc Washer	B201008	1	
0270	AC722428	Fixed slide (Set)		1	
0280	BL210402	Liner Bearing	(C) LM12UU	4	
0290	SM049200	Hex. Head Countersunk Screw	M4*8	4	
0300	722422	Bracket Fixed Block	6061	1	
0310	BB608002A	Ball Bearing	608ZZ	1	
0320	SH0811403	Hex. Head Screw	M8*1.25*55	1	
0330	NL081300	Nylon Nut	M8*1.25	1	
0340	SM089400	Hex. Head Countersunk Screw	M8x16	2	
0350	722426	Cover Fixing Plate		1	
0360	PP061600	Pin	φ6*16	2	
0370	722052	Spacer Ring		4	
0380	SR059300	Hex. Socket Screw	M5*12	4	
0390	WF051010	Flat Washer	M5*φ10	4	
0400	720923	Fixed Plate		1	
0410	NH101705	Nut (Thin)		2	
0420	722656A			1	
0430	WF061620	Flat Washer	M6*φ16	1	
0440	SR060400	Hex. Socket Screw	M6*1*20	2	



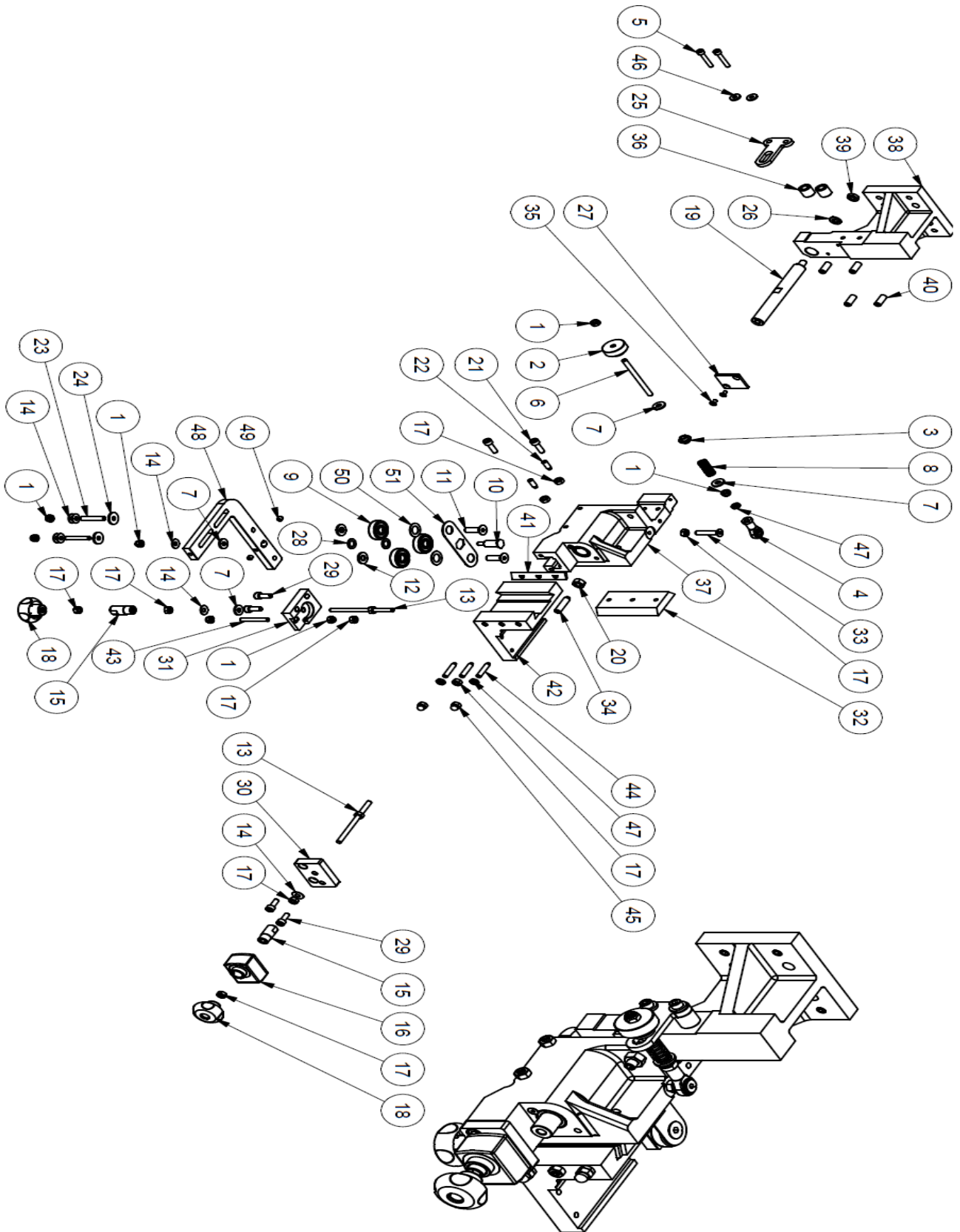
AB722435-6A

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722435-6	Motor Cord Coupling		1	
0020	709414	Strain Relief	M20BS-9(φ5~9mm)	1	
0030	IM722001	Front & Rear Trim Motor Wire		1	



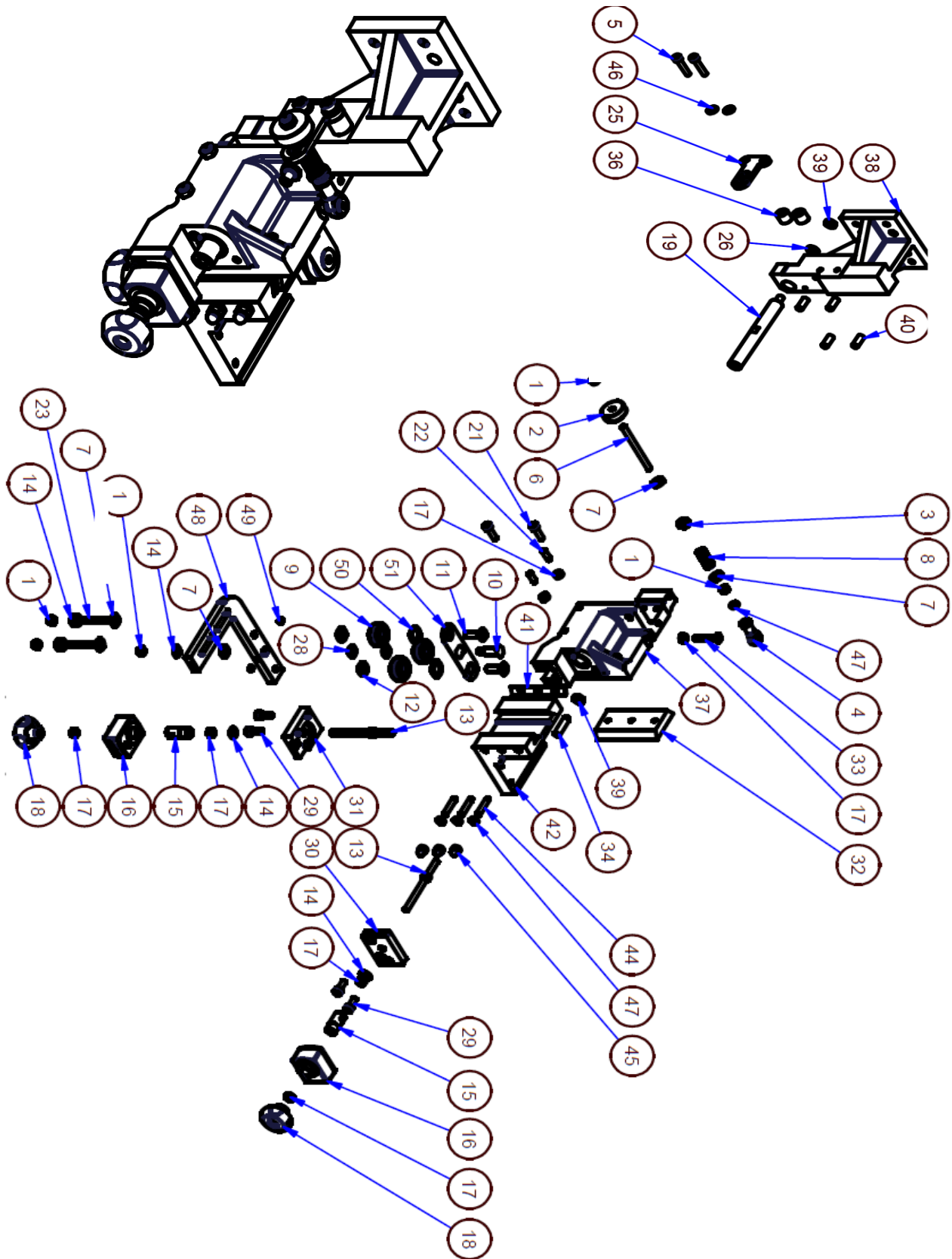
AB722435-6B

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722435-6	Motor Cord Coupling		1	
0020	709414	Strain Relief	M20BS-9(φ5~9mm)	1	
0030	IM722021	Front & Rear Trim Motor Wire		1	



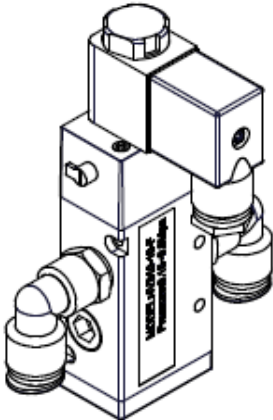
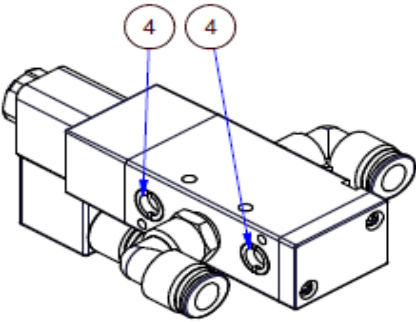
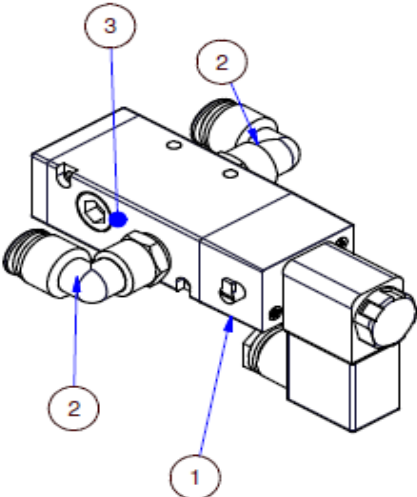
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	NL061000	Nylon Nut	M6	7	
0020	722253	Adjust Nut		1	
0030	722455	Casing		1	
0040	721201	Rod End Bolt		1	
0050	SR050600	Hex. Socket Screw	M5*0.8*30	2	
0060	SS061600	Set Screw	M6*1*80	1	
0070	WF061620	Flat Washer	M6*φ16	4	
0080	722254	Compressed Spring		1	
0090	BB620004A	Ball Bearing	6200LLB	3	
0100	722456	Shaft		1	
0110	SM080500	Hex. Head Countersunk Screw	M8x25	2	
0120	WF081820	Flat Washer	M8*φ18	2	
0130	722263	Adjust Bolt		2	
0140	206395	Disc Spring	φ15*φ6.2*0.5t	7	
0150	722261	Bushing		2	
0160	722262	Digital Position Indicator		1	
0170	NH061000	Nut	M6	9	
0180	722258	Knob	M6	2	
0190	722268	Chrome Rod	φ16*L138	1	
0200	NH081300	Nut	M8*13	1	
0210	SR060400	Hex. Socket Screw	M6*1*20	2	
0220	722467	Copper Head Set Screw	M6*16L	2	
0230	SS060700	Set Screw	M6*1*35	2	
0240	WF061920	Flat Washer	M6xφ19	2	
0250	722454	Support Plate		1	
0260	WS080001	Spring Washer (EXT.)	M8	1	
0270	722274	Scrape Proof Plate		1	
0280	WF101610	Flat Washer	M10*φ16*1.0	2	
0290	SR069400	Hex. Socket Screw	M6*1*16	4	
0300	722264	Locate Block		1	
0310	722448	Fixed Block		1	
0320	722450	Pigtail Base		1	
0330	SM060700	Hex. Head Countersunk Screw	M6x35	1	
0340	722468	Copper Head Set Screw	M8*32L	1	
0350	SM049200	Hex. Head Countersunk Screw	M4*8	2	
0360	200999	Spacer		2	
0370	AC722442		AB722441C.AB720592 A	1	
0380	722441	Upper Trim Fixed Seat		1	
0390	NH081304	Nut	M8*1.25*4t	1	
0400	SS080407	Set Screw	M8*1.25*20	4	
0410	722445	Copper Slice		1	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0420	722447	Upper Lower Trim Adjustment Base		1	
0430	SS060800	Set Screw	M6*1*40	1	
0440	722446	Fixed Position Screw		3	
0450	NA061000	Acorn Nut	M6*1	2	
0460	WF051320	Flat Washer	M5*φ13*t2	2	
0470	NH0610004	Nut (Thin)	M6*1.0*3	3	
0480	722457A	Adjustment Bracket		1	
0490	SS069107	Set Screw	M6*1*6	2	
0500	992703	Steel Washer	φ13xφ22x0.5t	2	
0510	722459	Stop Plate		1	



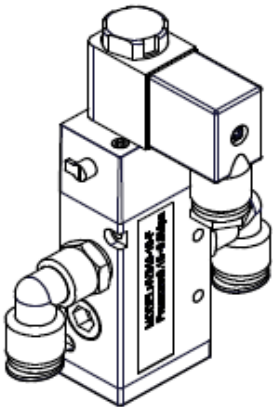
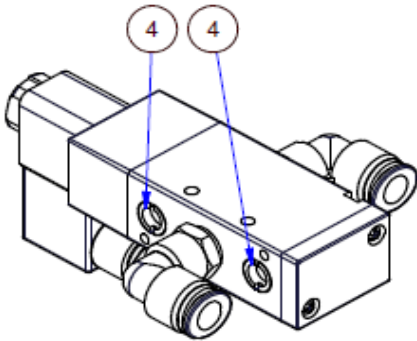
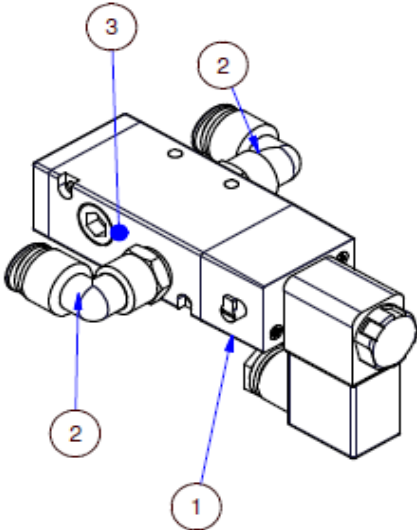
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	NL061000	Nylon Nut	M6	5	
0020	722253	Adjust Nut		1	
0030	722455	Casing		1	
0040	721201	Rod End Bolt	M6*P1.0	1	
0050	SR060600	Hex. Socket Screw	M6*1*30	2	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0060	SS061600	Set Screw	M6*1*80	1	
0070	WF061620	Flat Washer	M6*φ16	5	
0080	722254	Compressed Spring		1	
0090	BB620004A	Ball Bearing	6200LLB	3	
0100	722456	Shaft		1	
0110	SM080500	Hex. Head Countersunk Screw	M8x25	2	
0120	WF081820	Flat Washer	M8*φ18	2	
0130	722263	Adjust Bolt		2	
0140	206395	Disc Spring	φ15*φ6.2*0.5t	7	
0150	722261	Bushing		2	
0160	722262	Digital Position Indicator		2	
0170	NH061000	Nut	M6	7	
0180	722258	Knob	M6	2	
0190	722268	Chrome Rod	φ16*L138	1	
0210	SR060400	Hex. Socket Screw	M6*1*20	2	
0220	722467	Copper Head Set Screw	M6*16L	2	
0230	SS060700	Set Screw	M6*1*35	2	
0250	722454	Support Plate		1	
0260	WS080001	Spring Washer (EXT.)	M8	1	
0280	WF101610	Flat Washer	M10*φ16*1.0	2	
0290	SR069400	Hex. Socket Screw	M6*1*16	4	
0300	722264	Locate Block		1	
0310	722448	Fixed Block		1	
0320	722450	Pigtail Base		1	
0330	SM060700	Hex. Head Countersunk Screw	M6x35	1	
0340	722468	Copper Head Set Screw	M8*32L	1	
0360	200999	Spacer		2	
0370	AC722442			1	
0380	722441A	Upper Trim Fixed Seat		1	
0390	NH081304	Nut	M8*1.25*4t	2	
0400	SS080407	Set Screw	M8*1.25*20	4	
0410	722445	Copper Slice		1	
0420	722447	opper Lower Trim Adjustment Bas		1	
0440	722446	Fixed Position Screw		3	
0450	NA061000	Acorn Nut	M6*1	3	
0460	WF051320	Flat Washer	M5*φ13*t2	2	
0470	NH0610004	Nut (Thin)	M6*1.0*3	4	
0480	722457A	Adjustment Bracket		1	
0490	SS069107	Set Screw	M6*1*6	2	
0500	992703	Steel Washer	φ13xφ22x0.5t	2	
0510	722459	Stop Plate		1	



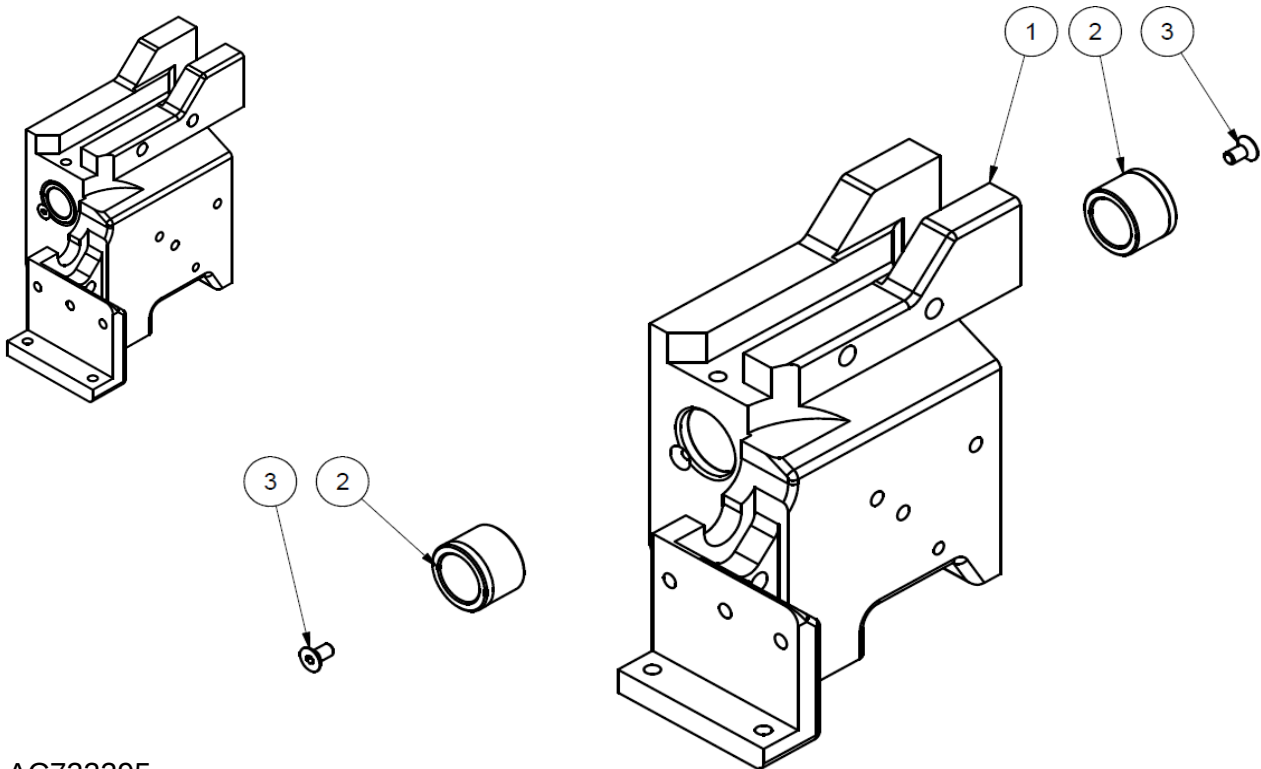
AB723601B

項目	零件號碼	數量	說明
1	720647	1	4V310-AC24V
2	721357A	2	φ10-PT3/8"
3	721359A	1	PT3/8"
4	721374A	2	

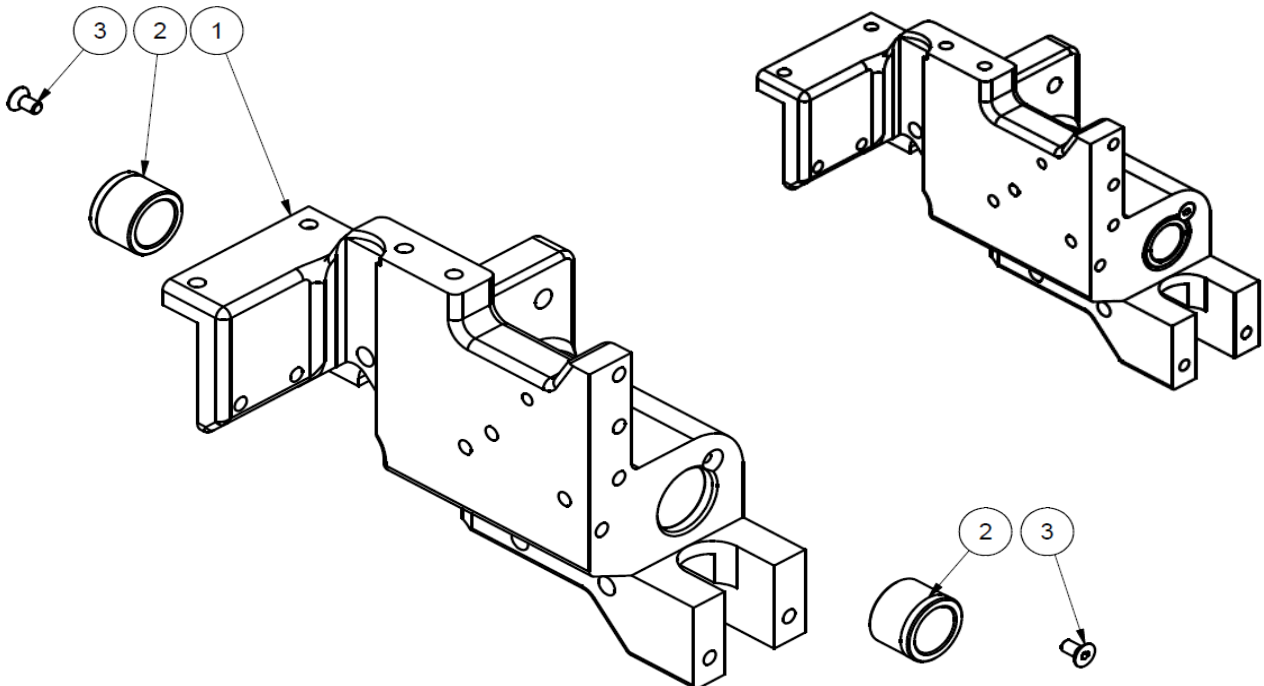


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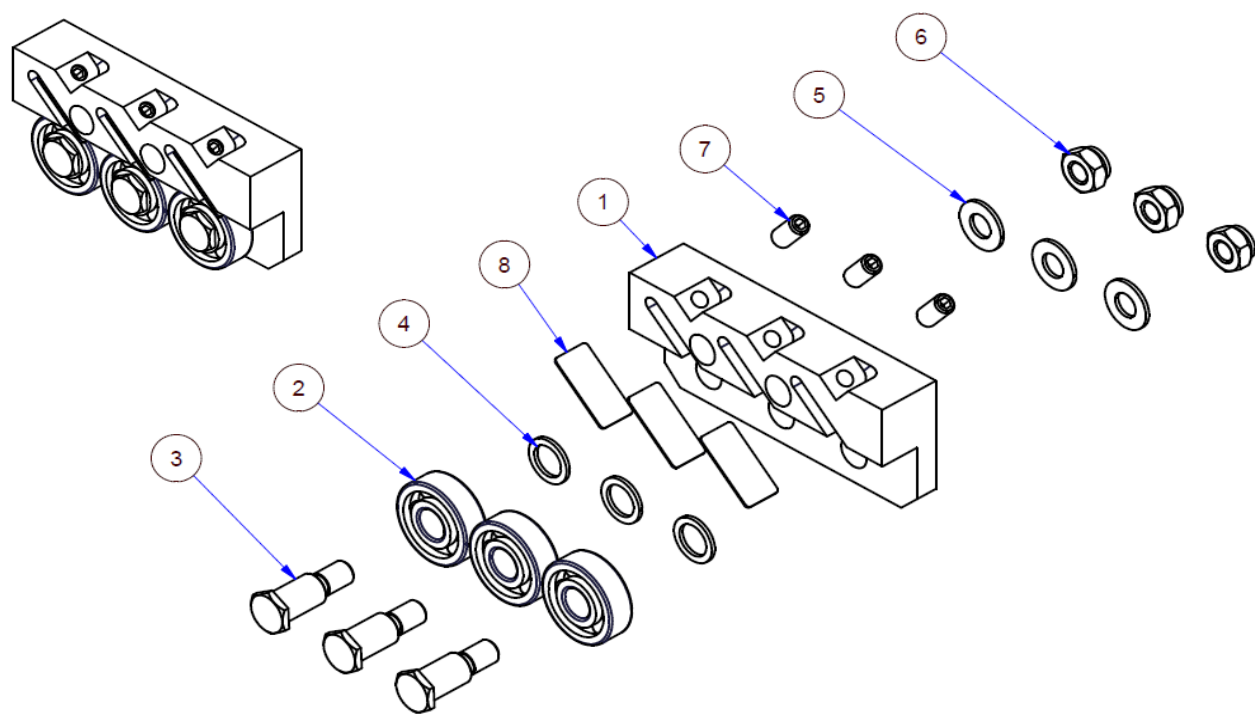
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1	723601A	1	4V310-AC24V
2	721357	2	φ10-PT1/4"
3	723604	1	PT3/8"
4	723605	2	

AC722295

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722295	Adjustment Lower Bracket		1	
0020	722271	Casing		2	
0030	SM049200	Hex. Head Countersunk Screw	M4*8	2	

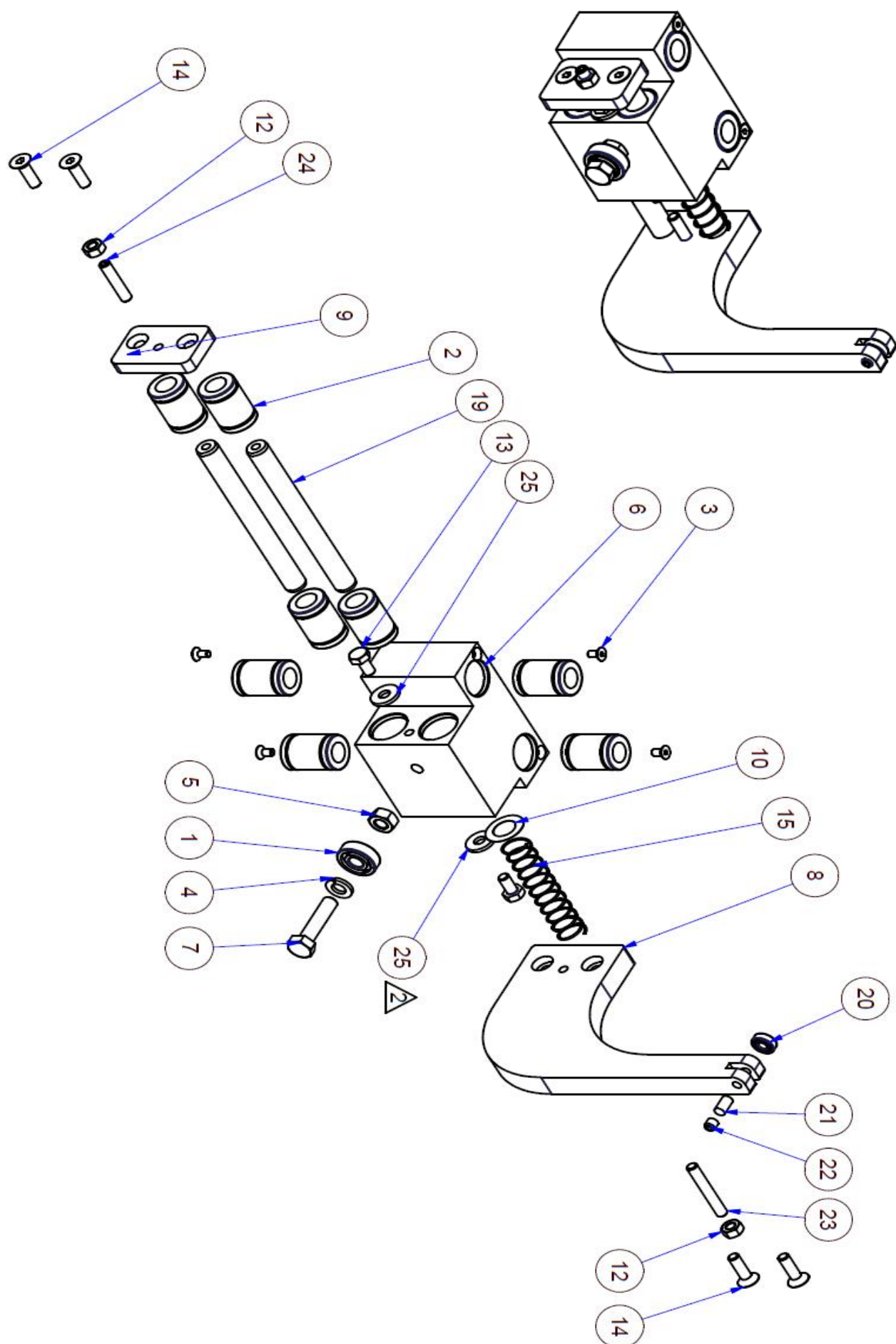
AC722296

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722296	R Scrape Knife Upper Holder		1	
0020	722271	Casing		2	
0030	SM049200	Hex. Head Countersunk Screw	M4*8	2	

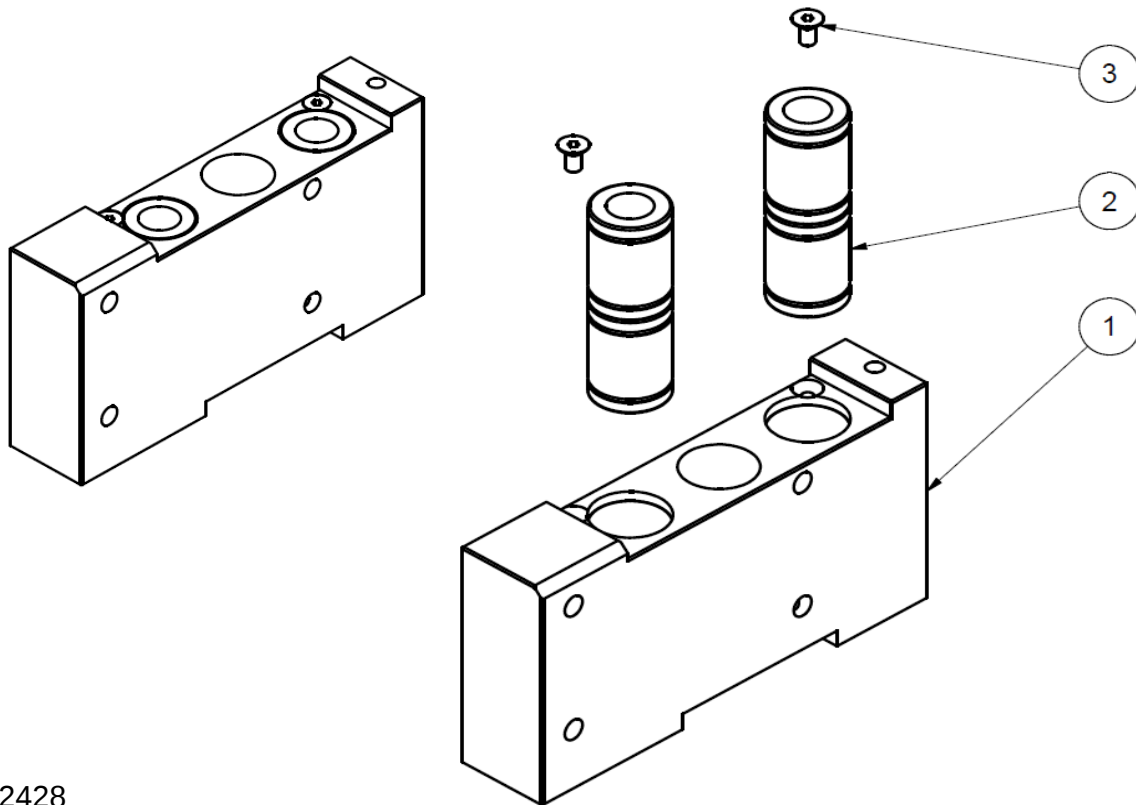


AC720432A

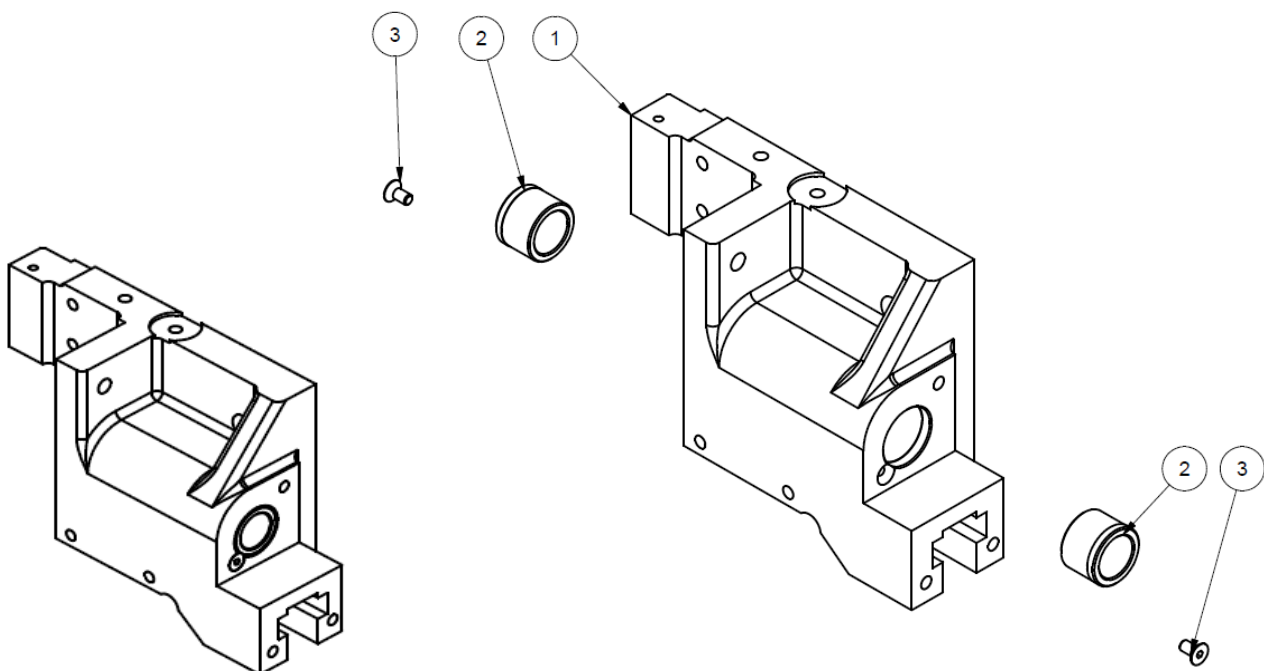
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	720432A			1	
0020	BB608002A	Ball Bearing	608ZZ	3	
0030	720435	Step Screw		3	
0040	WF081210	Flat Washer	M8*φ12*t1.0	3	
0050	WF061310	Flat Washer	M6*φ13*1t	3	
0060	NL061000	Nylon Nut	M6	3	
0070	SS050200	Set Screw	M5*0.8*10	3	
0080	720436	Scraper	SUS301	3	



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	BB608002A	Ball Bearing	608ZZ	1	
0020	BL210402	Liner Bearing	(C) LM12UU	8	
0030	SM049200	Hex. Head Countersunk Screw	M4*8	4	
0040	WS080000	Spring Washer	M8	1	
0050	NH081300	Nut	M8*13	1	
0060	720973	Bracket Fixed Block		1	
0070	SH080700	Hex. Head Screw	M8*1.25*35	1	
0080	720974	Support Plate		1	
0090	720976	Connecting Piece		1	
0100	992700	Steel Washer	φ13xφ22x0.1t	1	
0120	NH061000	Nut	M6	2	
0130	SH069300	Hex. Head Screw	M6*1*12	2	
0140	SM060400	Hex. Head Countersunk Screw	M6*20	4	
0150	720925	Compressed Spring	φ16φ14 L:75	1	
0190	720975	Chrome Rod	12*116L	2	
0200	BB695002	Ball Bearing		1	
0210	PP051200	Pin		1	
0220	SS069150	Set Screw	M6x6mm	1	
0230	SS060800	Set Screw	M6*1*40	1	
0240	SS060600	Set Screw	M6*1*30	1	
0250	WF061620	Flat Washer	M6*φ16	2	

AC722428

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722428	Motor Fixed Slider Block		1	
0020	BL210402	Liner Bearing	(C) LM12UU	4	
0030	SM049200	Hex. Head Countersunk Screw	M4*8	2	

AC722442

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
0010	722442	Upper Lower Trim Moving Base	V1.2	1	
0020	722271	Casing		2	
0030	SM049200	Hex. Head Countersunk Screw	M4*8	2	